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Rough Country 70516 Installation Instructions

54-Inch Curved LED Light Bar Mount

Part number: 70516

trailfortress.com/rough-country-led-light-mount-70516

Scan for fitment, price and install help



927051600

99-15 F-250/350 CURVED 54” LIGHT BRACKETS

Thank you for choosing Rough Country for all your suspension needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
This bracket kit was designed to fit a Led curved light 53.625” long from mounting surface to mounting surface.

KIT CONTENTS
Driver Bracket (1)
Passenger Bracket (1)
3/16” Rivets (7)

TOOLS NEEDED
3/16” Drill Bit
Pop Rivet Gun
Tape Measure

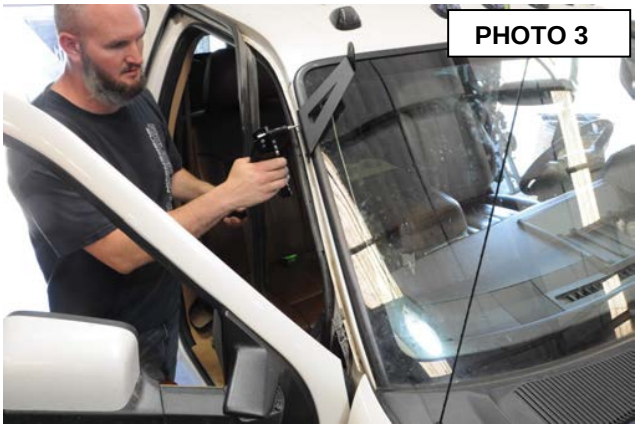
INSTALLATION INSTRUCTIONS

1. Open the passenger door and remove the weather stripping. Measure 22.250” from the bottom of the seal flange up the windshield post to the top edge of the light bracket. Mark the position of the light bracket. **See Photo 1.**
2. Next hold the light bracket in position and drill the three holes through the sheet metal with a 3/16” drill bit as shown in **Photo 2. *Note* May want to place a piece of tape on the drill bit 1/2” from the end for a depth gage. Drilling to far will damage the outside painted surface of the A-pillar.**





3. Use the supplied 3/16” rivets to secure the light brackets. **See Photo 3.** Repeat steps on the driver side.
4. Install the Led Light with the supplied instructions. **See Photo 4.**





5. With the door shut it may be required to trim the weather stripping so it sits flat on the new brackets.

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