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Rough Country 70513 Installation Instructions

50-Inch Curved Light Bar Mounts for Silverado & Sierra (2014-2019)

Part number: 70513

trailfortress.com/rough-country-led-light-mount-70513

Scan for fitment, price and install help

927051300

ROUGH COUNTRY SUSPENSION SYSTEMS®

2014 GM CURVED 50” LED LIGHT BRACKETS

Thank you for choosing Rough Country for all your suspension needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
This bracket kit was designed to fit a Led curved light 50.00òlong from mounting surface to mounting surface.

KIT CONTENTS
Driver Bracket (1)
Passenger Bracket (1)
Gaskets (2)
3/16òRivets (7)

TOOLS NEEDED
3/16òDrill Bit
Pop Rivet Gun
Tape Measure

INSTALLATION INSTRUCTIONS

1. Install the gaskets on the back side of the light brackets. Open the driver door and measure 18 1/8òfrom the front of the A-pillar to the edge of the light bracket. Mark the position of the light bracket. **See Photo 1.**
2. Next hold the light bracket in position and drill the three holes through the sheet metal with a 3/16òdrill bit as shown in **Photo 2.** **NOTICE** **May want to place a piece of tape on the drill bit 1/2” from the end for a depth gage. Drilling to far will damage the outside painted surface of the A-pillar.**

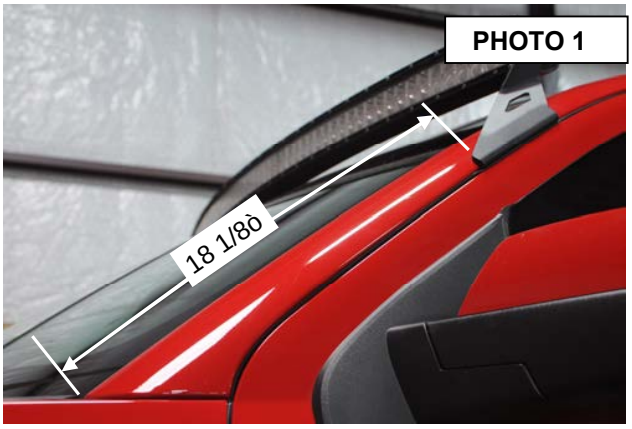


PHOTO 1


PHOTO 2

3. Use the supplied 3/16òrivets to secure the light brackets. **See Photo 3.** Repeat steps on the passenger side.
4. Install the Led Light with the supplied instructions. **See Photo 4.**


PHOTO 3


PHOTO 4

5. **4.**

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