TRAIL FORTRESS

BUILT FOR THE TRAIL. CHECKED FOR YOUR TRUCK.

Rough Country 70542 Installation Instructions

30-Inch LED Light Bar Mounts for Toyota Tacoma (2005–2015)

Part number: 70542

trailfortress.com/rough-country-led-light-mount-70542

Scan for fitment, price and install help

927054200

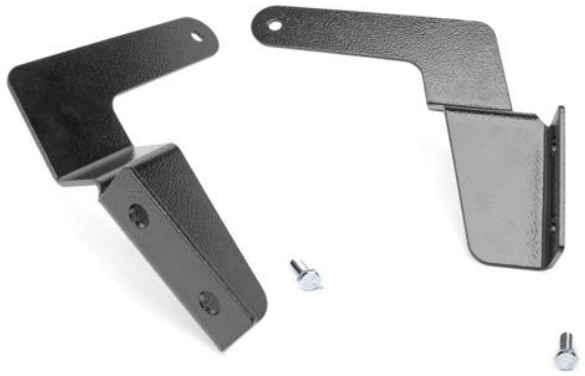
2005-15 Toyota Tacoma 30” LED LIGHT MOUNT

Thank you for choosing Rough Country for all your off road needs.

NOTICE Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning the design, function, and correct use of our products.

NOTICE Dual row light **only** fits 05-11 models.

Tools Needed:
14mm Wrench
Reciprocating Saw
Side Cutters
13mm wrench



Kit Contents:
2-Rough Country LED Light Brackets
1-70542BAG containing:
Instructions
1-70523BAG2 containing:
(2) 8mm Hex Head Stainless Bolts

INSTALLATION INSTRUCTIONS

1. Using a 14mm wrench remove the two outside factory nuts securing the bumper to the frame on each side. **See Photo 1.**
2. Using a reciprocating saw to cut the lower grille from the bumper as shown. **See Photo 2.**





3. You may also use a set of side cutters to cut the lower grille from the bumper. **See Photo 3.**
4. Remove grille. **See Photo 4. **Note, additional trimming may be required on 2012-2015 models.****





5. Place supplied light brackets on bumper bolts.
6. Using factory hardware, tighten the nuts with a 14mm wrench. **See Photo 5.**
7. Install 30" light bar between the brackets and tighten the supplied bolt with Allen that came with the light. ****Note, 2012-2015 Models will use supplied 8mm bolts to attach the light to the brackets. Tighten using a 13mm wrench.****
8. Wire the light with the supplied light instruction sheet.







Thank You for choosing Rough Country for your lighting needs!!!

By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable Federal, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.