TRAIL FORTRESS

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Rough Country 70771 Installation Instructions

30-Inch Black Series LED Grille Kit for Ford Super Duty (2011-2016), Part 70771

Part number: 70771

trailfortress.com/rough-country-led-light-kit-70771

Scan for fitment, price and install help



927053000

2011– Present Ford Super Duty 30” Grille Mount

Thank you for choosing Rough Country for all your suspension needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

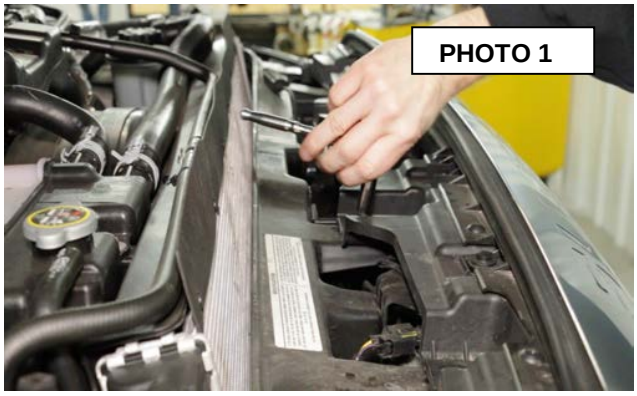
KIT CONTENTS
30”Single Row LED w/ Hardware
Light Brackets (2)
#10-24 x 5/8 Bolts (8)
#10-24 Nylon Lock Nut (8)
#10 Flat Washer (8)

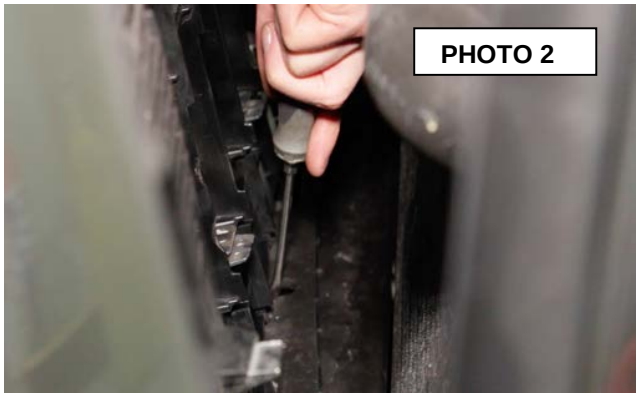
TOOLS NEEDED
10mm Socket
Flat Screwdriver
#7 Drill (.200” or equivalent)
13mm Wrench
Saw
1/8” Allen
3/8” Wrench



INSTALLATION INSTRUCTIONS

1. Open hood, using a 10mm socket remove upper grille bolts **See Photo 1.**
2. Using a flat screwdriver, release clips on lower grille mounts. **See Photo 2.**

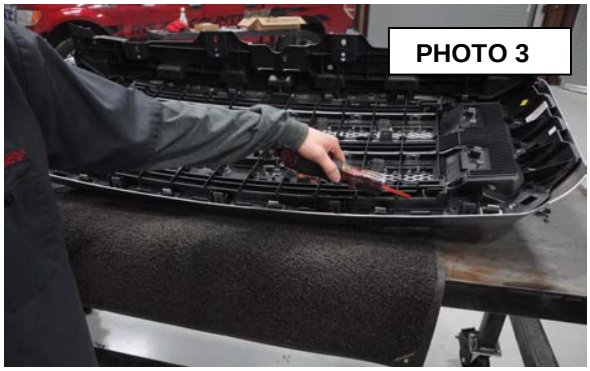




ROUGH COUNTRY SUSPENSION SYSTEMS

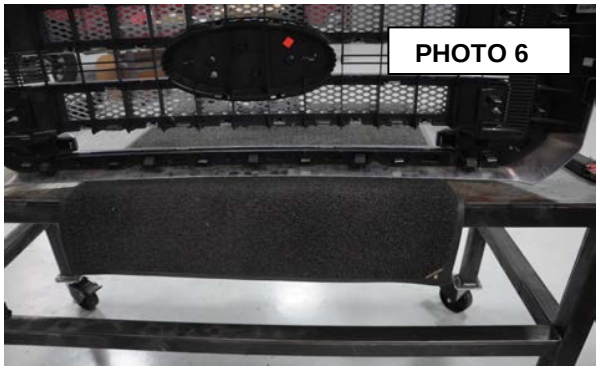
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3. Using saw, cut top and bottom of the vertical grille bars all the way across grille. 10 vertical bars.
4. Also, cut both horizontal bars on each side of the grille. **See photos 3, 4, 5, & 6.**



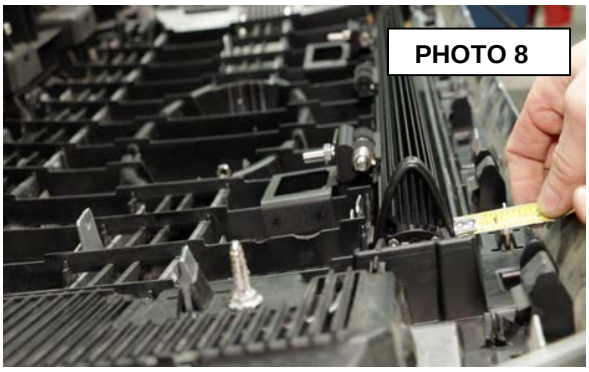






5. Move the light base mount 5” from the edge of the light, tighten using the supplied allen wrench. **See Photo 7.** Repeat on opposite side.
6. Install light mounts onto the lights and do not tighten.
7. Center light in opening as shown in **Photo 8.**

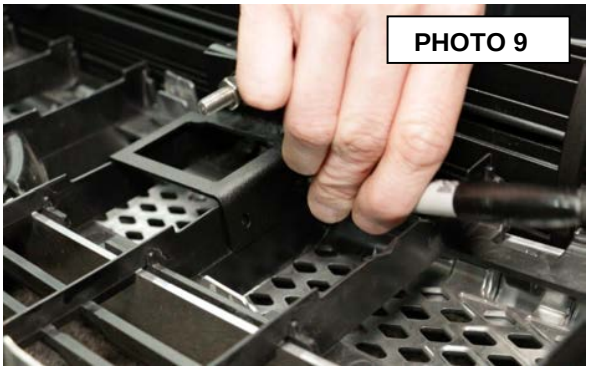


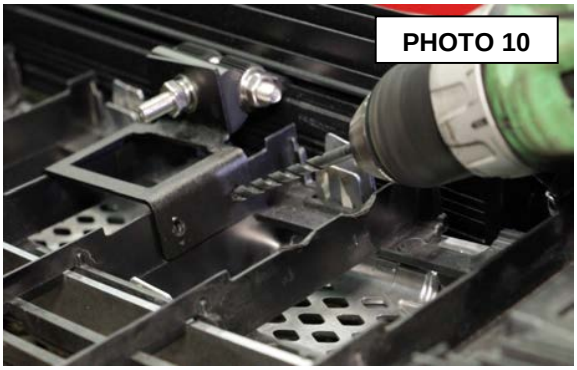


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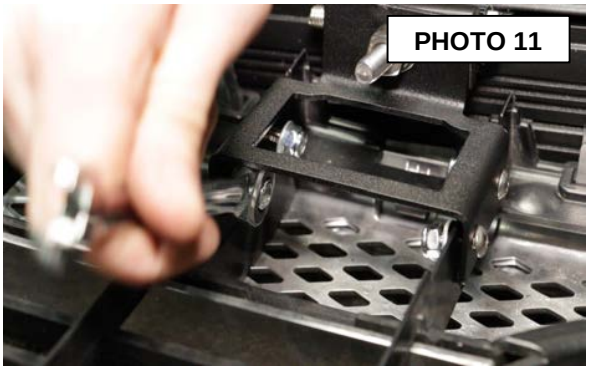
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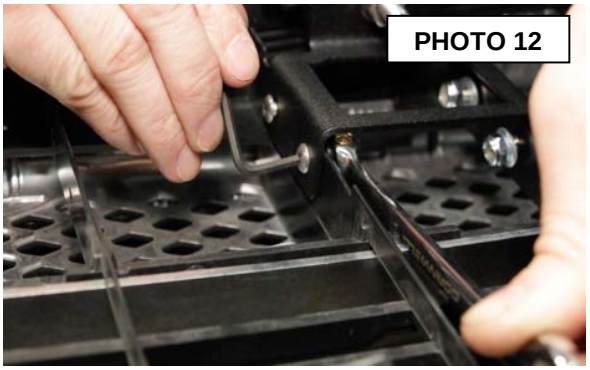
8. Using light bracket, mark holes on both sides of both brackets. **See Photo 9.**
9. Using light bracket as a drill guide, use #7 drill and drill holes in grille supports. **See Photo 10.**





10. Secure bracket to grills using supplied button head Allen bolts, flat washers, and lock nuts. **See Photo 11.**
11. Tighten using 1/8” Allen and 3/8” wrench. **See Photo 12.**

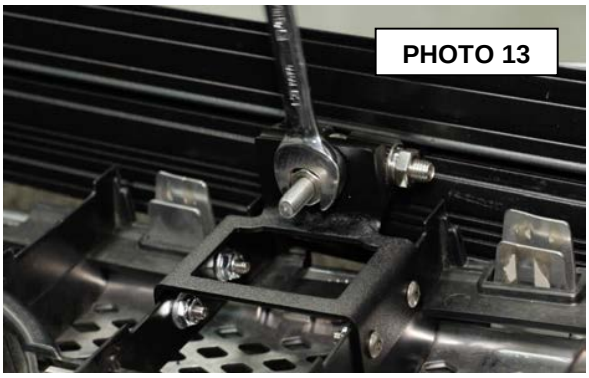




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12. Tighten mount to light using 13mm wrench. **See Photo 13.**
13. Reinstall grill and wire light using supplied instructions.



This mounting kit can be mounted on the top or bottom of the grille as shown below.





Or, combine 2 kits and double your light output by mounting one light on top and one on bottom as shown.



To wire your Rough Country LED lights into your factory Ford Upfitter switch, just enter link below into your web browser.

https://www.fleet.ford.com/truckbbas/topics/bodybuild.html

Next, click on the year of your vehicle then the model if shown. Finally, choose the electrical option and follow index to the Upfitter Switch section.

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