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Rough Country 70524 Installation Instructions

20-Inch LED Light Mount for Ford Super Duty (2011–2016)

Part number: 70524

trailfortress.com/rough-country-led-light-mount-70524

Scan for fitment, price and install help



9270523400

2011-15 Ford Super Duty 20” Dual Row Light Mount

Thank you for choosing Rough Country for all your off road needs.

⚠NOTICE Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning the design, function, and correct use of our products.

⚠NOTICE Only fits **2011-2015 Ford Super Duty** models.

Tools Needed:

3/4” Wrench
1/2” Wrench
3/16” Allen Wrench



Kit Contents:
1-Rough Country LED Light Bracket

1-70524BAG containing:
2- 5/16” x.75” Button Head Allen Bolt
2- 5/16” Flange Locknuts
2- 1/2” x 1.25” Bolts
2– 1/2” Nylon Locknuts

INSTALLATION INSTRUCTIONS

1. Install light bracket in opening of front bumper. Using supplied 5/16” x .75” bolts and flange locknuts, bolt bracket to upper rear holes of bumper. Hand tighten. **See Photos 1 & 2.**





2. Place 1/2” bolts through bracket and bumper flange. Tighten using 3/4” wrench. (Use a 1/2” washer on bottom of bracket and top of flange) **See Photo 3.**
3. Tighten rear Allen bolts using 3/16” Allen and 1/2” wrench. **See Photo 4.**





5. Insert light in bumper opening and place in bracket. **See Photo 5.**
6. Set desired light angle and tighten 8mm bolts. **See Photo 6.**





Thank You for choosing Rough Country for your lighting needs!!!

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