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Rough Country 51119 Installation Instructions

Hidden Winch Mount for Ford F-250/F-350 Super Duty (2020-2022)

Part number: 51119

trailfortress.com/hidden-winch-mount-ford-f250-f350-super-duty-rough-country-51119

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

921511190

FORD 2020-22 F-250 Hidden Winch Mount

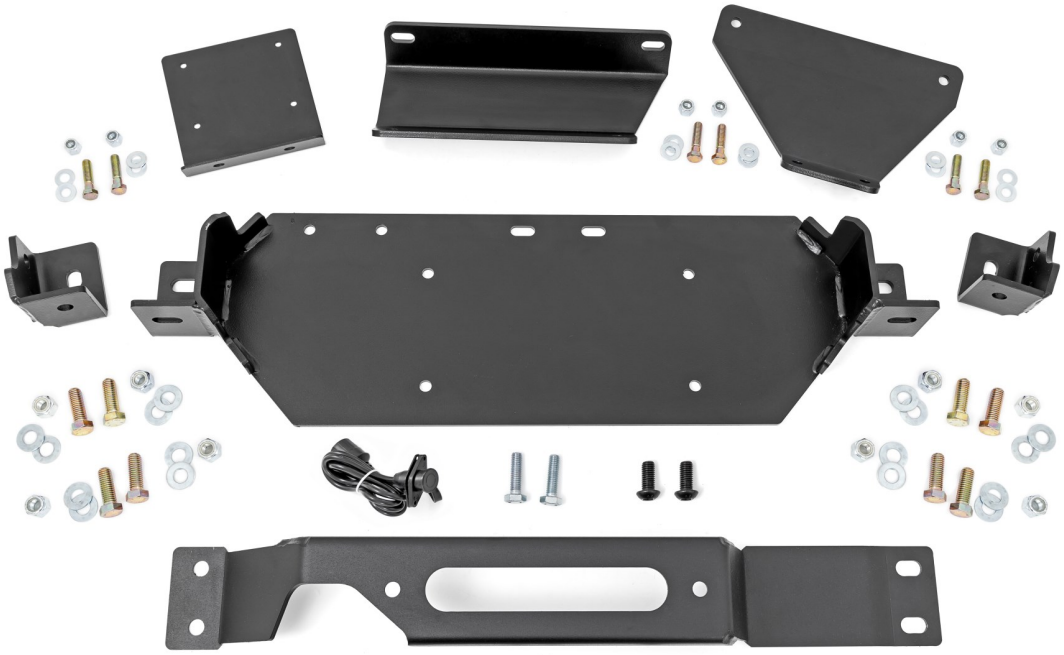
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Dr. Winch Tray Mount x1
Pass. Winch Tray Mount x1
Winch Tray x1
Hawse Fairlead Mount x1
Upper Brace x1
Lower Brace x1
Controller Mount x1
Winch Remote Extension x1

TOOLS NEEDED:
18mm Wrench or Socket
3/4” Wrench or Socket
8mm Allen Wrench
Cut Off Wheel
Color Match Paint
1” Bit
Drill Motor
Phillips Bit Driver

HARDWARE INCLUDED:
Hex Head Bolt 1/2-13 x 1.5 x8
1/2” Flat Washer x16
1/2-13 Nylock Nut x8
Hex Head Bolt M10-1.5 x 35mm x2
Button Head Bolts M12-1.75 x 25mm
Hex Head Bolts 3/8-16 x1.5 x6
3/8” Flat Washers x12
3/8-16 Nylock Nuts x6



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

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