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Rough Country 51129 Installation Instructions

51129

Part number: 51129

trailfortress.com/rough-country-molle-panel-kit-51129

Scan for fitment, price and install help

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FORD 2021 - 2023 BRONCO 4DR REAR WINDOW MOLLE PANEL

Thank you for choosing Rough Country for all your vehicle needs.

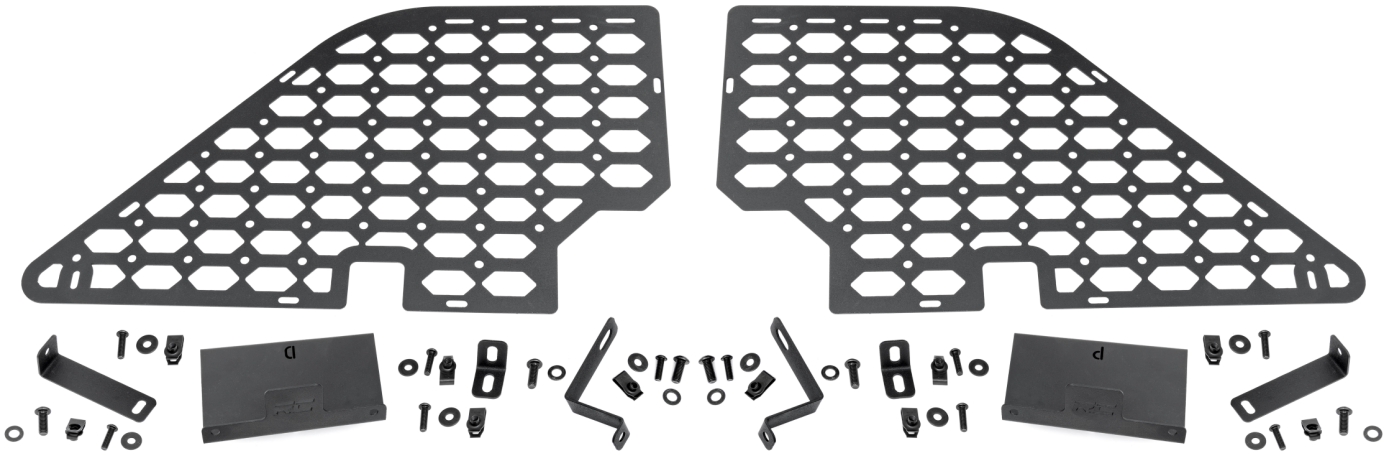
Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

NOTICE This kit is only compatible with the 4Dr, hard top model.

KIT CONTENTS:
2 - Rear Window MOLLE Panel
1 - Dr. Lower Mount
1 - Pass. Lower Mount
2 - Lower L-Bracket
2 - Seat Belt Mount Bracket
2 - Small L-Bracket

TOOLS NEEDED:
4mm Allen Wrench
5mm Allen Wrench
13mm Wrench or Socket
T50

HARDWARE INCLUDED:
10 - 6mm x 20mm Button Head Bolt
10 - 6mm Body Clip
10 - 6mm Flat Washer
4 - 8mm x 20mm Bolt
8 - 8mm Flat Washer

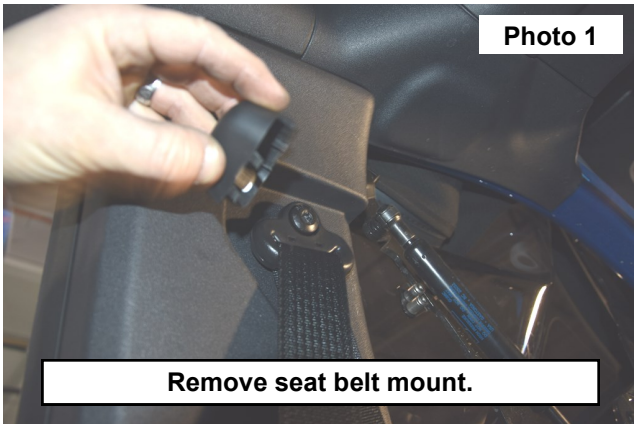


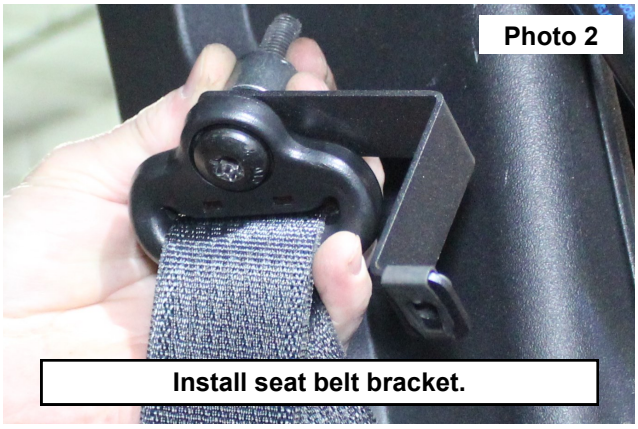
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTONS

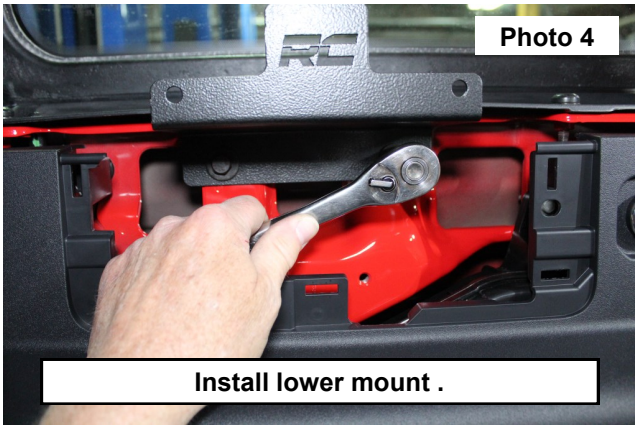
1. Remove plastic cap that covers the seat belt mount. **See Photo 1.** Remove the factory bolt with a T50 bit.
2. Place the seat belt bracket between the seat belt guide and factory spacer. Reinstall seat belt with a T50 bit. Place supplied body clip mount in bracket with the protrusion facing outside the vehicle. Do not tighten at this time. **See Photo 2.**



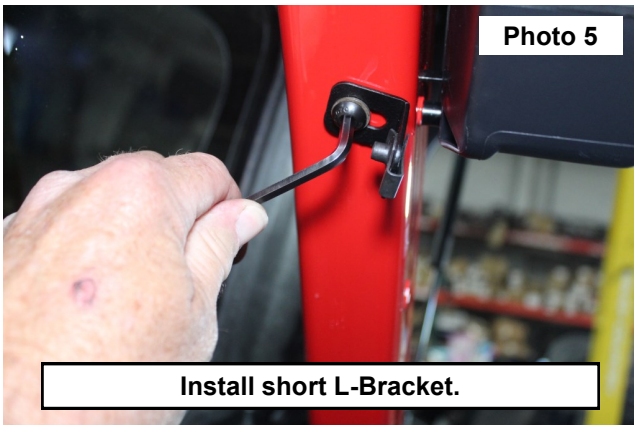


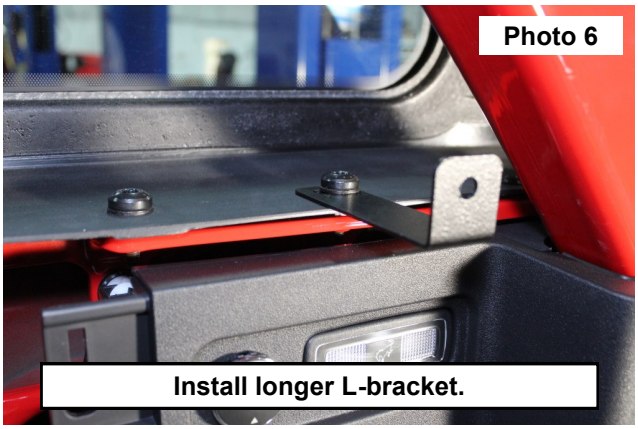
3. Remove plastic trim beside the 12V outlet. **See Photo 3.**
4. Install the passenger side lower mount with the supplied 8mm hardware using a 13mm socket. Install two (2) supplied body clips with the protrusions facing outside the vehicle. **See Photo 4.**



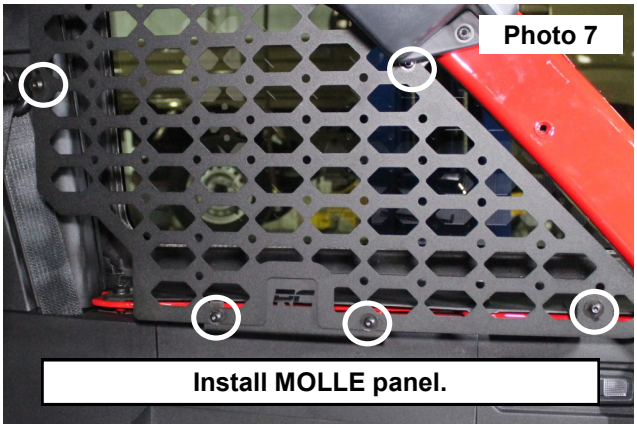


5. Install short L-Bracket into the roll cage with supplied 8mm button head bolt and washer with a 5mm Allen wrench. Place body clip so that the protrusion faces up. **See Photo 5.**
6. Install longer L-Bracket into the body of the vehicle with supplied 8mm button head bolt and washer with a 5mm Allen wrench. Install body clip with the protrusion facing the outside of the vehicle. **See Photo 6.**





7. Align rear window MOLLE panel with the mounting holes and install with supplied 6mm button head bolts and washers with a 4mm Allen wrench. Adjust position as needed, then secure all hardware. **See Photo 7.** DO NOT FORGET TO TIGHTEN SEAT BELT MOUNT.
8. Repeat steps for other side.



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