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Rough Country 73117 Installation Instructions

Rear D-Ring Shackle Mount Kit for 2024–2025 Toyota Tacoma

Part number: 73117

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Scan for fitment, price and install help

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ROUGH COUNTRY SUSPENSION SYSTEMS®

2024 Tacoma Rear Shackle Bracket

Thank you for choosing Rough Country for all of your suspension needs.

Rough Country recommends that a certified technician install this system. In addition to these instructions, professional knowledge of disassemble/reassembly procedures as well as post installation checks must be known. Attempts to install this system without this knowledge and expertise may jeopardize the integrity and/or operating safety of the vehicle. Please read all the instructions before beginning the installation. Check the kit hardware against the ''Kit Contents'' list below. If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness. Be sure you have all the needed parts and understand where they go. Also, please review the "Tools Needed" list to be certain you have the necessary tools to complete the installation.

PRODUCT USE INFORMATION

⚠WARNING As a general rule, the taller a vehicle is the easier it will roll. We strongly recommend that seat belts and shoulder harnesses be worn at all times. Braking performance and capabilities are decreased when significantly larger/ heavier tires and wheels are used. Do not add, alter, or fabricate any factory or after-market parts which increase vehicle height over the intended height of the Rough Country product purchased. Rough Country makes no claims regarding lifting devices and excludes any and all implied claims. We will not be responsible for any product that is altered.

NOTICE TO DEALER AND VEHICLE OWNER

⚠NOTICE Any vehicle equipped with any Rough country product must have the "Warning to Driver" decal installed on the sun visor or dash. The decal is to act as a constant reminder for whoever is operating the vehicle of its unique handling characteristics. INSTALLING DEALER—It is your responsibility to install the warning decal and to forward these installation instructions on too the vehicle owner for review and to be kept in the vehicle for its service life.



2024 Tacoma Rear Shackle Bracket

TOOLS NEEDED:

Metric Wrench/Socket
18mm Wrench
19mm Socket

KIT CONTENTS:
Shackle Bracket (2)
Shackle Clamp Bracket 2 (2)

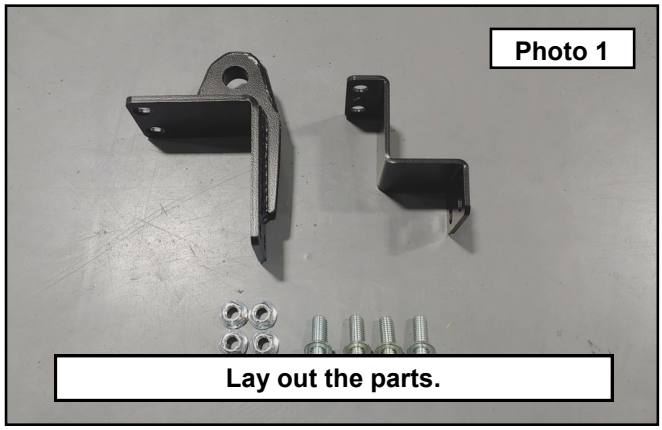
HARDWARE INCLUDED:
12mm Bolt (8)
12mm Washer (8)
12mm Flange Nut (8)

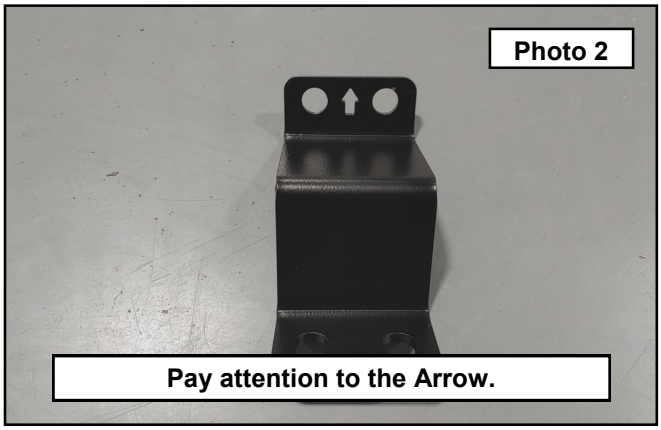


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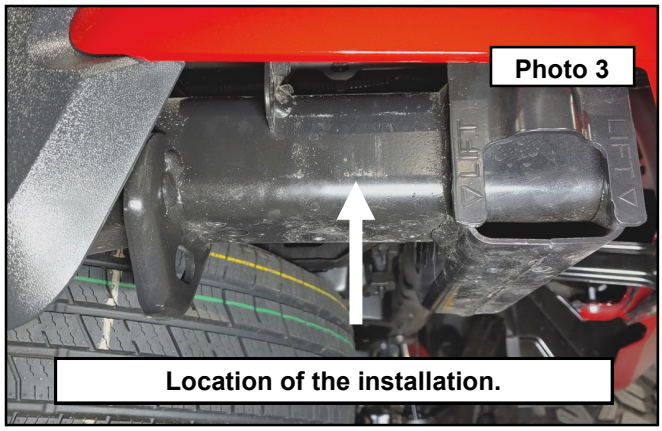
Rear Shackle Bracket Installation

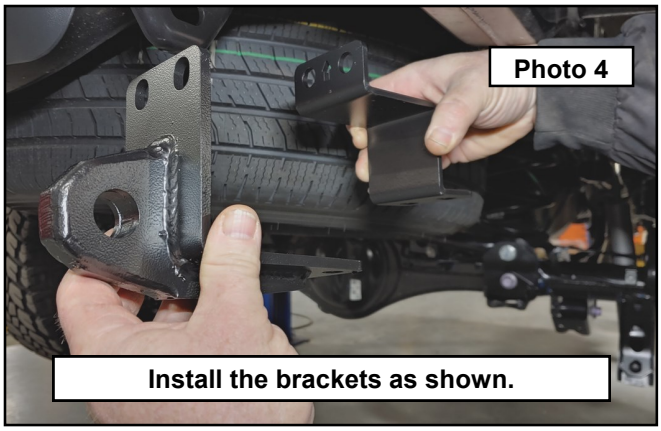
1. Park your vehicle on a clean flat surface, engage the parking brake and block the rear tires.
2. Lay out and verify the contents of the kit. Pull out a shackle bracket, shackle bracket clamp plate and 12mm hardware. Photo 1
3. The shackle bracket clamp plate has an arrow on one end. This indicates Up when installing onto the vehicle. Photo 2



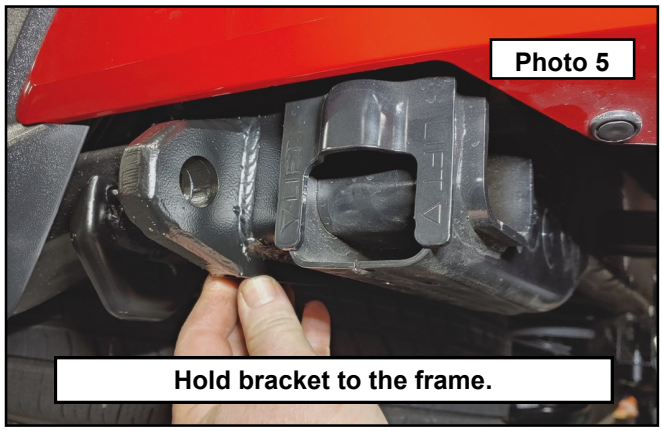


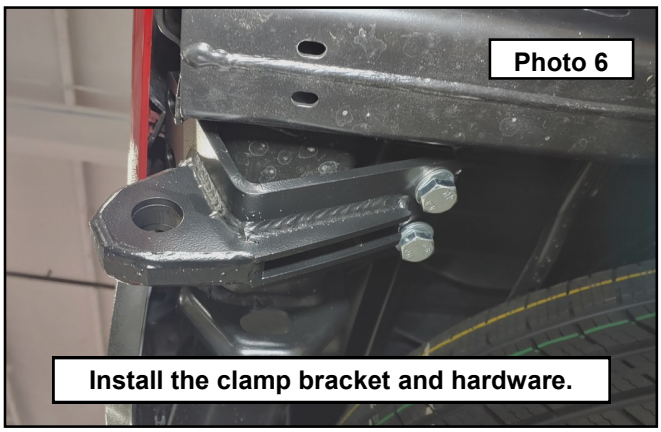
4. On either side of the rear cross member under the bumper you will see a lift point on the outside most portion of the frame. The shackle bracket will clamp to the frame beside this point as shown. Photo 3
5. Slide the shackle bracket up against the rear of the frame beside the lift point and place the clamp plate with the arrow on top of the frame. Photo 4





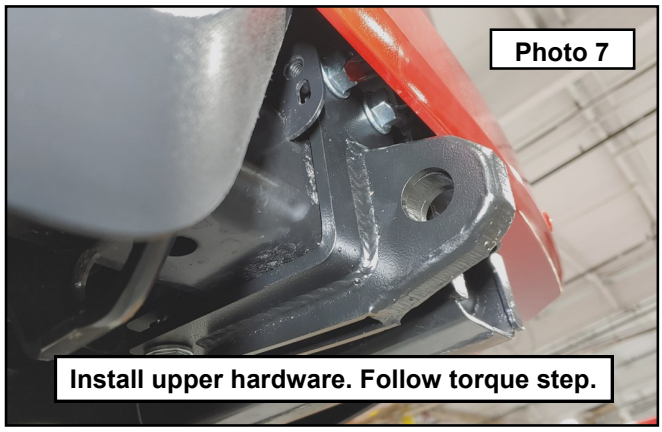
6. Hold the shackle bracket against the frame and install the provided 12 mm bolt, washer and flange nut to the back two hole locations as shown. DO NOT tighten at this time. Photo 5 / 6

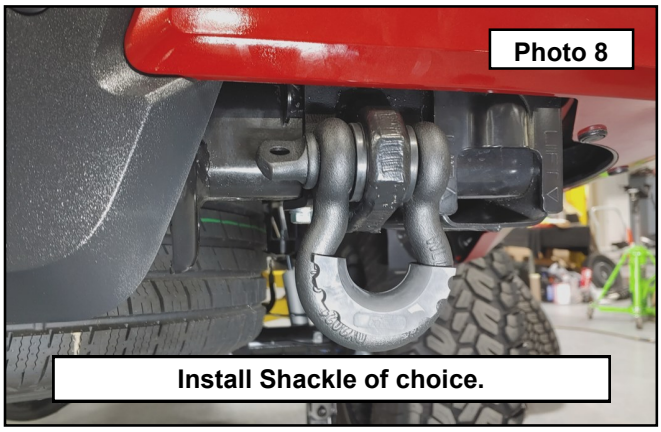




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7. Install the provided 12mm bolts, washers and flange nuts to the upper hole locations. Tighten the hardware until you can see 3-4 threads past the nut. Once this is completed, tighten the rear hardware to 65 ft-lbs. Once the rear are torqued, go back and torque the upper hardware. Photo 7
8. Install the shackle of choice. Shown with round D-ring and optional rubber isolator kit. Photo 8





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