TRAIL FORTRESS

BUILT FOR THE TRAIL. CHECKED FOR YOUR TRUCK.

Rough Country 70518 Installation Instructions

54-Inch Curved LED Light Bar Mount for 2004–2014 Ford F-150

Part number: 70518

trailfortress.com/rough-country-led-light-mount-70518

Scan for fitment, price and install help



2004-2014 F-150 54” Curved Light Mount

Thank you for choosing Rough Country for all your suspension needs.

⚠ WARNING Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

⚠ CAUTION This bracket kit was designed to fit a Led curved light 53.62” long from mounting surface to mounting surface.

KIT CONTENTS

Driver Bracket (1)	Gaskets (2)
Passenger Bracket (1)	3/16” Rivets (7)

TOOLS NEEDED

3/16” Drill Bit
Pop Rivet Gun
Tape Measure

INSTALLATION INSTRUCTIONS

1. Install the gaskets on the back side of the light brackets. Open the driver door and measure 4.5” from the top of the windshield. Mark the position of the light bracket. **See Photo 1.**
2. Next hold the light bracket in position and drill the three holes through the sheet metal with a 3/16” drill bit as shown in **Photo 2. *Note* May want to place a piece of tape on the drill bit 1/2” from the end for a depth gage. Drilling to far will damage the outside painted surface of the A-pillar.**





3. Use the supplied 3/16” rivets to secure the light brackets. **See Photo 3.** Repeat steps on the driver side.
4. Install the Led Light with the supplied instructions. **See Photo 4.**





By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable Federal, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.