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Rough Country 70538A Installation Instructions

54-Inch Curved LED Light Mount for Ram 2500/3500 (2003-2010)

Part number: 70538A

trailfortress.com/rough-country-led-light-mounts-70538a

Scan for fitment, price and install help

927053800

03-09 Ram 2500/3500, 01-08 Ram 1500 54” Curved LED Mounts

Thank you for choosing Rough Country for all your off road needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
This bracket kit was designed to fit a LED curved light, 53.625” long from mounting surface to mounting surface.

KIT CONTENTS
Dr and Pass Bracket (1 each)
(4) 3/16” Rivets



TOOLS NEEDED
T15 Torx
Sharpie
Drill Motor
Masking Tape
3/16” Drill
Rivet Gun

INSTALLATION INSTRUCTIONS

1. Dis-connect the positive battery connection before installing the Led light mounts.
2. Open the doors and pull back the weather stripping above the windshield on both sides. **See Photo 1**
3. Put masking tape on the painted surface so the brackets will not scratch the paint while marking hole locations.

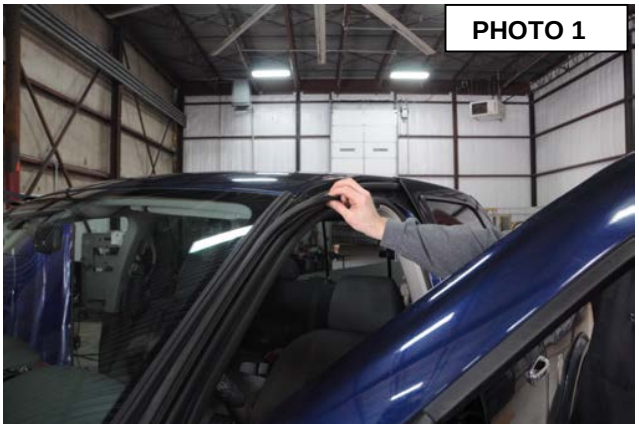


PHOTO 1


PHOTO 2

4. Using a T15 Torx, remove the factory screw. **See Photo 2.**
5. Place the light bracket on the truck and use the factory torx screw to hold in place. **See Photo 3.**


PHOTO 3


PHOTO 4

6. Using a 3/16” drill, drill the remaining (2) holes. **See Photo 4.**

7. Using supplied 3/16” rivets, secure light bracket to cab with a rivet gun. **See Photos 5 & 6.**
8. Repeat process for opposite side of truck.



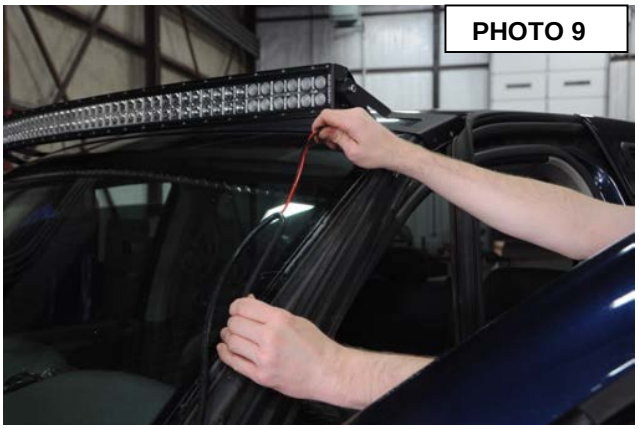


9. Place 54” curved light bar in between brackets. Using hardware and Allen supplied with the light, adjust light to desired angle and tighten. **See Photo 7.**
10. Using a T15 Torx, remove the remaining screws holding the plastic molding and pull away from truck. **See Photo 8.**





11. Run wire under the light bracket and behind the plastic molding. Determine where it begins to go behind the molding and strip the black covering, leaving the red and black wires. **See Photo 9. Strip black covering off of only what runs down windshield.**
12. Run red and black wires behind plastic molding. Using T15 Torx and factory hardware, secure molding and weather stripping in factory location. **See Photo 10.** Use supplied light instructions to finish wiring.





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