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# Rough Country 6619 Installation Instructions

Drag Link for Trucks with 4-6in of Lift

Part number: 6619

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# GM Offset and Adjustable Drop Drag Link

**Thank you for choosing Rough Country for your suspension needs.**

Rough Country recommends a certified technician install this product. In addition to these instructions, professional knowledge of disassemble/reassembly procedures as well as post installation checks must be known. Attempts to install this system without this knowledge and expertise may jeopardize the integrity and/or operating safety of the vehicle.

Please read instructions before beginning installation. Check the kit hardware and making sure you have all needed parts and know where they go.

## INSTALLATION INSTRUCTIONS

1. Park vehicle in a straight forward position. Set the emergency brake and block the rear tires.
2. Raise the front of the vehicle using floor jack and place jack stands underneath each end of the front axle. Ease vehicle onto jack stands and remove driver side tire.
3. Remove the cotter pin and castle nuts located on each end of the factory drag link. Remove the factory drag link. It may be necessary to use a “pickle fork” to allow for removal.
4. Turn the steering wheel full left, turn the steering wheel to full right and count the number of rotations.
5. Then turn the steering wheel back left 1/2 the number of rotations. The steering wheel and pitman arm should now be centered.
6. It will be necessary to adjust the new drag link to allow for attachment to the pitman arm and steering arm. Adjustments should be made **equally** on both ends of the drag link.
7. **Note: The maximum visible thread exposure should never exceed 1.061"**
8. Once adjustments are made, attach the new drag link to the pitman arm and steering arm. Torque castle nuts to 65 ft. lbs.
9. Before tightening the tube clamps, make sure the drag link is setting in a straight level position.
10. Center the clamps over the slots in the drag link. Torque bolts to 41 ft. lbs.
11. Reinstall the driver side tire and lower vehicle to the ground. Cycle the steering left to right and check drag link for clearance. Retorque all bolts after the first 100 miles and periodically there after.

