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Rough Country 70539 Installation Instructions

Upper Windshield Mounts for 54-Inch Curved LED Light Bars

Part number: 70539

trailfortress.com/rough-country-led-light-mounts-70539

Scan for fitment, price and install help

927053900

99-06 GM 54” CURVED LED LIGHT MOUNTS

Thank you for choosing Rough Country for all your off road needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

KIT CONTENTS
Rubber (2)
Dr and Pass Bracket (1 each)
Hardware Bag (1)



TOOLS NEEDED

1/2” wrench
9/16” wrench
Center drill
33/64” Drill Bit
Sharpie
Tape Measure
3/16” Allen wrench
6mm Allen wrench
Masking Tape

INSTALLATION INSTRUCTIONS

1. Dis-connect the positive battery connection before installing the Led light mounts.
2. Open the doors and pull back the weather stripping above the windshield on both sides. **See Photo 1**
3. Put masking tape on the painted surface so the brackets will not scratch the paint while marking hole locations.

PHOTO 1



PHOTO 2



4. Install the driver and passenger brackets on the 54” led light bar using the supplied lock washer and the light bar mounting bolt that supplied with the light. Hand tighten.
5. Place the brackets on the top of the door jam 1/4” up from the black windshield seal up to the bracket and mark the three holes with a marker or punch on both sides. **See Photo 2.**
6. Remove the brackets from the truck and drill the holes with a center drill or a 1/4” drill bit. **See Photo 3.**
7. Then drill the holes out to 33/64” (.515” dia.)

PHOTO 3



8. Using the supplied 5/16” x 1” bolt, washer, and the 3/8” nut screw them into a nut insert. **See Photo 4**. Next place the assembly into the drilled hole in the door jam.
9. Next using a 1/2” wrench and a 9/16” wrench tighten the bolt while holding the nut with the 9/16” wrench. This will compress the nut insert and lock it into place in the drilled hole. **See Photo 5**.
10. Install all 6 nut inserts this way.

PHOTO 4



PHOTO 5



11. Install the rubber gasket on the inside of each light bracket.
12. Remove the masking tape from both sides.
13. Hold the Led light with the brackets attached up to the door jam and align the three holes on each side. Secure with the supplied 5/16” x 1.0” button head screw and tighten with a 3/16” allen wrench.
14. Finally tighten each side of the light mount screws with a 6mm allen wrench. **See Photo 6.**
15. Attach power supply wires with supplied instructions with the led light.
16. Reapply the factory rubber door seal securely in the track.
17. Connect the positive lead back the battery post and test the light wiring.

PHOTO 6



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Thank You for choosing Rough Country for your lighting needs!!!