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Rough Country 51055 Installation Instructions

Spare Tire Relocation Kit for Ford Bronco 4WD (2021-2025)

Part number: 51055

trailfortress.com/rough-country-spare-tire-relocation-51055

Scan for fitment, price and install help

ROUGH COUNTRY
SUSPENSION SYSTEMS®

FORD 2021 Bronco Rear Gate Reinforcement

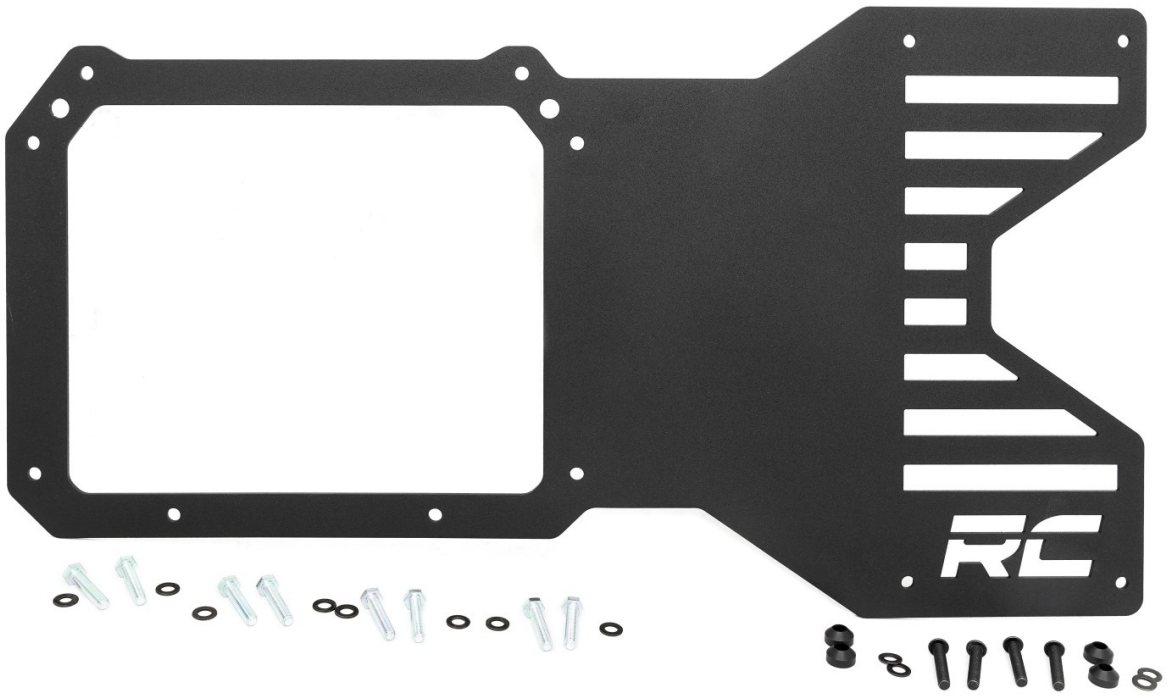
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:
Rear Gate Reinforcement x1

Tools Needed:
6mm Allen Wrench
13mm Socket/Wrench
T47 Torx Bit

Hardware Included:
8mm x 30mm Hex Head Bolts x8
8mm x 45mm Socket Head Bolts x4
8mm Flat Washers x12
Tapered Spacers x4



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

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