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Rough Country 73105 Installation Instructions

Molle Bed Mounting Panel Kit for Toyota Tacoma Short Bed (2005-2023)

Part number: 73105

trailfortress.com/molle-bed-mounting-panel-kit-toyota-tacoma-short-bed-rough-country-73105

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

921731010

73101BAG

TOYOTA 2005-20 Tacoma Modular Bed Mounting System

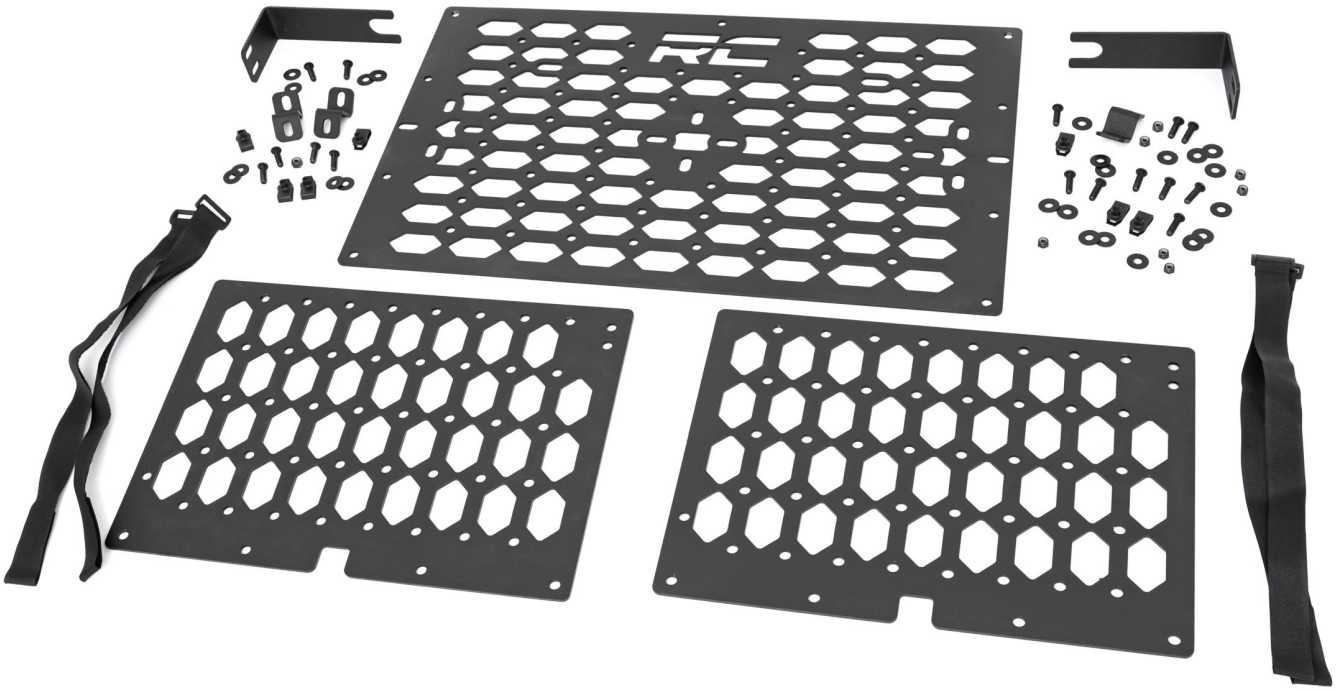
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
- Center Front Bed Panel x1
- Side Front Bed Panels x2
- Lower Mounting Brackets x2
- 73101BAG1 x1

TOOLS NEEDED:
- 4mm Allen Wrench
- 5mm Allen Wrench
- T30 Torx Bit
- T55 Torx Bit

73101BAG1:
- 1” Velcro Straps x4
- Upper Mounting Brackets x3
- 6mm Button Head Bolt x7
- 6mm Flat Washer x7
- 6mm Body Clips x7
- 8mm Button Head Bolts x8
- 8mm Nylock Nuts x8



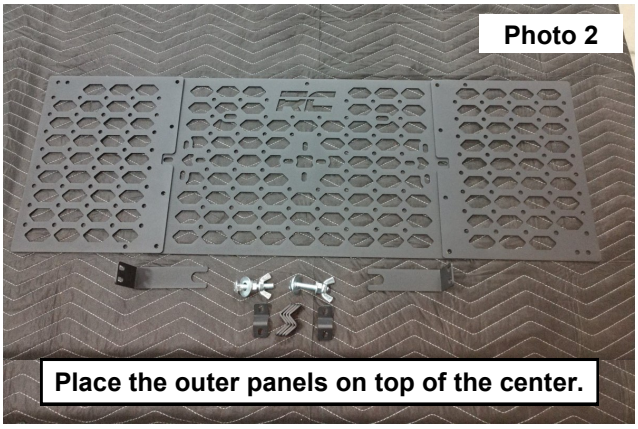
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

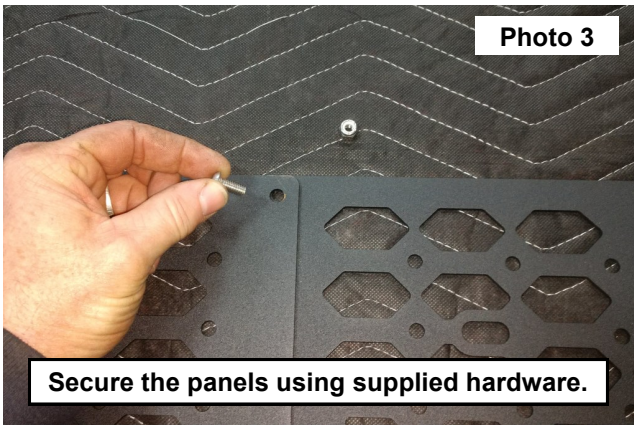
INSTALLATION INSTRUCTONS

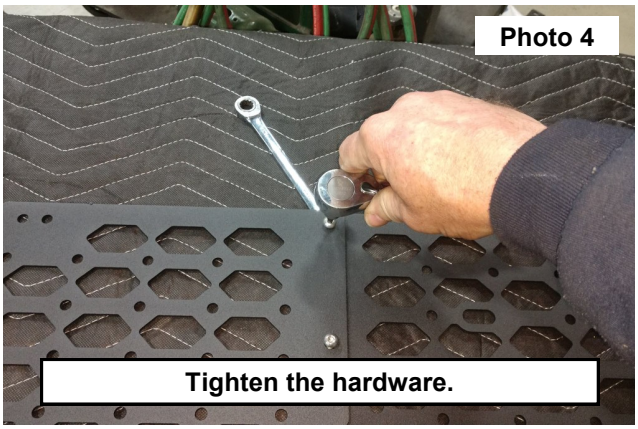
1. Clean any dirt or debris from the bed surface. **See Photo 1.**
2. Place the outer panels on top of the center panel. **See Photo 2.**



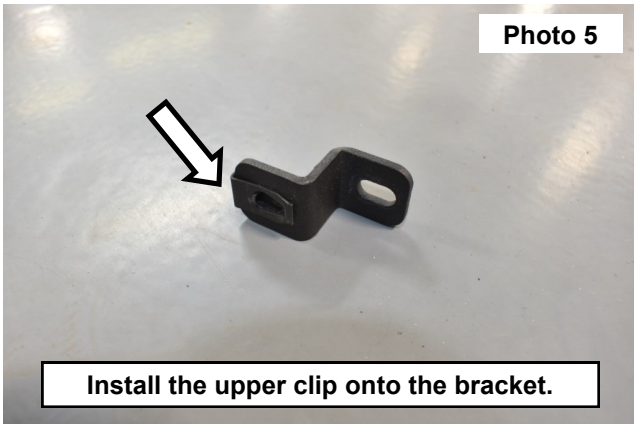


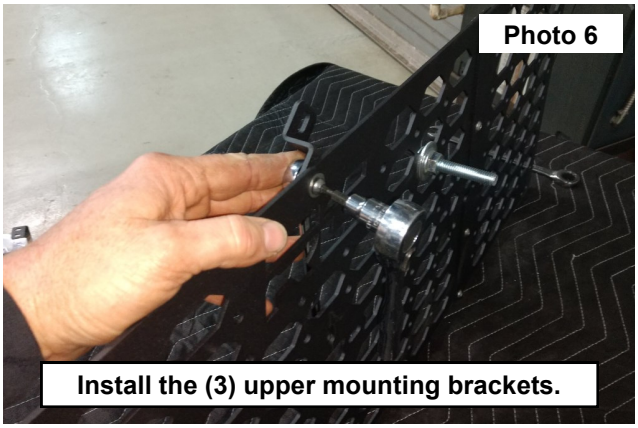
3. Secure the (2) panels to the center section using the (4) supplied 8mm button head bolts and (4) 8mm nuts in each panel. Tighten using a 5mm allen wrench and a 11mm wrench. **See Photos 3 and 4.**



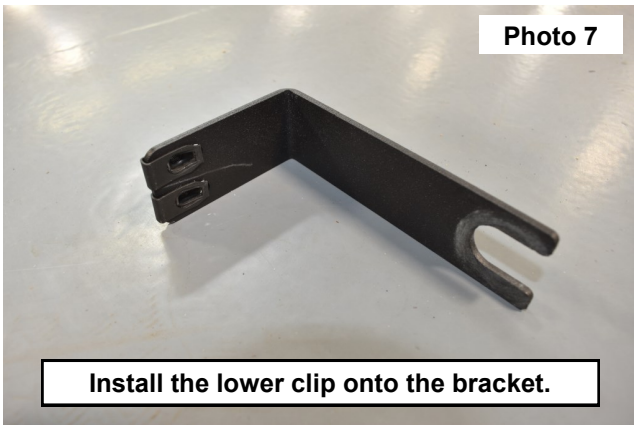


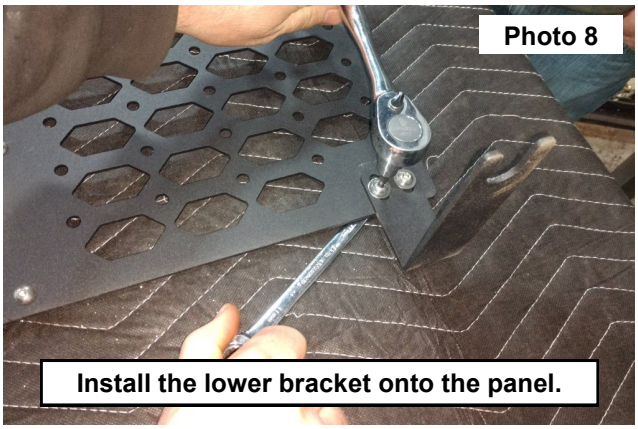
4. Install the clips onto the (3) upper mounting brackets. **See Photo 5.**
5. Install the (3) upper mounting brackets using the (3) supplied 6mm bolts and (3) flat washers. Tighten using a 4mm allen wrench. **See Photo 6.**



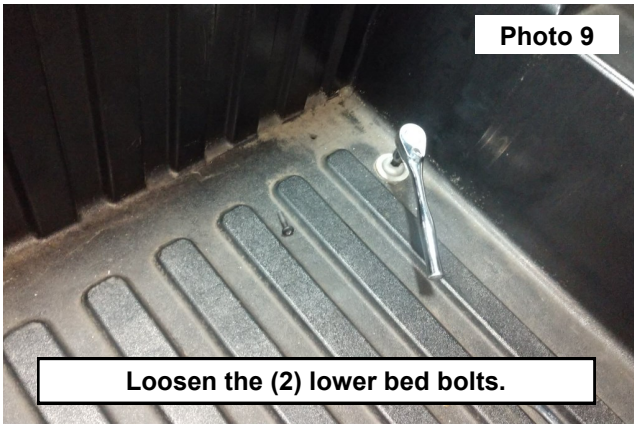


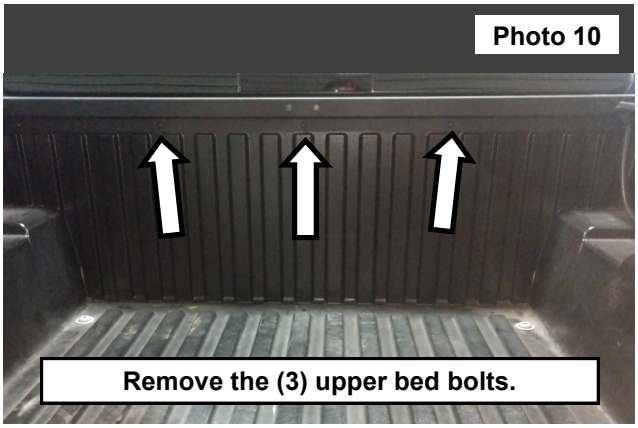
6. Install the (2) 6mm clips on the (2) lower mounting brackets. **See Photo 7.**
7. Install the (2) bottom brackets behind the outer side of the panel and secure using (2) 6mm button head bolts and (2) 6mm flat washers. **See Photo 8.**



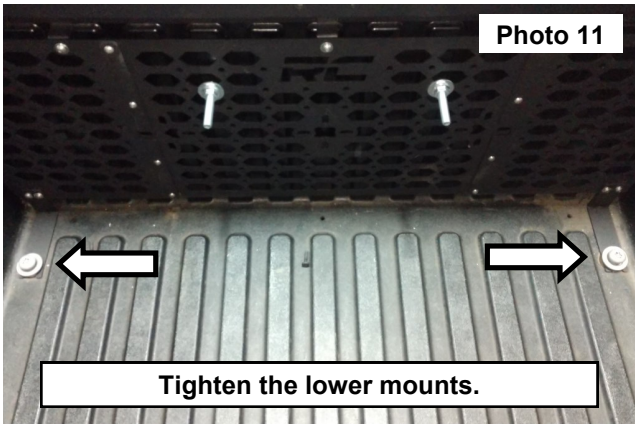


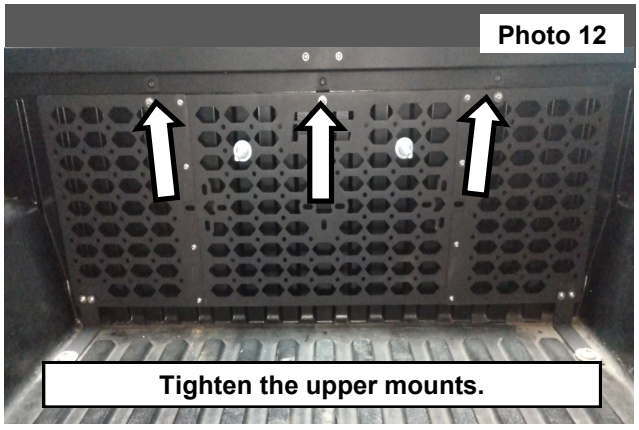
8. Loosen the front (2) lower bed bolts using a T55 Torx bit. **See Photo 9.**
9. Remove the (3) upper bolts in the top rail of the bed using a T30 Torx bit. **See Photo 10.**





10. Install the modular bed mounting systems lower mounts under the (2) front lower bed bolts. Tighten using a T55 Torx bit. **See Photo 9.**
11. Secure the top of the modular bed mounting system using the (3) retained OE bolts. Tighten using a T30 Torx bit. **See Photo 10.**







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