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Rough Country 73109 Installation Instructions

73109

Part number: 73109

trailfortress.com/rough-country-bed-rack-73109

Scan for fitment, price and install help

ROUGH COUNTRY
SUSPENSION SYSTEMS®

TOYOTA 2005-20 Tacoma Bed Rack

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:
Bed Rack Mounts x4
Bed Rack Corners x4
Bed Rack Side Rail End Caps x4
End Caps x4
17-3/8” Bars x4
42-3/8” Cross Bars x2
44-1/4” Side Bars x2
T-Slot Cover x242”

Tools Needed:
5mm Allen Wrench
3/16” Allen Wrench
Drill
17/32” Drill Bit
Step Bit

Hardware Included:
8mm x 20mm Button Head Bolts x36
8mm Lock Washers x36
8mm Hammer Nuts x36
5/16” Nutserts x8
5/16” Button Head Bolts x8
11/32” Plug x16
3/8” Nut x1
5/16” Washer x1
5/16” x 1-1/4” Bolt x1



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs