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# Rough Country 51090 Installation Instructions

Rear Bumper with Step Plates for 2021-2025 Ford Bronco 4WD

Part number: 51090

trailfortress.com/rear-bumper-ford-bronco-4wd-rough-country-51090

Scan for fitment, price and install help

ROUGH COUNTRY
SUSPENSION SYSTEMS®

# 21 Bronco Rear Fabricated Bumper

**Thank you for choosing Rough Country for all of your accessory needs.**

Rough Country recommends that a certified technician install this system. In addition to these instructions, professional knowledge of disassemble/reassembly procedures as well as post installation checks must be known. Attempts to install this system without this knowledge and expertise may jeopardize the integrity and/or operating safety of the vehicle. Please read all the instructions before beginning the installation.

Check the kit hardware against the ‘’Kit Contents’’ list below. If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. **Periodically check all hardware for tightness.**

Be sure you have all the needed parts and understand where they go. Also, please review the “Tools Needed” list to be certain you have the necessary tools to complete the installation.



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