Rough Country 537.20 Installation Instructions

6-Inch Lift Kit with N3 Shocks for Ford Super Duty 4WD (2005-2007), Part 537.20

Part number: 537.20

trailfortress.com/rough-country-6-inch-lift-kit-537-20

Scan for fitment, price and install help



92153600

05-07 F250 6" RADIUS ARM KIT

Thank you for choosing Rough Country for your suspension needs.

Rough Country recommends a certified technician installs this system. In addition to these instructions, professional knowledge of disassemble/reassembly procedures as well as post installation checks must be known. Attempts to install this system without this knowledge and expertise may jeopardize the integrity and/or operating safety of the vehicle.

⚠WARNING Please read all the instructions before beginning the installation. Check the kit hardware against the parts list. Be sure you have all the needed parts and understand where they go. Also please review the tools needed list and make sure you have needed tools.

PRODUCT USE INFORMATION\

⚠WARNING As a general rule, the taller a vehicle is the easier it will roll. We strongly recommend, because of roll-over possibility, that the vehicle be equipped with a functional roll-bar and cage system. Seat belts and shoulder harnesses should be worn at all times. Avoid situations where a side rollover may occur.

Braking performance and capabilities are decreased when significantly larger/heaver tires and wheels are used. Take this into consideration while driving. Also, speedometer recalibration is necessary when larger tires are installed.

⚠WARNING Do no add, alter, or fabricate any factory or after-market parts which increase vehicle height over the intended height of the Rough Country product purchased. Mixing component brands, lifts, and/or combining body lift with suspension lifts voids all warranties. Rough Country makes no claims regarding lifting devices and excludes any and all implied claims. We will not be responsible for any product that is altered.

NOTICE This kit is packaged as a leveling kitð raising the front 6òand the back 5ò If you desire a different look or if your truck has a tool box or something else that is going to bring the rear end down, please consult with your sales representative about options. Due to payload options and initial ride height variation the amount of lift shown is a base figure. Final ride height may vary slightly.

⚠WARNING The 6òsuspension system was developed for 37x12.50x17 tire on an after market wheel with 4.5òof back spacing.

If equipped with factory rear contact overload springs, pleaser note that they will need to be removed with the addition of the block /add-a-leaf combination on this kit.

NOTICE DEALER AND VECHICLE OWNER

Any vehicle equipped with any Rough country product must have the ñWarning to Driveròdecal installed on the sun visor or dash. The decal is to act as a constant reminder for whoever is operating the vehicle of its unique handling characteristics. **INSTALLING DEALER**ð It is your responsibility to install the warning decal and to forward these installation in-

Kit Contents

9295	Diesel Coil Springs **or**
9296	Gas Coil Springs
1580Box4	Front Shock (2)
	Rear Shock (2)
1593Box1	Pitman Arm
	Track Bar Bracket
	Control Arm Bracket
	Brake Line Drop Bracket
	Sway Bar Link Ext.
	Hardware Bags
1536Box1	Radius Arm
6111	Add-a-leaf
6578	3òBlock and U-Bolt Kit

Tools Needed

8mm Wrench	1 1/8òWrench
10mm Wrench	1 13/16òWrench
12mm Wrench	Jack Stands
15mm Wrench	Jack
17mm Wrench	
17mm Socket	
18mm Wrench	
18mm Socket	
19mm Wrench	
21mm Wrench	
24mm Socket	
30mm Socket	
1 1/16òWrench	

Torque Specs:

Size	Grade 5	Grade 8
5/16ò	15 ft/lbs	20 ft/lbs
3/8ò	30 ft/lbs	35 ft/lbs
7/16ò	45 ft/lbs	60 ft/lbs
1/2ò	65 ft/lbs	90 ft/lbs
9/16ò	95 ft/lbs	130 ft/lbs
5/8ò	135 ft/lbs	175 ft/lbs
3/4ò	185 ft/lbs	280 ft/lbs
	Class 8.8	Class 10.9
6MM	5 ft/lbs	9 ft/lbs
8MM	18ft/lbs	23 ft/lbs
10MM	32ft/lbs	45ft/lbs
12MM	55ft/lbs	75ft/lbs
14MM	85ft/lbs	120ft/lbs
16MM	130ft/lbs	165ft/lbs
18MM	170ft/lbs	240ft/lbs