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Rough Country 51061 Installation Instructions

Fender Flare Delete for Ford Bronco 4-Door (2021-2025)

Part number: 51061

trailfortress.com/fender-flare-delete-ford-bronco-4-door-rough-country-51061

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

FORD 2021 Bronco Fender Delete

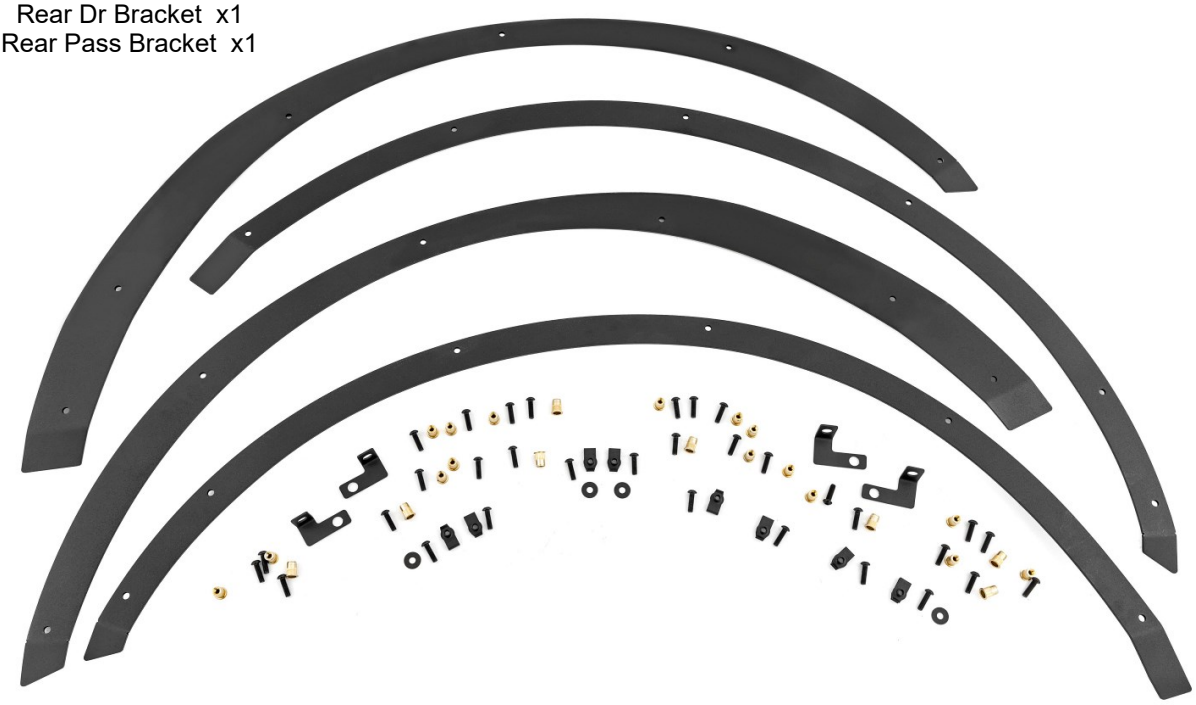
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:
Front Dr Fender Delete x1
Front Pass Fender Delete x1
Rear Dr Fender Delete x1
Rear Pass Fender Delete x1
Front Dr Bracket x1
Front Pass Bracket x1
Rear Dr Bracket x1
Rear Pass Bracket x1

Tools Needed:
7mm Socket/Wrench
4mm Allen Wrench
25/64 Drill
Nutsert Tool

Hardware Included:
6mm Button Head Bolts x32
6mm Flat Washers x4
6mm Nutserts x24
6mm Body Clips x8

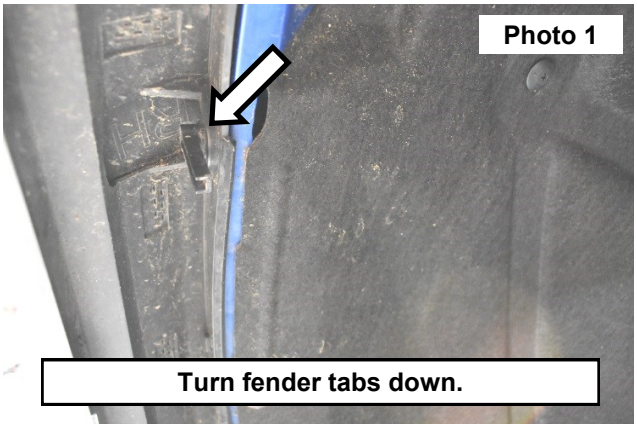


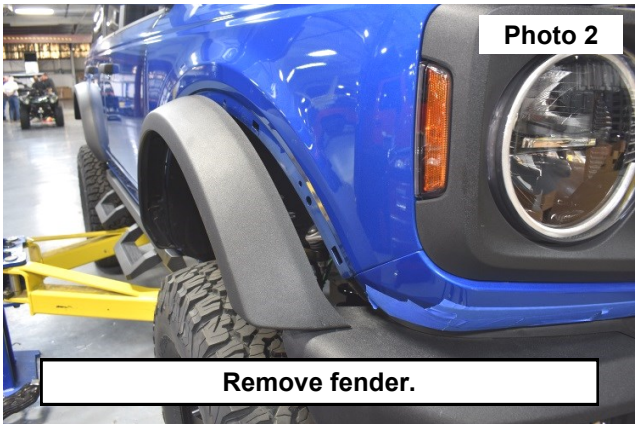
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

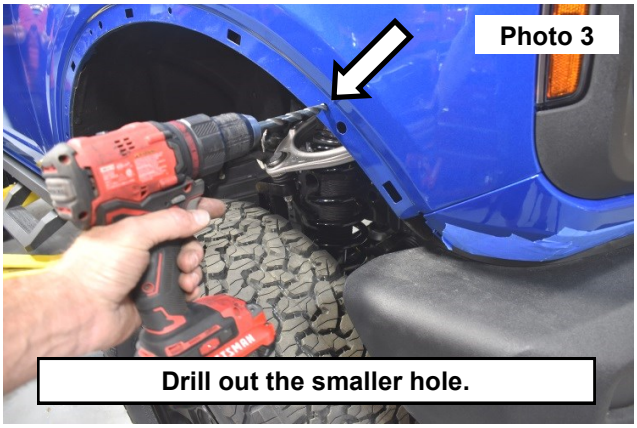
FRONT INSTALLATION INSTRUCTIONS

1. Turn the tabs under the fender down and remove fender. **See Photo 1** and **Photo 2**.



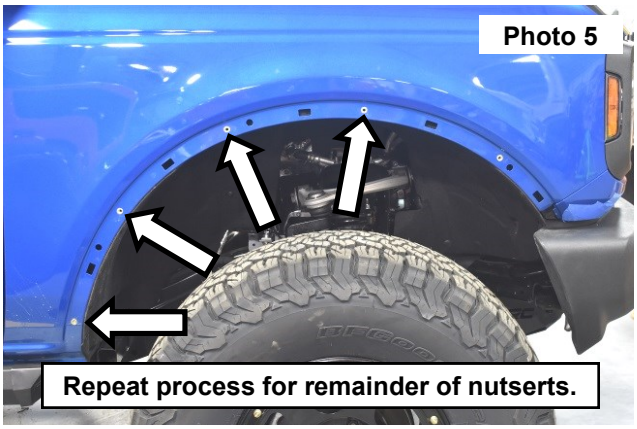


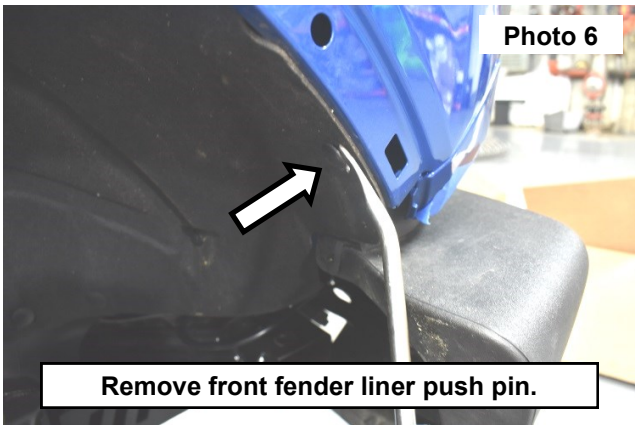
2. Drill out the smaller hole in the side of the fender rim to make it larger using a 25/64” drill. **See Photo 3**.
3. Install the supplied nutsert in the drilled hole using a nutsert tool. **See Photo 4**.



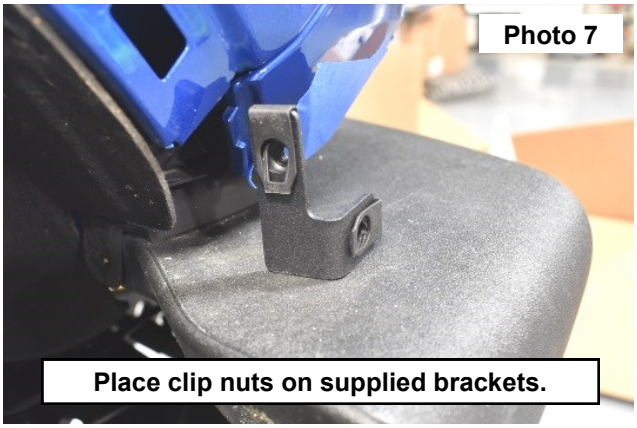


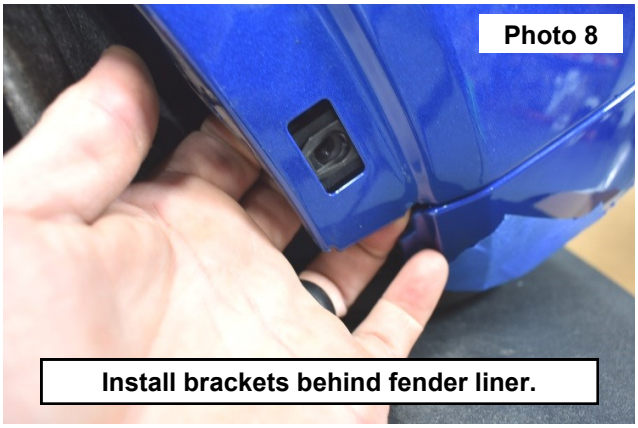
4. Repeat the process for the remainder of the nutserts. **See Photo 5**.
5. Remove the front fender liner push pin using a trim remover tool. **See Photo 6**.



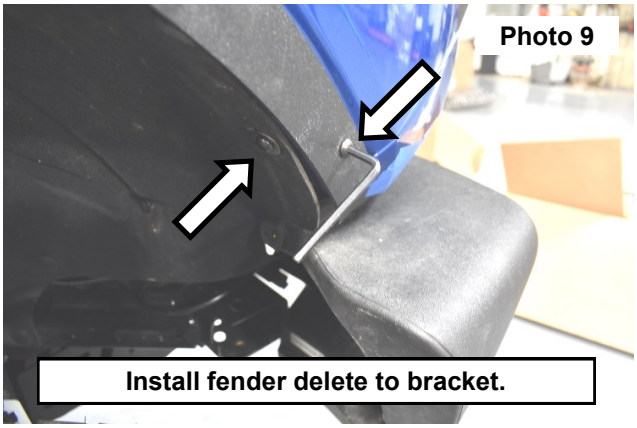


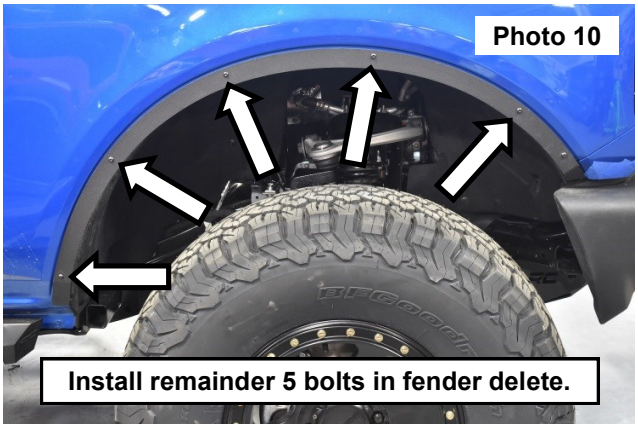
6. Place supplied 6mm clip nuts over supplied bracket and install behind fender liner. **See Photo 7** and **Photo 8**.





7. Install the fender delete to the bracket behind the fender liner using a supplied 6mm bolt and re-secure the fender liner using a supplied 6mm bolt and washer using a 4mm Allen wrench. **See photo 9**.
8. Install the remainder 5 bolts in the fender delete. **See Photo 10**.

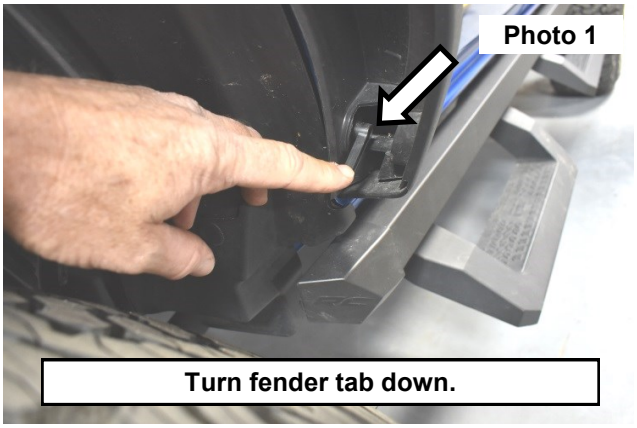


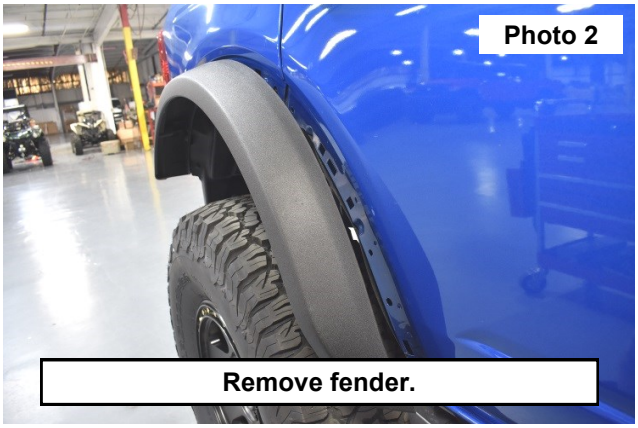




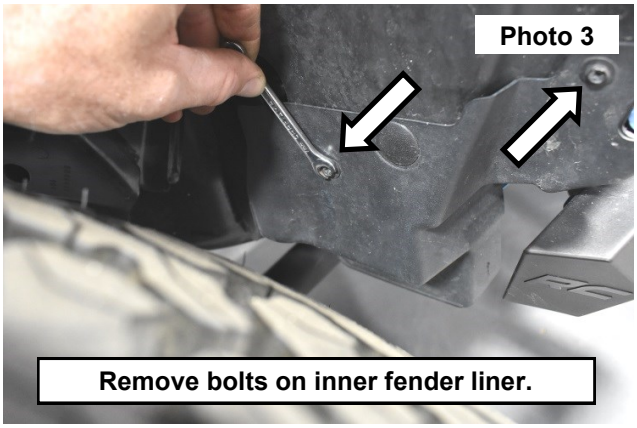
REAR INSTALLATION INSTRUCTIONS

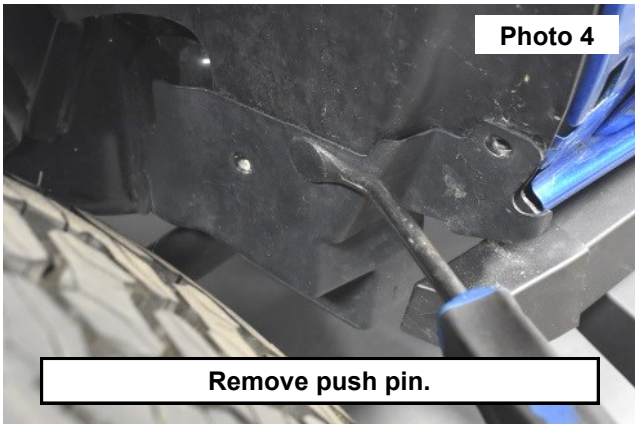
1. Turn the tabs under the fender down and remove fender. **See Photo 1** and **Photo 2**.



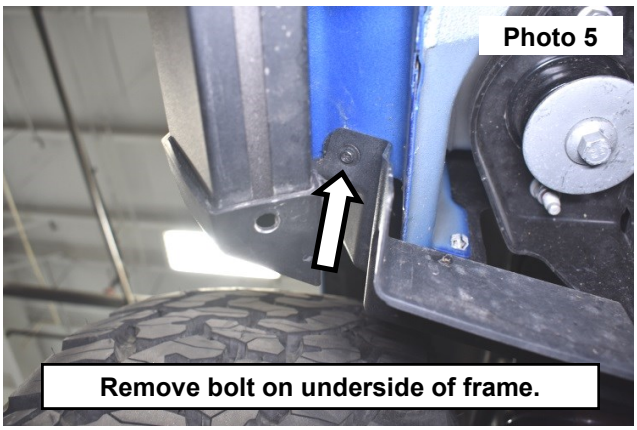


2. Remove the bolts on the inner fender liner/rock guard using 7mm socket/wrench. **See Photo 3**.
3. Remove the push pin using a trim remove tool. **See Photo 4**.



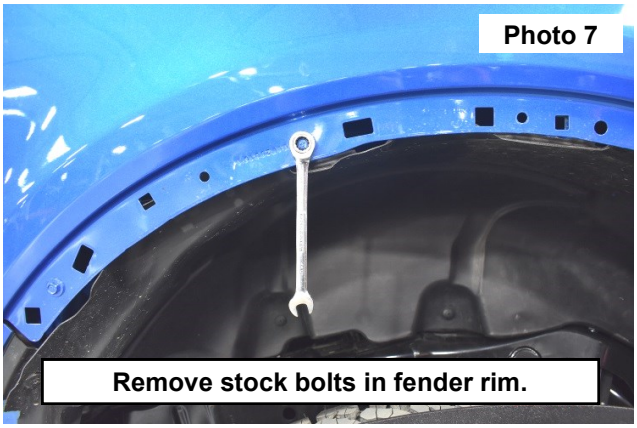


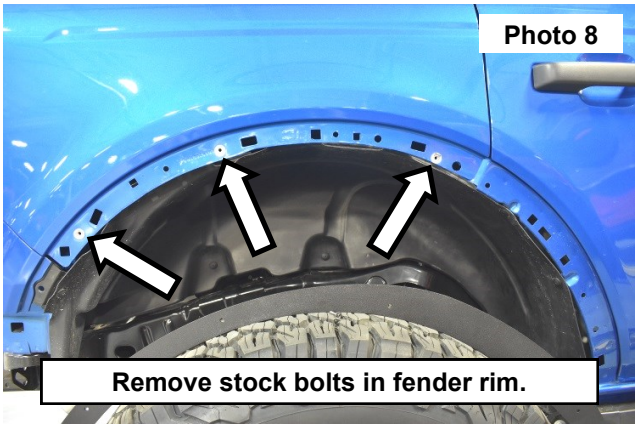
4. Remove the bolt on the underside of the frame and remove the rock guard. **See Photo 5** and **Photo 6**.



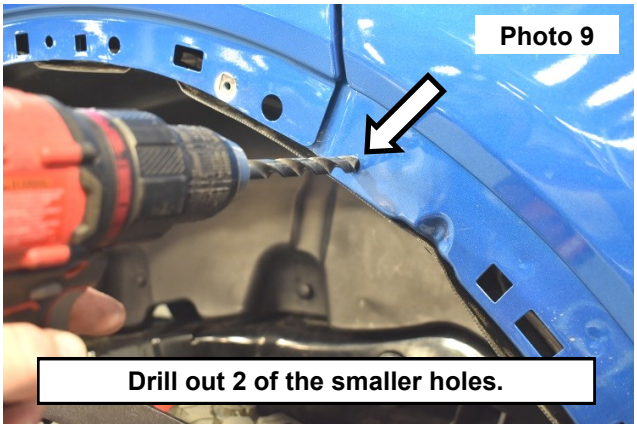


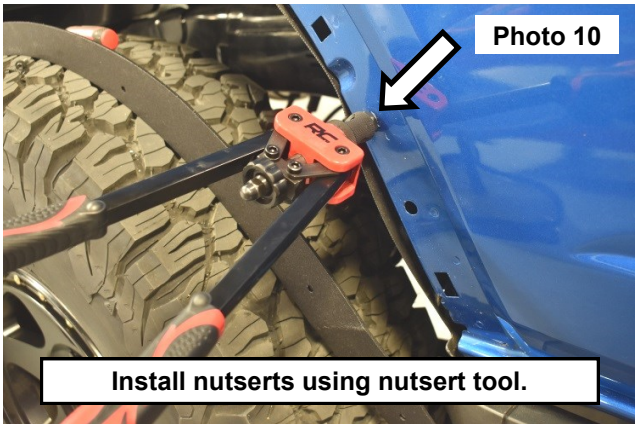
5. Remove the stock bolts in the fender rim using a 10mm socket/wrench. **See Photo 7** and **Photo 8**.



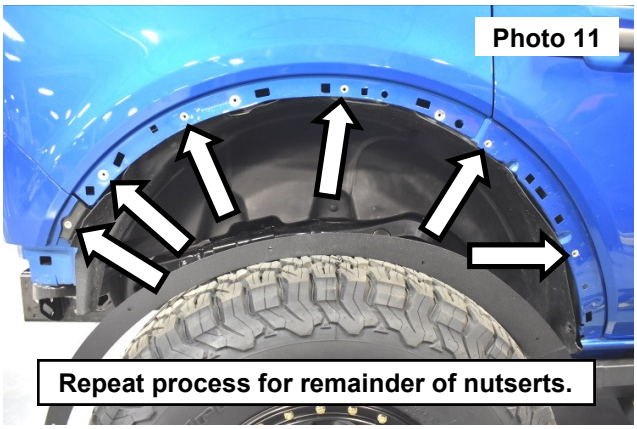


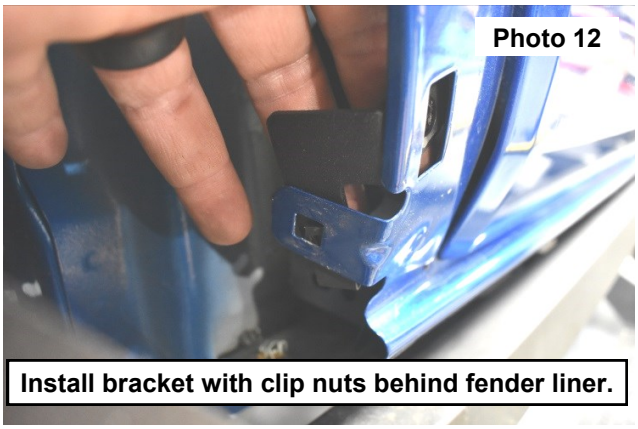
6. Drill out the smaller hole in the side of the fender rim to make it larger using a 25/64” drill bit. **See Photo 9**.
7. Install the nutserts in the drilled holes using a nutsert tool. **See Photo 10**.



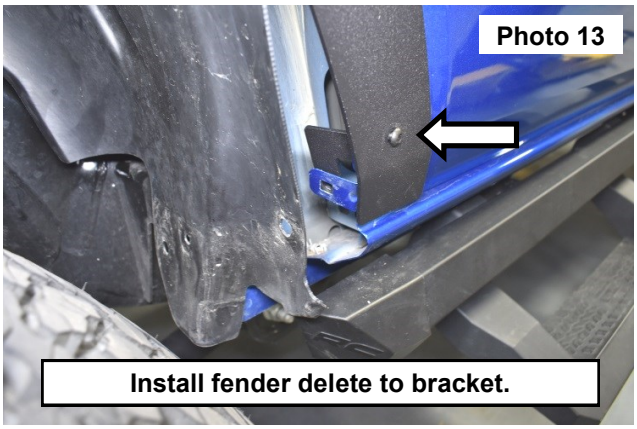


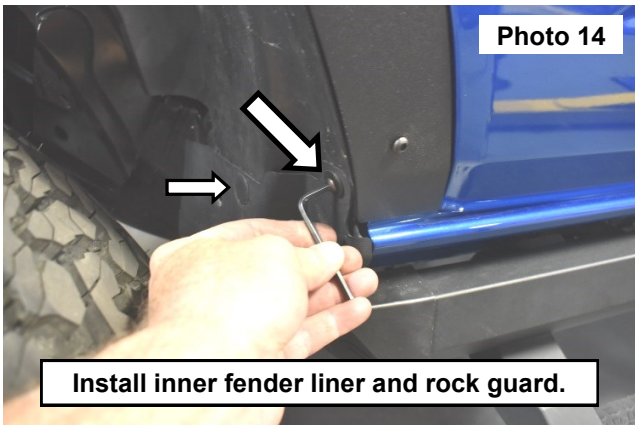
8. Repeat the process for the remainder of the nutserts. **See Photo 11**.
9. Install the 6mm clip nuts on the supplied bracket and install behind the inner fender liner. **See Photo 12**.



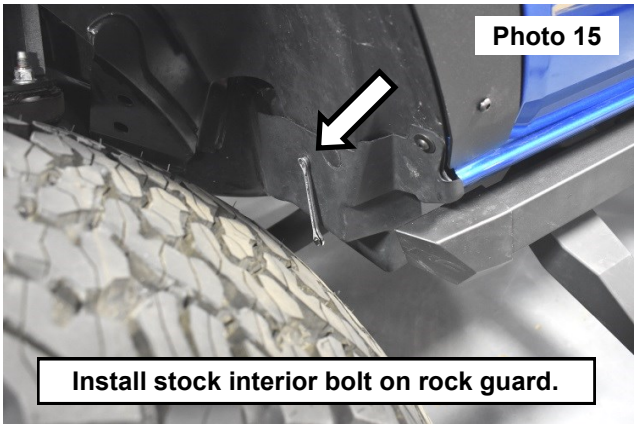


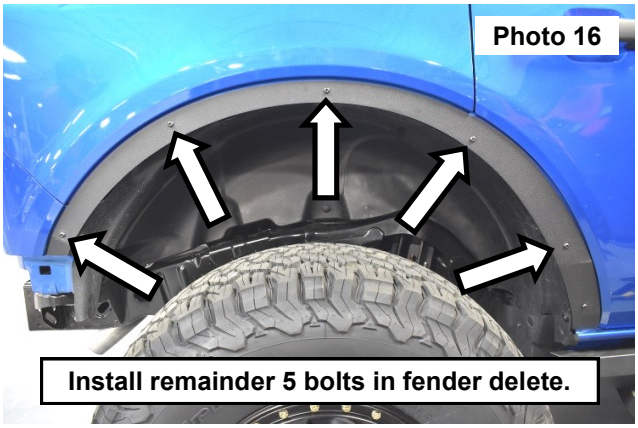
10. Install the fender delete to the bracket behind the fender liner using a supplied 6mm bolt and re-secure the fender liner and rock guard using supplied 6mm bolt and washer using a 4mm Allen wrench. **See Photo 13** and **Photo 14**.





11. Install the stock interior bolt on the rock guard using a 7mm socket/wrench. **See Photo 15**.
12. Install the remainder 5 bolts in the fender delete. **See Photo 16**.







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