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Rough Country 70697 Installation Instructions

8-Inch Black Series LED Grille Kit for 2017-2019 F-250 Super Duty

Part number: 70697

trailfortress.com/rough-country-led-light-kit-70697

Scan for fitment, price and install help

921706950

ROUGH COUNTRY SUSPENSION SYSTEMS®

Ford 2017 F250 Dual 8” LED Grille Mount

Thank you for choosing Rough Country for all your lighting needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning the design, function, and correct use of our products.

⚠ NOTICE **Rough Country LED lights are for off-road use only.**

KIT CONTENTS:

4-8” Light Brackets
70695BAG:
4– 1/4”-3/4” Bolts
4– 1/4” Nylock Nuts
4– 1/4” Flat Washers



TOOLS NEEDED:

Marker
Die Grinder
10mm Socket
7/16” Wrench
Drill Motor
9/32” Drill

INSTALLATION INSTRUCTIONS

1. Place the vehicle in park.
2. Open the hood and remove the push pins and the radiator cover. **See Photo 1.**.

Photo 1



3. Using a 10mm socket, remove the bolts that attach the grille to the radiator support. **See Photo 2.**
4. Pull the grille out at the top and around the headlight to use a flat screwdriver to push down and unclip the grille clips. **See Photo 3.**

Photo 2

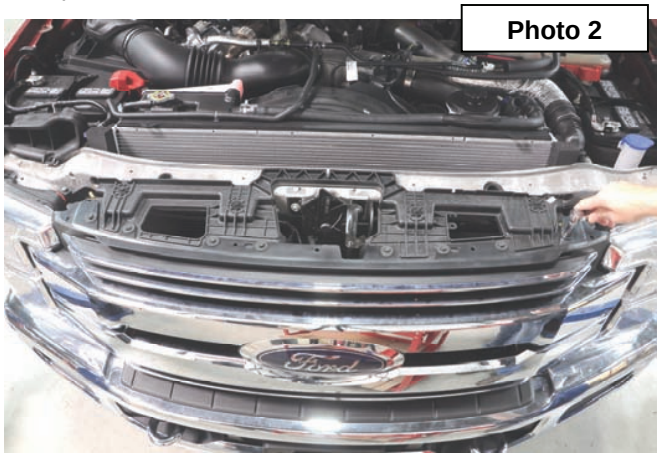
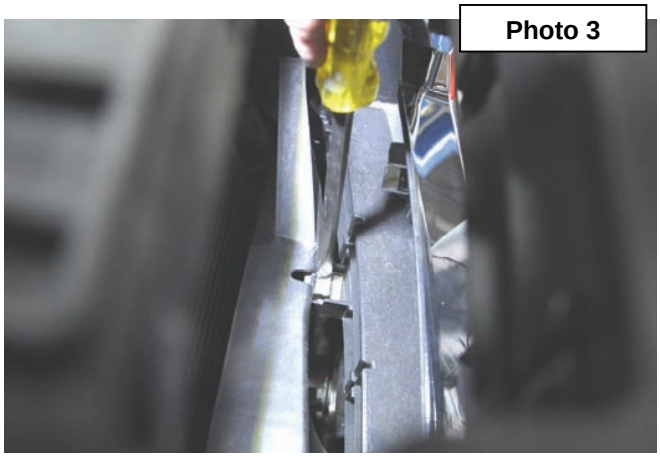


Photo 3



5. Using the supplied hardware with the light, attach the supplied brackets. **Do Not Tighten. See Photos 4 & 5.**

Photo 4

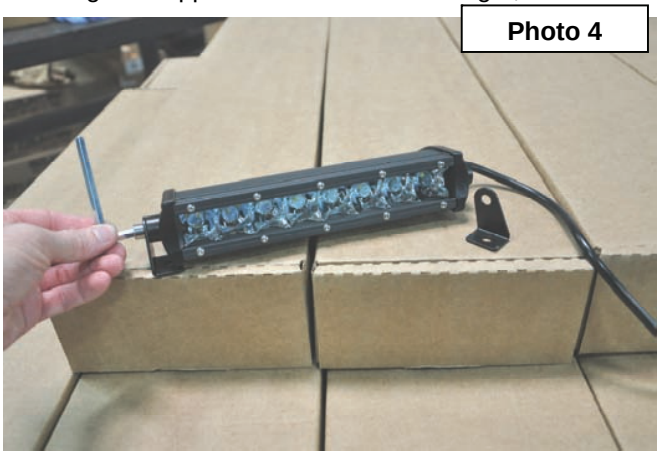
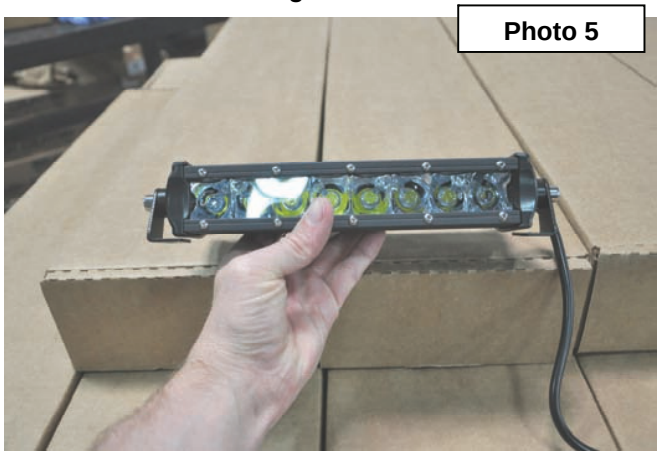


Photo 5



6. Place the lights in the backside of the grille, one on each side of the Ford oval. **See Photo 6.**
7. Mark the inside of the grille to cut for the light mounting bolts, approx 1/2" down. Cut mark and test fit until clearance is achieved. **See Photo 7.**

Photo 6

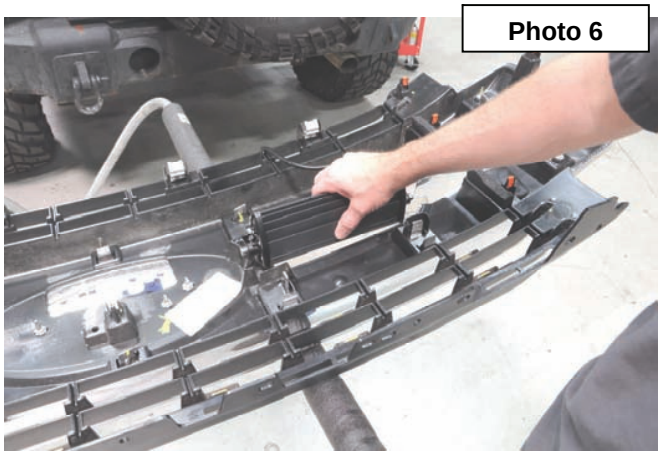
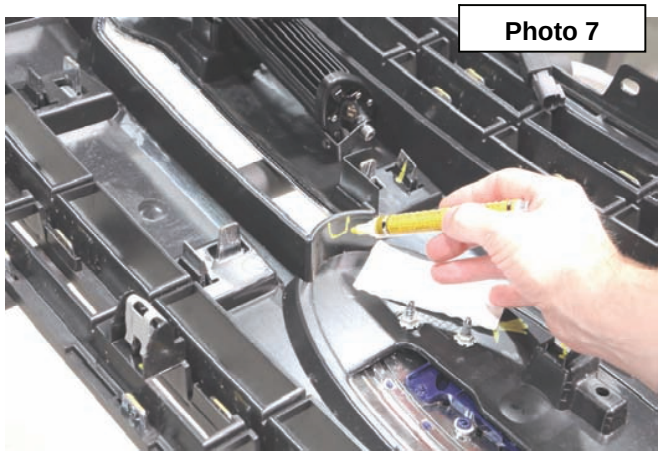


Photo 7



8. Place the light back in the grille and mark the inside edge of each mounting bracket. **See Photos 8 & 9.**

Photo 8

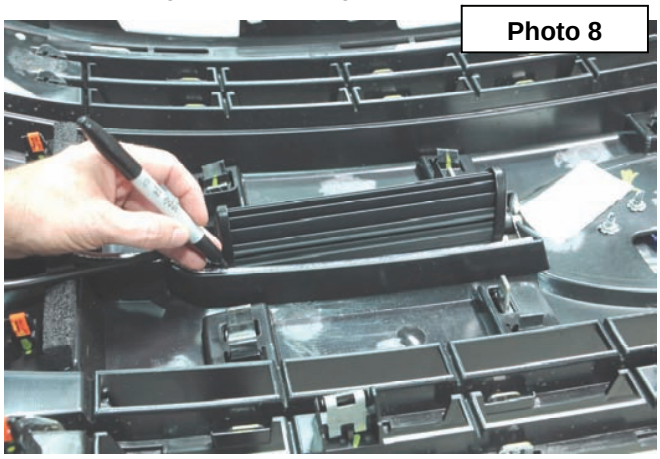
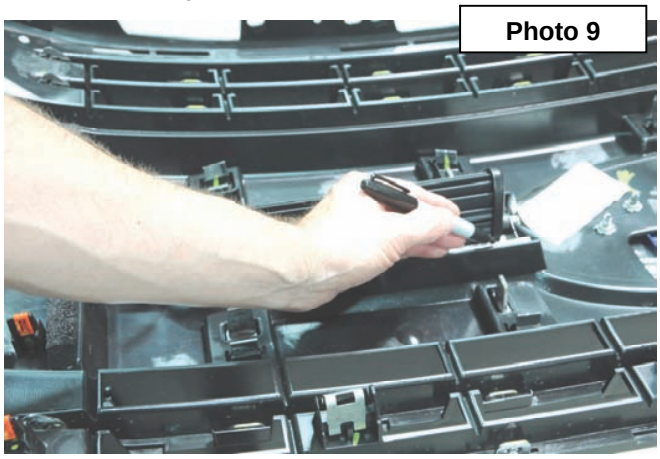


Photo 9



9. Remove a light mounting bracket from the light. Place the light bracket in the grille and align with marks made in step 8. Mark the holes to be drilled in the grille. **See Photos 10 & 11.**

Photo 10

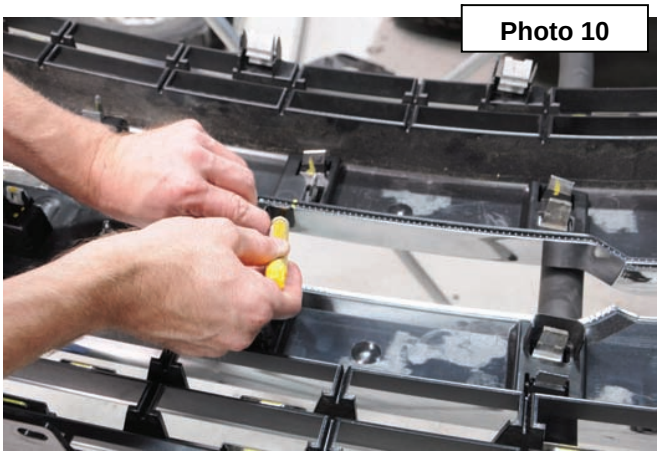
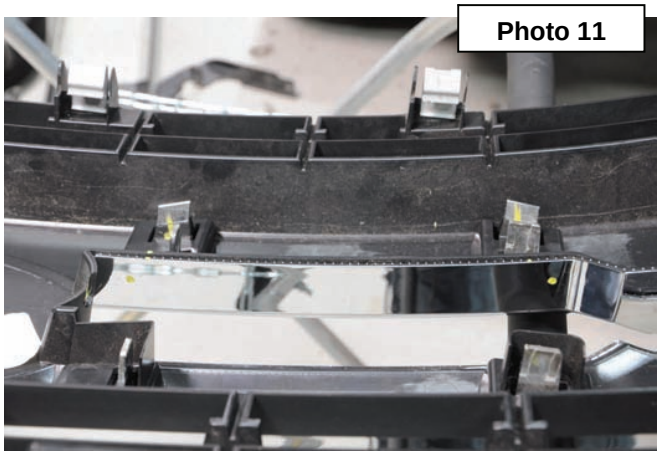


Photo 11



10. Using a 9/32” drill, drill the 4 light mounting holes in the grille. **See Photo 12.**
11. Reattach the light bracket to the light and mount the lights in the grille using the supplied 1/4” x 3/4” bolts, washers, and nuts. **See Photo 13.**

Photo 12

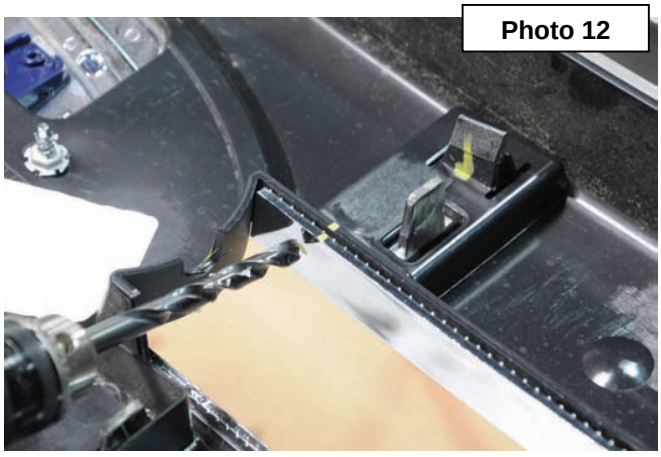
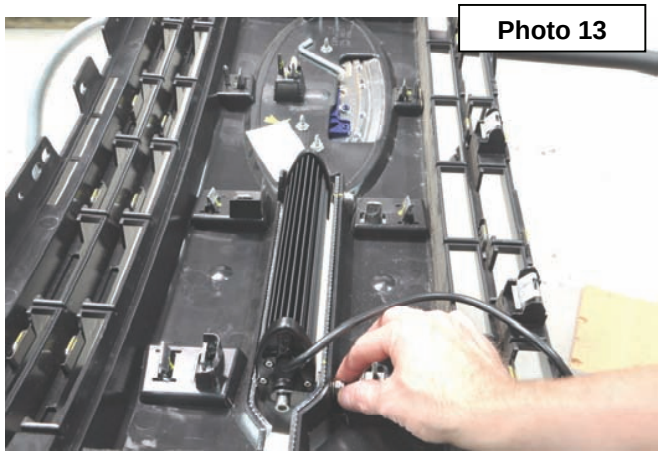


Photo 13



12. Position the lights and tighten using the supplied Allen. **See Photo 14.**
13. Tighten the light brackets using a 7/16” wrench. **See Photo 15.**

Photo 14

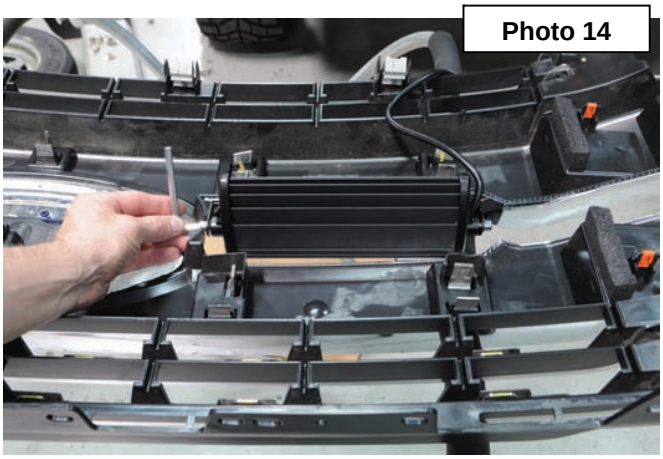
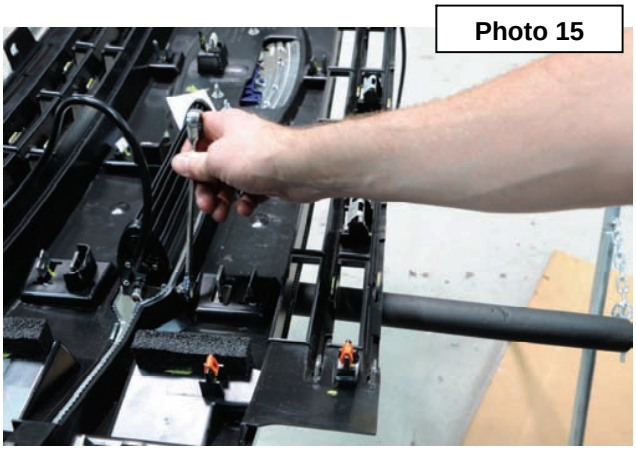


Photo 15



14. Wire the lights according to the supplied instructions.
15. Plug lights into wiring harness.
16. Clip grille into place and attach to the radiator support using the factory hardware. Tighten to factory specs using a 10mm socket.
17. Install the radiator cover using the factory push pins.



To wire your Rough Country LED lights into your factory Ford Upfitter switch, just enter link below into your web browser.

https://www.fleet.ford.com/truckbbas/topics/bodybuild.html

Next, click on the year of your vehicle then the model if shown. Finally, choose the electrical option and follow index to the Upfitter Switch section.

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