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Rough Country 73000 Installation Instructions

1.25-Inch Seat Riser Kit for Toyota Tacoma (2005-2023)

Part number: 73000

trailfortress.com/rough-country-seat-riser-kit-73000

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

921730000

TOYOTA 2016-22 Tacoma Seat Riser Kit

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:
Front Spacers x4
Rear Spacers x4

Tools Needed:
14mm Wrench or Socket
17mm Wrench or Socket
Ratchet

Hardware Included:
10mm-1.25 x 25mm bolts x4
10mm-1.25 x 70mm bolts x4
10mm Flat Washers x8
10mm Lock Washers x 4

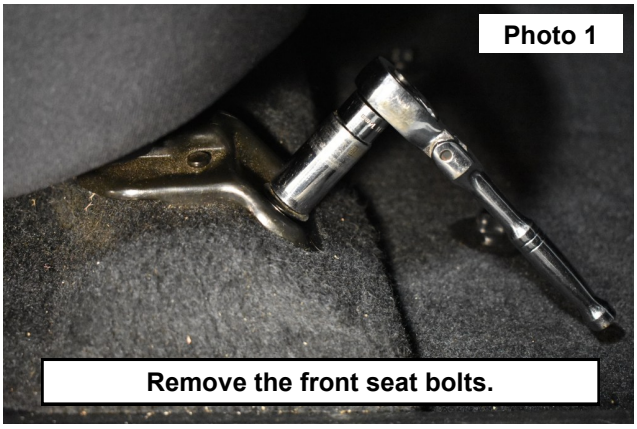


Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTIONS

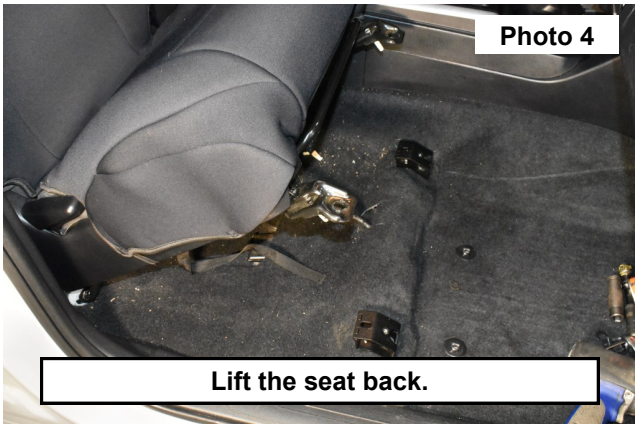
1. Remove the front (2) seat bolts using a 14mm socket. Retain hardware for later use. **See Photo 1.**
2. Remove the seat trim to expose the rear seat bolts. **See Photo 2.**





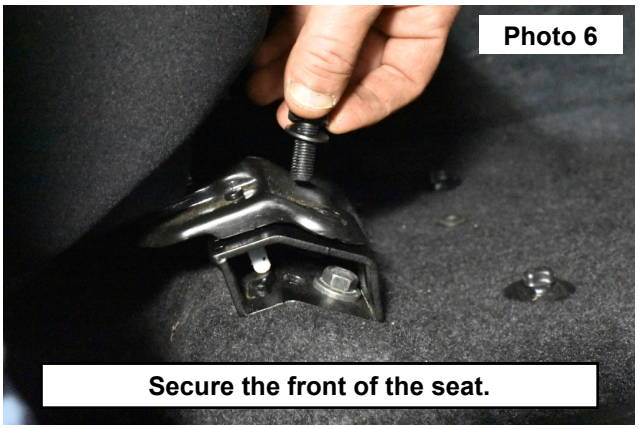
3. Remove the (2) rear seat bolts using a 14mm socket. **See Photo 3.**
4. Lift the seat to the back of the vehicle and place the brackets onto the floor. Install the pin through the floor like the OE seat frame was mounted. **See Photo 4.**



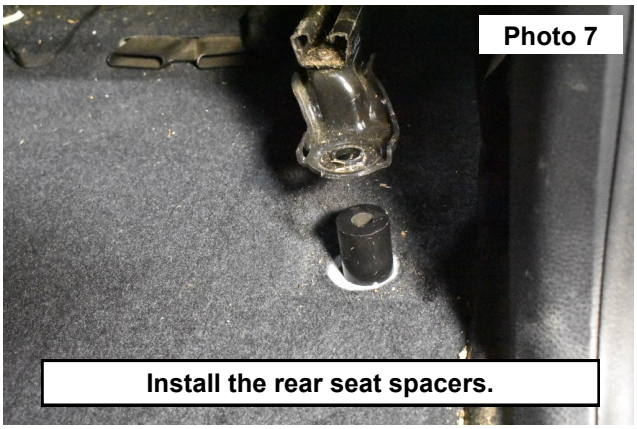


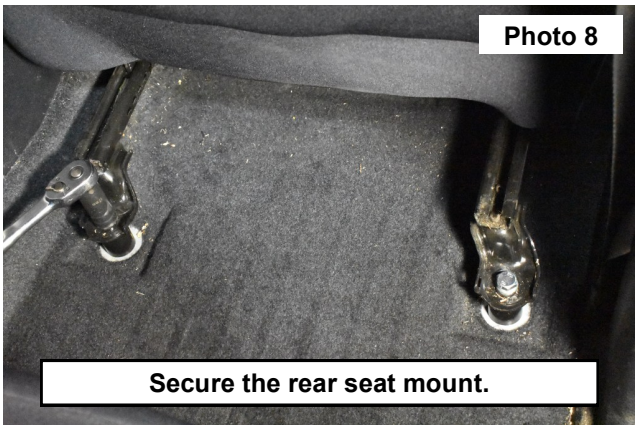
5. Secure the brackets to the floor using the factory hardware from step 1. Tighten the bolts using a 14mm socket. **See Photo 5.**
6. Lower the seat onto the brackets, secure the seat using (2) 10mm-1.25 x 25mm bolts and (2) 10mm flat washers into the spacers, hand tighten only. **See Photo 6.**



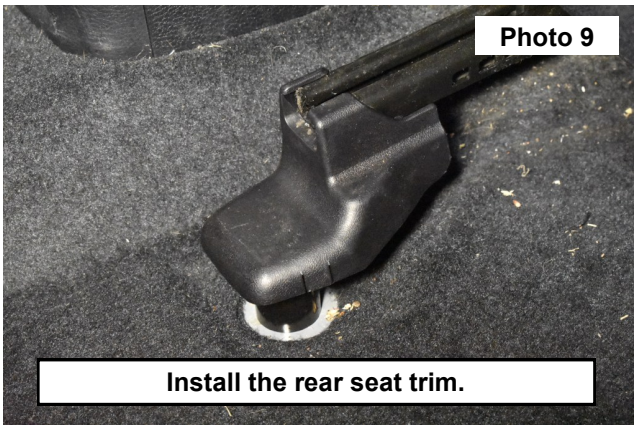


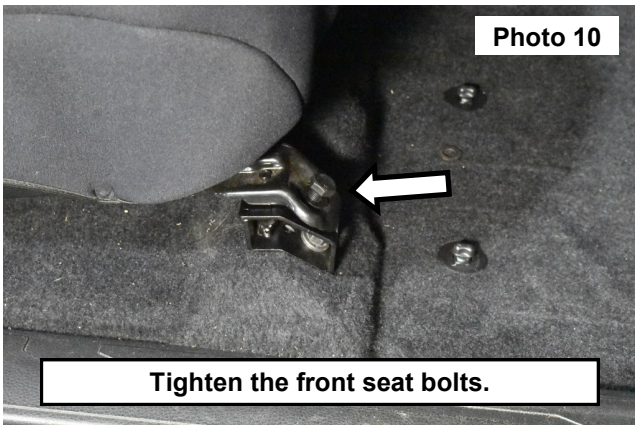
7. Place the (2) rear spacers under the seat mounts. **See Photo 7.**
8. Secure the seat mounts using the (2) 10mm-1.25 x 70mm bolts (2) 10mm flat washers and (2) 10mm lock washers. Tighten the bolts using a 17mm socket. **See Photo 8.**





9. Install the OE seat trim onto the rear seat bracket. **See Photo 9.**
10. Tighten the front (2) seat bolts using a 17mm socket. **See Photo 10.**





11. Repeat this process on the opposite side of the vehicle.

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