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Rough Country 70809 Installation Instructions

Dual 10-Inch Chrome Series LED Grille Kit for Ford F-150 (2018-2020)

Part number: 70809

trailfortress.com/rough-country-led-light-kit-70809

Scan for fitment, price and install help

921708070A

FORD 2018-19 F-150 10 Inch Slim Line LED Light Grille Kit

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

⚠ NOTICE **Fits XLT ONLY**

KIT CONTENTS:
Outer Grille Brackets x 2
Inner Grill Brackets x 2
LED Light Brackets x 4
Slim Line LED Lights

TOOLS NEEDED:
3/32 Allen Wrench
5/32 Allen Wrench
5/16 Wrench
7/16 Wrench
7MM Socket
8MM Socket
10MM Socket
Adjustable Pliers
Ratchet
Auto Trim Puller
Tape Measure

HARDWARE INCLUDED:
1/4-20 x x1/2 Button Head Bolts x 8
1/4-20 Nylock Nuts x 8
#8-32 x 1/2 Button Head Bolts x 8
#8-32 Lock Nut x 8



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs