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# Rough Country 70514A Installation Instructions

54-Inch Curved Light Bar Windshield Mount for Silverado/Sierra HD

Part number: 70514A

trailfortress.com/rough-country-led-light-mount-70514a

Scan for fitment, price and install help

927051400

ROUGH COUNTRY SUSPENSION SYSTEMS®

# 2014 GM CURVED 54” LED LIGHT BRACKETS

**Thank you for choosing Rough Country for all your suspension needs.**

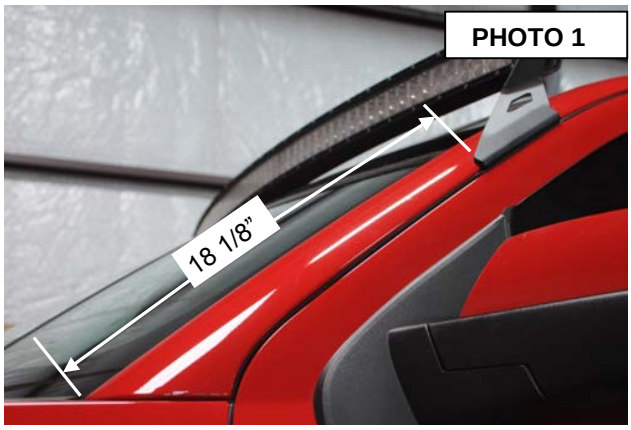
Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
This bracket kit was designed to fit a Led curved light 53.625” long from mounting surface to mounting surface.

**KIT CONTENTS**
Driver Bracket (1)
Passenger Bracket (1)
Gaskets (2)
3/16” Rivets (7)

**TOOLS NEEDED**
3/16” Drill Bit
Pop Rivet Gun
Tape Measure

## INSTALLATION INSTRUCTIONS

1. Install the gaskets on the back side of the light brackets. Open the driver door and measure 18 1/8” from the front of the A-pillar to the edge of the light bracket. Mark the position of the light bracket. **See Photo 1.**
2. Next hold the light bracket in position and drill the three holes through the sheet metal with a 3/16” drill bit as shown in **Photo 2.** **NOTICE** **May want to place a piece of tape on the drill bit 1/2” from the end for a depth gage. Drilling to far will damage the outside painted surface of the A-pillar.**







3. Use the supplied 3/16” rivets to secure the light brackets. **See Photo 3.** Repeat steps on the passenger side.
4. Install the Led Light with the supplied instructions. **See Photo 4.**







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