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Rough Country 51081 Installation Instructions

SRX2 Adjustable Aluminum Step for Ford Bronco 2-Door (2021-2025)

Part number: 51081

trailfortress.com/rough-country-srx2-adjustable-aluminum-step-51081

Scan for fitment, price and install help

ROUGH COUNTRY
SUSPENSION SYSTEMS®

921520040

FORD 2021 Bronco 2 Door SR2 & SRX2 Aluminum Rails

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

2 Door Kit Contents:
Side Rail x2
Front End Caps x2
Rear End Caps x2
Front (F) Brackets x2
Rear Brackets x2
Steps x2

Tools Needed:
13mm Wrench or Socket
17mm Wrench or Socket

Hardware Included:
8mm x 10mm Button Head Bolts x12
8mm Thin Nuts x16
8mm x 25mm Bolts x24
8mm x 20mm Bolts x4
8mm Lock Nuts x24
8mm Oversized Flat Washers x12
10mm x 25mm Bolts x4
10mm Flat Washers x4
10mm Lock Washers x4



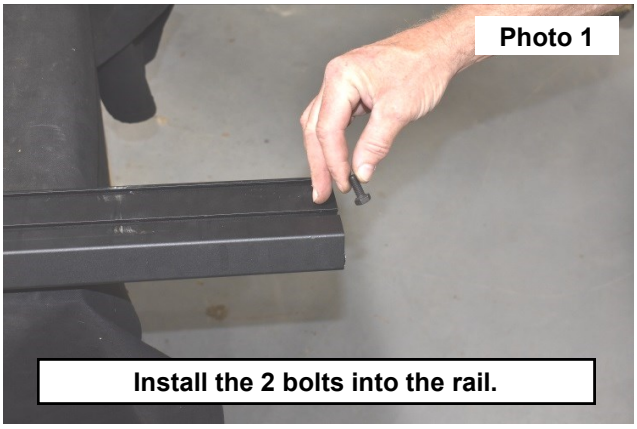
Torque Specs:

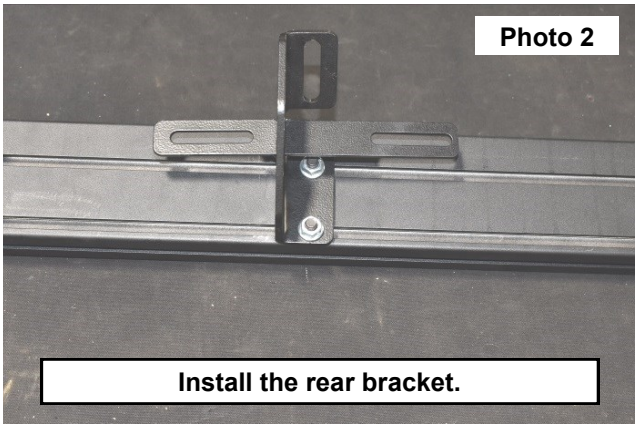
Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

RC ROUGH COUNTRY

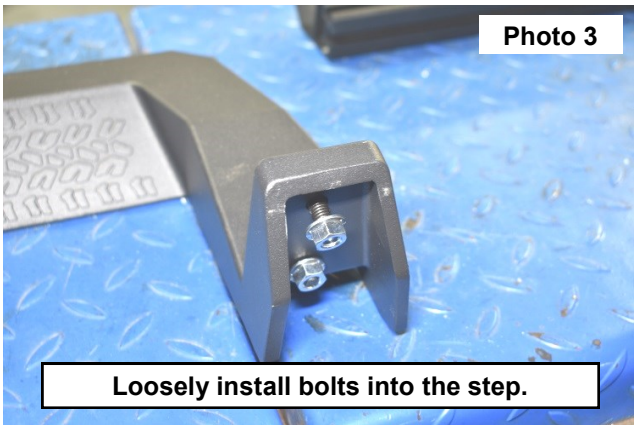
INSTALLATION INSTRUCTONS

1. Install (2) of the supplied 8mm x 25mm bolts into the rail on the end that will be towards the rear of the vehicle. **See Photo 1.**
2. Install the rear bracket (front bracket has an “F” engraved in it) onto the bolts using supplied flange nuts. **See Photo 2. Do not tighten at this time.**



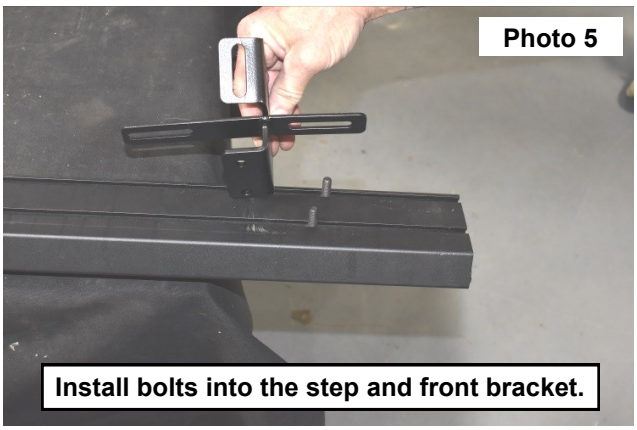


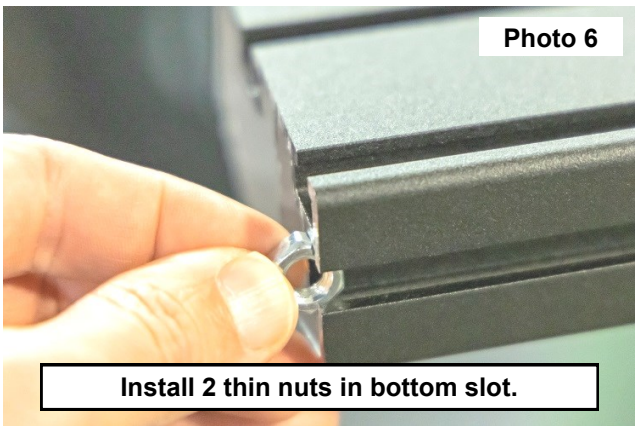
3. Loosely install (2) of the supplied 8mm x 25mm bolts to the back part of the step using the supplied 8mm flange nuts. **See Photo 3**.
4. Slide the step onto the rail from the front end. **See Photo 4**.



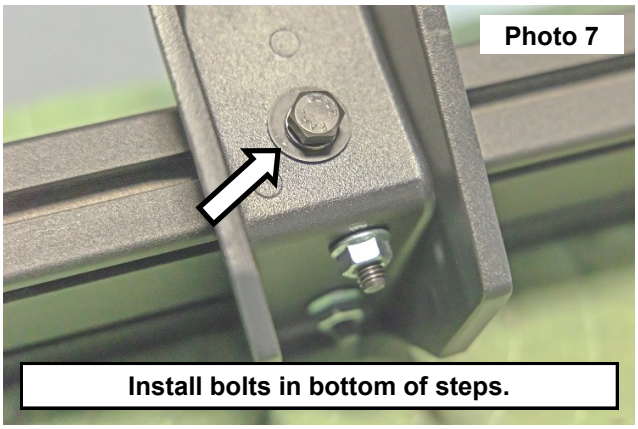


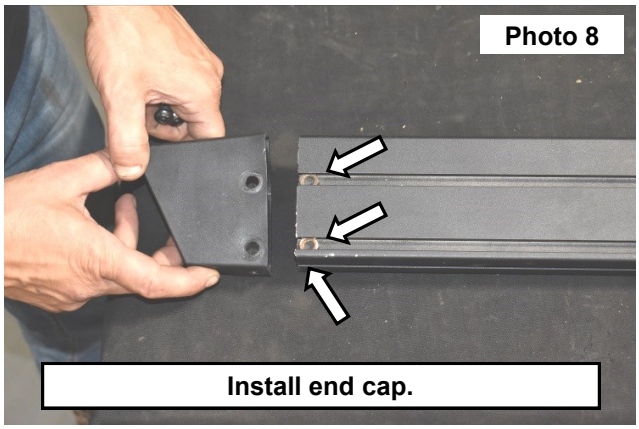
5. Install (2) more of the 8mm x 25mm bolts into the rail from the front end and loosely install front bracket (marked with an “F”) using 8mm flange nuts. **See Photo 5**.
6. Install 2 thin nuts in the bottom slot and slid to align with the steps. **See Photo 6**.



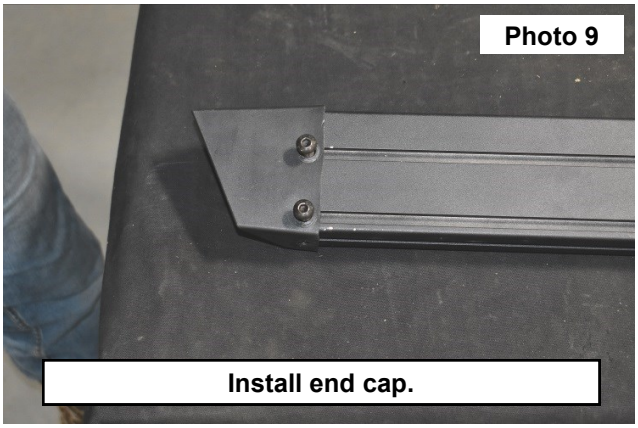


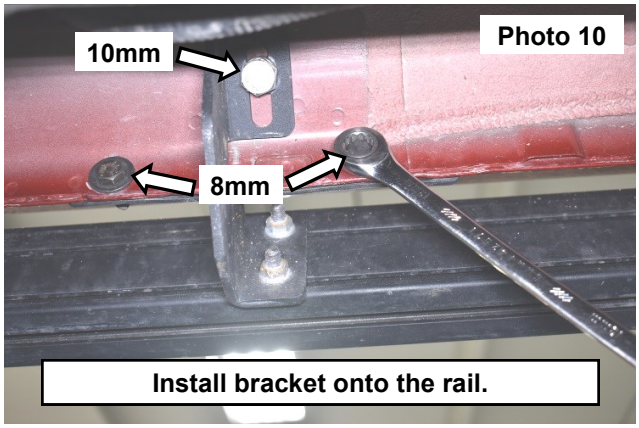
7. Install the 8mm x 20mm bolts through the bottom hole of the step into the thin nut in the rail. **See Photo 7**.
8. Install the (3) 8mm nuts into the rail. Then place the end cap over the nuts and secure using (3) of the supplied 8mm button head bolt. Tighten using a 5mm allen wrench. **See Photo 8** and **Photo 9.**



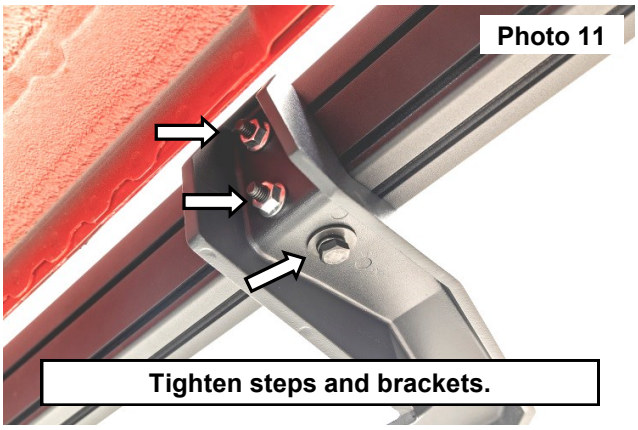


9. Install the steps and rails to the vehicle using the supplied 10mm x 25mm bolts, flat washers, and lock washers in the top of the rocker panel and 8mm x 25mm bolts, flat washers, and flange nuts in the side of the rocker panel. **See Photo 10**.





10. Adjust the location of the rails and steps as needed and then tighten the rail bracket and steps. **See Photo 10**.



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