TRAIL FORTRESS

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Rough Country 72002B Installation Instructions

Nerf Steps for 2022–2025 Toyota Tundra CrewMax

Part number: 72002B

trailfortress.com/rough-country-nerf-steps-72002b

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

TOYOTA 2022-25 Tundra Nerf Steps

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:
1 - Driver Side Step
1 - Pass Side Step
1 - Dr. Side Front Bracket
1 - Pass. Side Front Bracket
2 - Dr. Side Mid/Rear Bracket
2 - Dr. Side Mid/Rear Bracket

Tools Needed:
13mm Socket/Wrench

Hardware Included:
RCT0786CCABAG1
12 - 8mm x 25mm Bolt
12 - 8mm Flat Washer
12 - 8mm Lock Washer

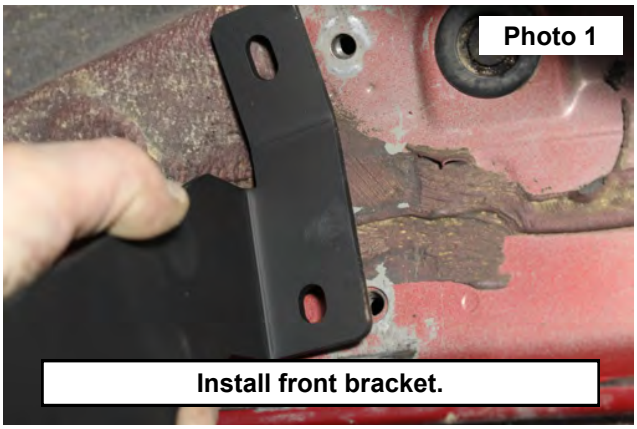
RCT2480CCBAG1
12 - 8mm x 20mm Bolt
12 - 8mm Flat Washer
12 - 8mm Serrated Flange Nut

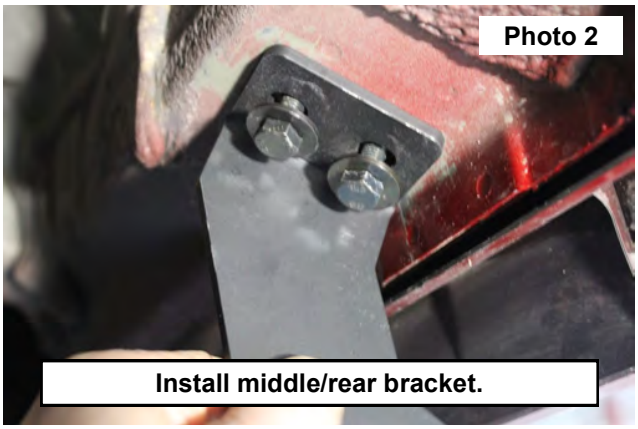
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

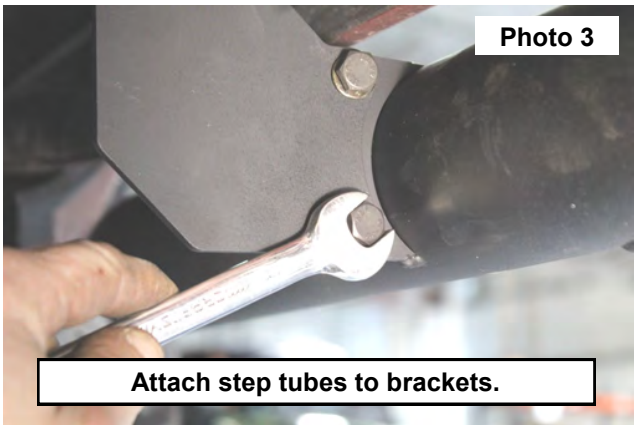
INSTALLATION INSTRUCTIONS

1. Locate the holes in the rocker panel. Install the front driver side bracket using the supplied 8mm hardware from RCT0786CCABAG1. Tighten with a 13mm wrench. **See Photo 1**.
2. Install the middle and rear driver side bracket using the supplied 8mm hardware from RCT0786CCABAG1. Tighten with a 13mm wrench. **See Photo 2**.





3. Repeat for other side of vehicle.
4. With assistance, lift the driver side step tube to the previously installed brackets using the 8mm hardware from RCT0786CCABAG1. Tighten with two 13mm wrenches. **See Photo 3.**
5. Repeat for other side of vehicle.



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