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Rough Country 51123 Installation Instructions

Molle Mounting Panel for Ford Bronco (4-Door)

Part number: 51123

trailfortress.com/molle-mounting-panel-ford-bronco-4-door-rough-country-51123

Scan for fitment, price and install help

ROUGH COUNTRY
SUSPENSION SYSTEMS®

FORD 2021-22 Bronco Overhead Molle Panel

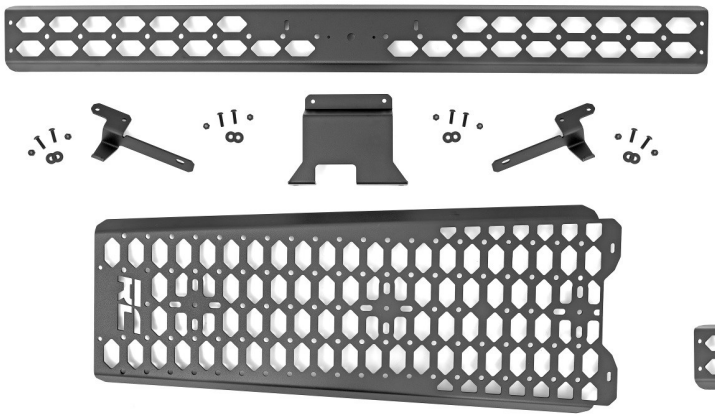
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:
Overhead Molle Panel x1
Molle Crossmember x1
Dr Side Mounting Bracket x1

Tools Needed:
T40 Torx Bit
4mm Allen Wrench
8mm Socket/Wrench
10mm Socket/

Hardware Included:
6mm x 20mm Button Head Bolts x8
6mm Flat Washers x8
6mm Lock Nuts x8



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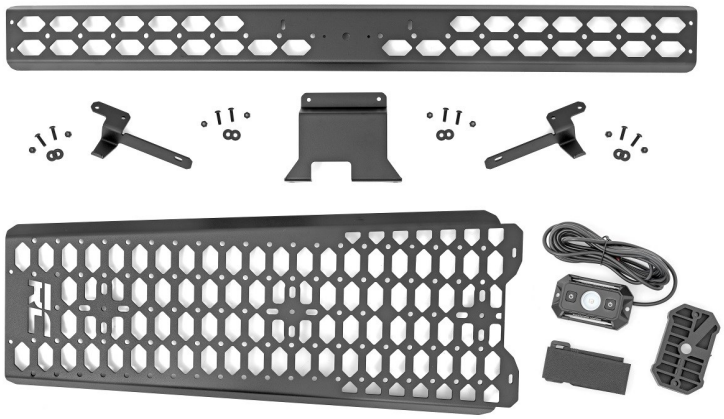


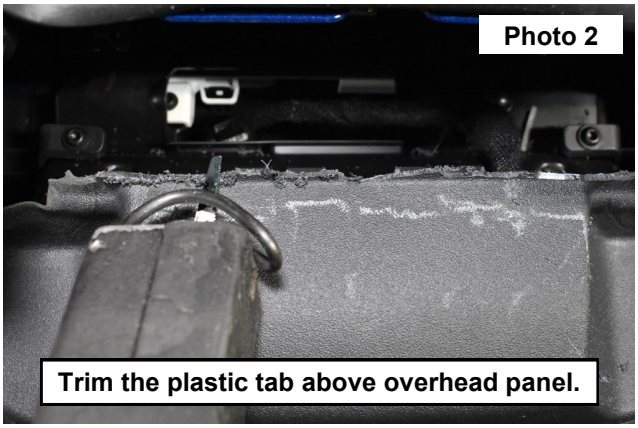
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

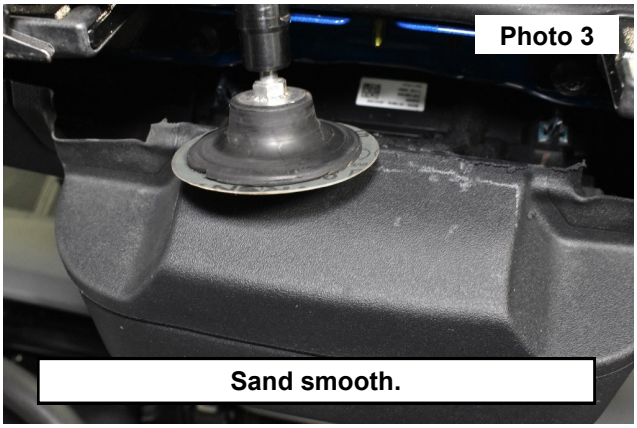
INSTALLATION INSTRUCTIONS

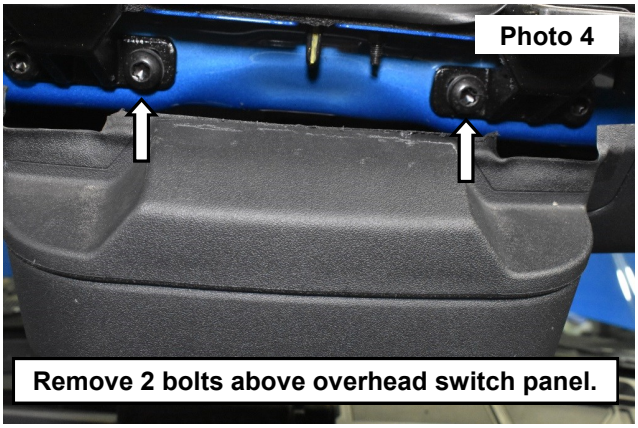
1. Remove the roof prior to install and pull the front upper trim down using a trim remove tool. **See Photo 1**.
2. Trim the plastic lip above the overhead switch panel using a saw and sand smooth. **See Photo 2** and **Photo 3**.



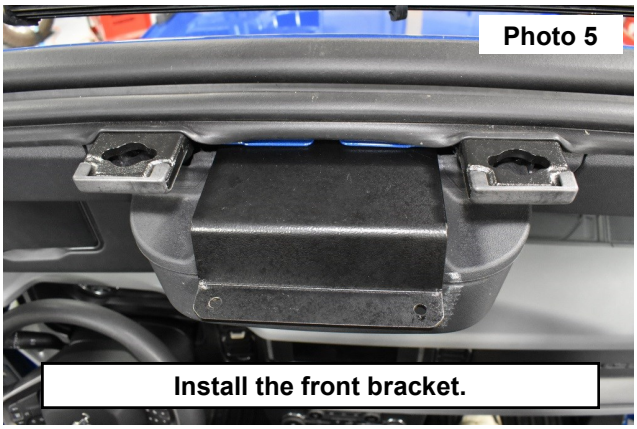


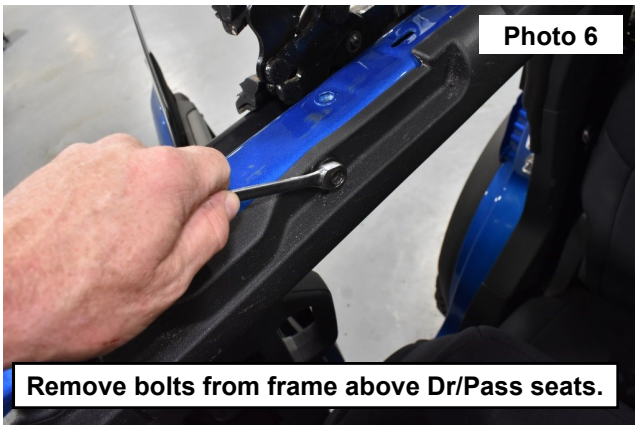
3. Remove stock bolts from above the overhead switch panel using a T40 Torx bit and install the front bracket with the stock bolts. **See Photo 4** and **Photo 5**.





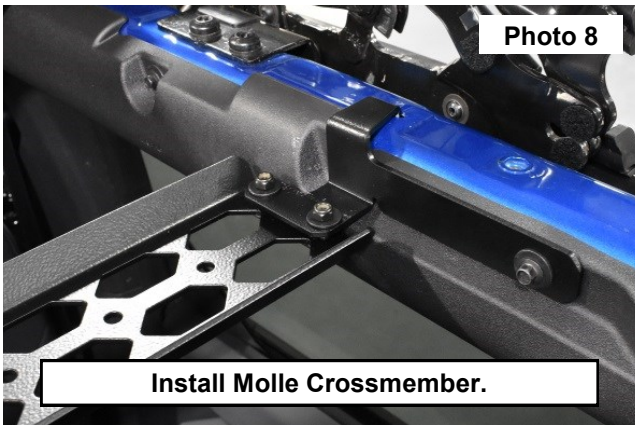
4. Remove the stock bolts from the frame above the Dr/Pass seats using an 8mm socket/wrench. **See Photo 6**.



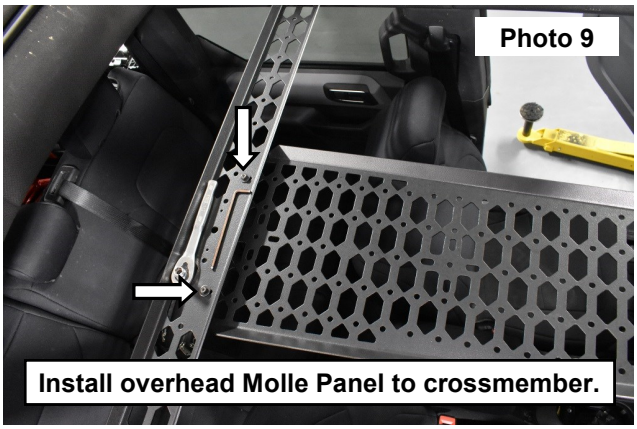


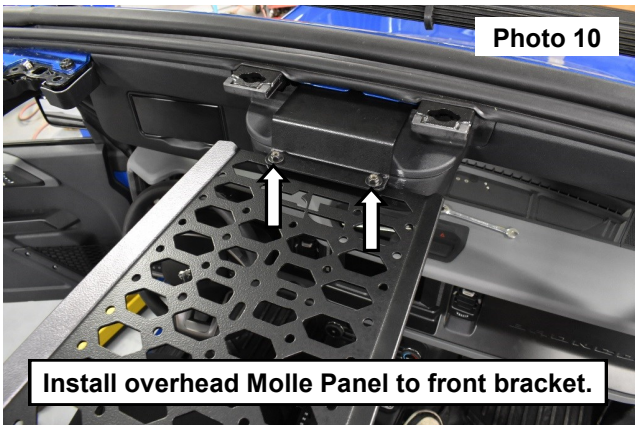
5. Install the Dr/Pass side mounting brackets using the stock hardware. **See Photo 7**.
6. Install the Molle crossmember between the Dr/Pass mounting brackets with the supplied 6mm hardware using a 4mm Allen wrench and 10mm socket/wrench. **See Photo 8**.





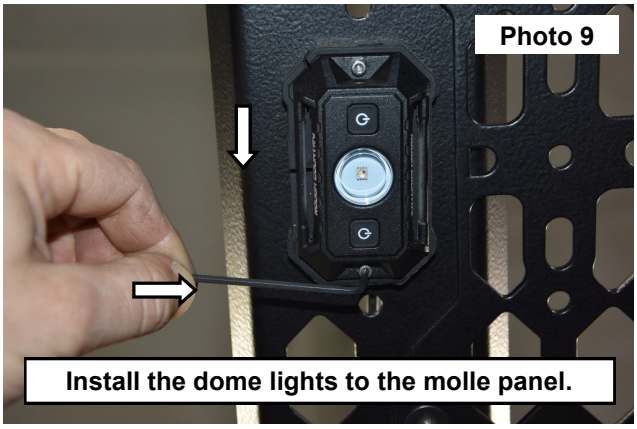
7. Install the overhead Molle panel between the crossmember and front mounting bracket with the supplied 6mm hardware. **See Photo 9** and **Photo 10**.

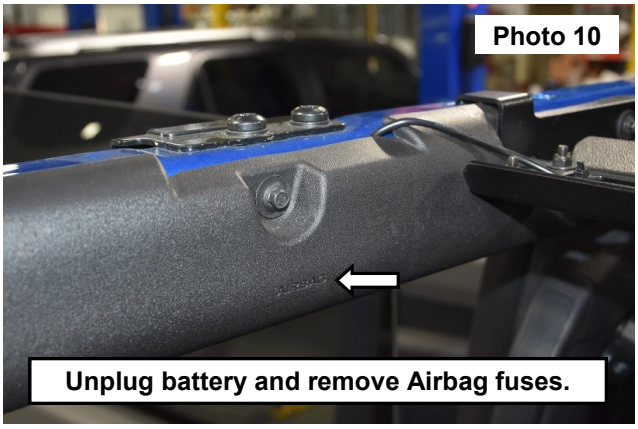




8. Install the supplied dome lights in the molle panel using the hardware supplied with the lights. **See Photo 9**.
9. Run the wiring to the battery along the desired route.

⚠WARNING **If you remove any of the paneling marked with "Airbag" to conceal the wiring, unplug the battery and check your service manual to remove the fuses for the airbags. See Photo 10**.





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