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# Rough Country 71097 Installation Instructions

SRL2 Adjustable Aluminum Steps for Toyota Tundra Crew Cab (2022-2025)

Part number: 71097

trailfortress.com/rough-country-srl2-adj-aluminum-steps-71097

Scan for fitment, price and install help

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ROUGH COUNTRY
SUSPENSION SYSTEMS®

# TOYOTA 2022 Tundra Crew Cab Aluminum Step Extrusion Brackets

**Thank you for choosing Rough Country for all your vehicle needs.**

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

**Kit Contents:**
Step Rails x2
Front End Caps x2
Rear End Caps x2
Front Brackets x2
Mid/Rear Brackets x4
Steps x4

**Tools Needed:**
13mm Socket/Wrench
5mm Allen Wrench

**Hardware Included:**
8mm x 25mm Bolts x48
8mm Oversized Washers x12
8mm Flange Lock Nuts x48
8mm Finish Nuts x12
8mm x 10mm Button Head x12

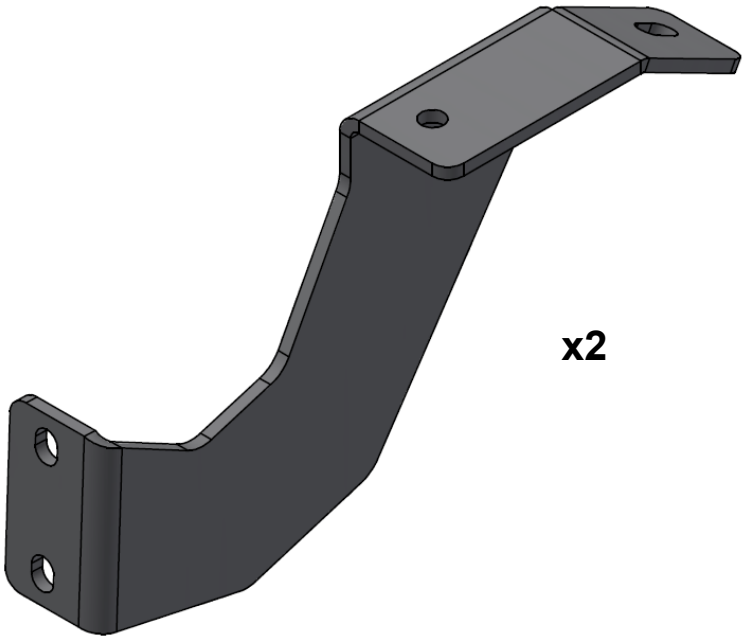


## Torque Specs:

| Size | Grade 5 | Grade 8 | Size | Class 8.8 | Class 10.9 |
|---|---|---|---|---|---|
| 5/16” | 15 ft/lbs | 20ft/lbs | 6MM | 5ft/lbs | 9ft/lbs |
| 3/8” | 30 ft/lbs | 35ft/lbs | 8MM | 18ft/lbs | 23ft/lbs |
| 7/16” | 45 ft/lbs | 60ft/lbs | 10MM | 32ft/lbs | 45ft/lbs |
| 1/2” | 65 ft/lbs | 90ft/lbs | 12MM | 55ft/lbs | 75ft/lbs |
| 9/16” | 95 ft/lbs | 130ft/lbs | 14MM | 85ft/lbs | 120ft/lbs |
| 5/8” | 135ft/lbs | 175ft/lbs | 16MM | 130ft/lbs | 165ft/lbs |
| 3/4” | 185ft/lbs | 280ft/lbs | 18MM | 170ft/lbs | 240ft/lbs |

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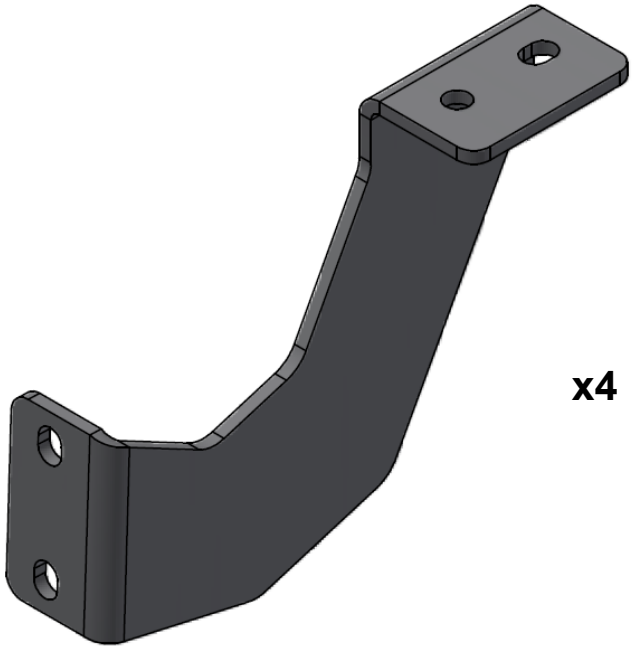
Photo a



x2

Front Brackets

Photo b

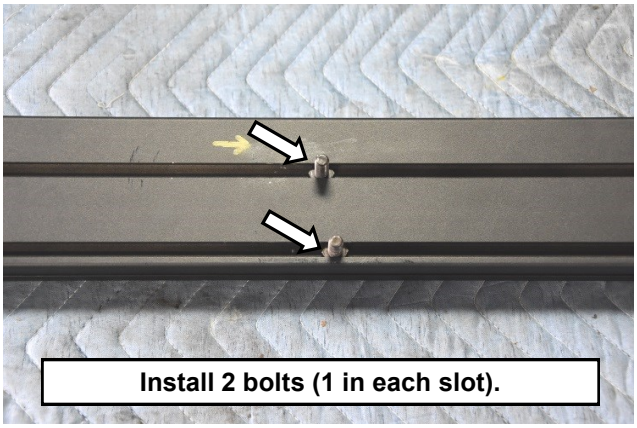


x4

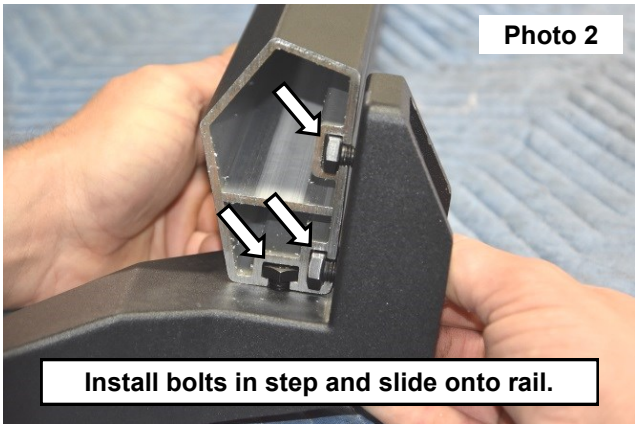
Mid/Rear Brackets

## INSTALLATION INSTRUCTIONS

1. Install two 8mm x 25mm bolts in the upper and lower slots on the side of the rail. **See Photo 1**.
2. Loosely install the 8mm x 25mm bolts and flange nuts in the step and slide the step onto the rail. **See Photo 2** and **Photo 3**.

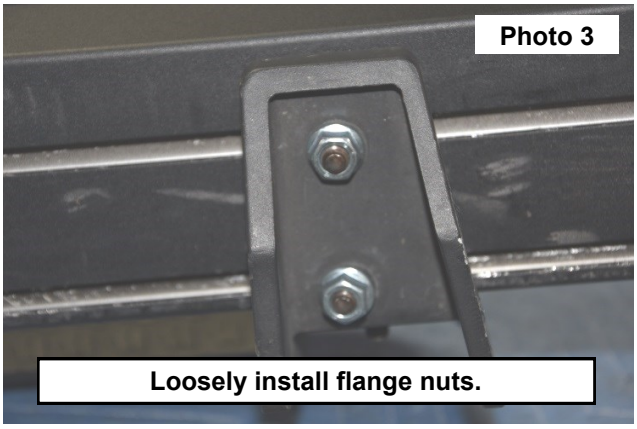


**Install 2 bolts (1 in each slot).**

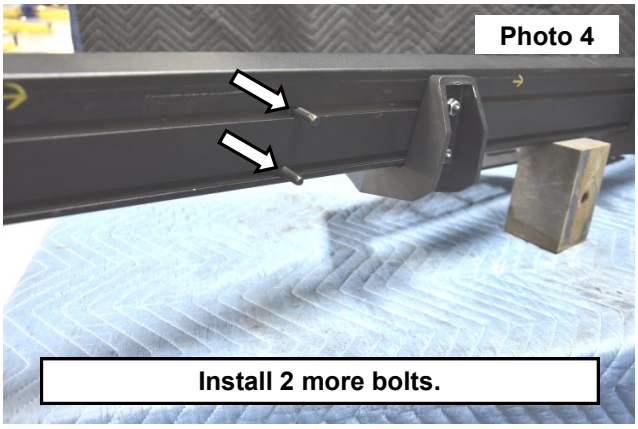



**Install bolts in step and slide onto rail.**

3. Install two more 8mm x 25mm bolts in the rail. **See Photo 4**.

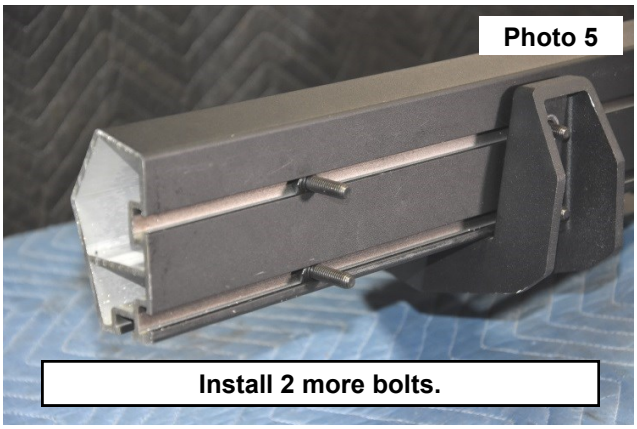



**Loosely install flange nuts.**

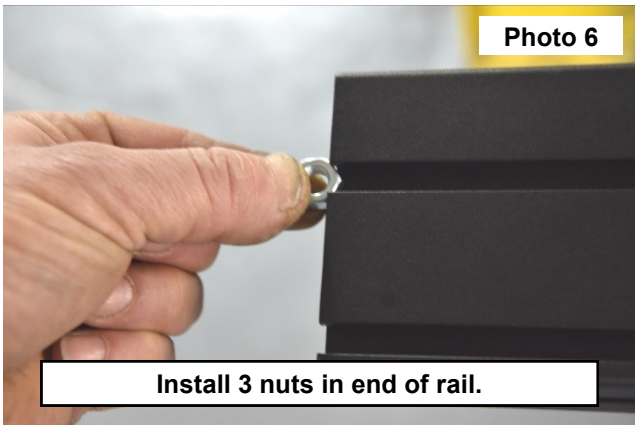



**Install 2 more bolts.**

4. Install the second step the same way as the first.
5. Install 2 more bolts. **See Photo 5**.
6. Install 3 finishing nuts in the end of the rail. **See Photo 6**.

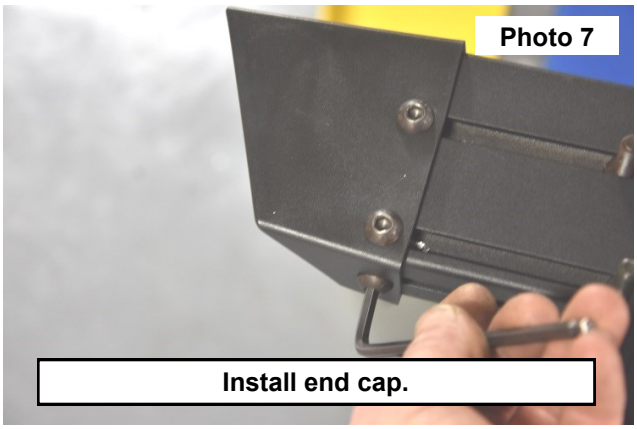


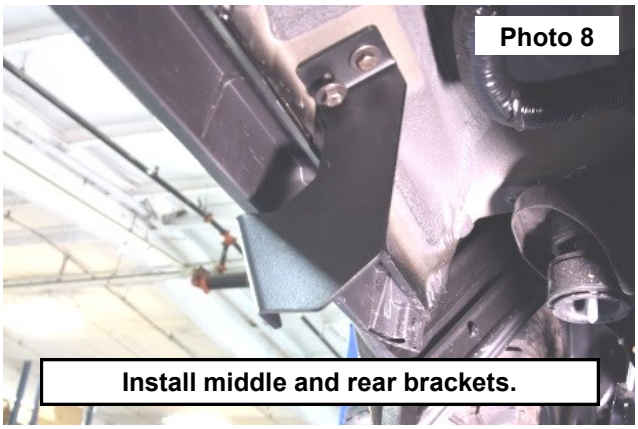

**Install 2 more bolts.**



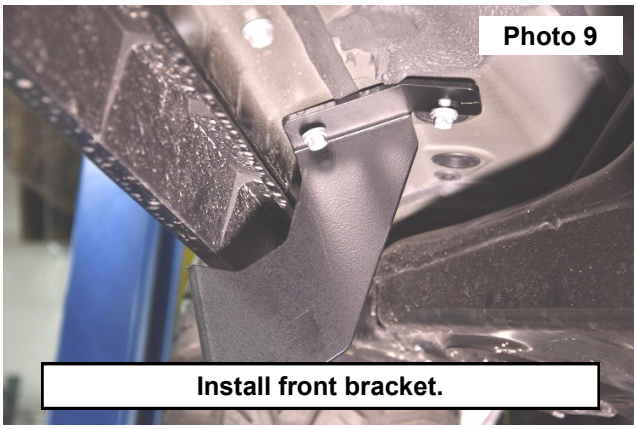

**Install 3 nuts in end of rail.**

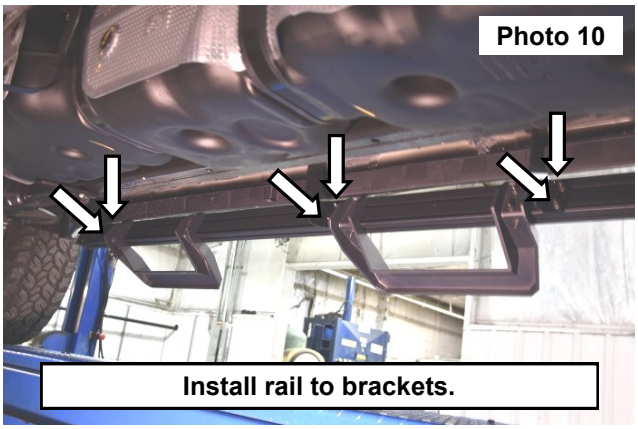
7. Install the end cap with the 8mm x 10mm bolts using a 5mm Allen wrench. **See Photo 7**.
8. Install the other end cap.
9. Install the middle and rear brackets (Photo b on Page 2) to the body using stock hardware (if equipped) or the supplied 8mm bolts and washers. **See Photo 8**.




10. Install the front bracket (Photo a on Page 2) to the body using stock hardware (if equipped) or the supplied 8mm bolts and washers. **See Photo 9**.
11. Install the rail to the brackets with the 8mm flange nuts using a 13mm socket/wrench. **See Photo 10**.




12. When steps and rail are in the desired location, go back and tighten all hardware using a 13mm socket/wrench.

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