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Rough Country 51033 Installation Instructions

Forged Rear Track Bar for 2021–2025 Ford Bronco 4WD

Part number: 51033

trailfortress.com/forged-rear-track-bar-ford-bronco-4wd-rough-country-51033

Scan for fitment, price and install help

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ROUGH COUNTRY
SUSPENSION SYSTEMS®

Ford 2021 Bronco Rear Adjustable Track Bar

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Track Bar Assembled x1

TOOLS NEEDED:
16mm Wrench or Socket
17mm Wrench or Socket
24mm Wrench or Socket
15mm Wrench or Socket



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTONS

1. With the vehicle on the ground. Make sure the vehicle is in park and the front and back of the tires are chocked.
2. Loosen and remove the axle end of the track bar using a 24mm wrench and socket. **See Photo 1.** Retain hardware.
3. Remove the frame end of the track bar using a 24mm wrench and socket. Then remove the track bar from the vehicle. **See Photo 2.** Retain hardware.



Photo 1

Remove the axle end of the track bar.



Photo 2

Remove the frame end hardware and track bar.

4. Loosen the 2 bolts on the clamps of the adjustable collar using a 16mm wrench on the bolt and a 17mm socket on the nut. **See Photo 3.**
5. Place the track bar into the frame end mount and secure using the OE bolt and nut. **See Photo 4.**

Photo 3



Loosen the 2 bolts on the clamps.

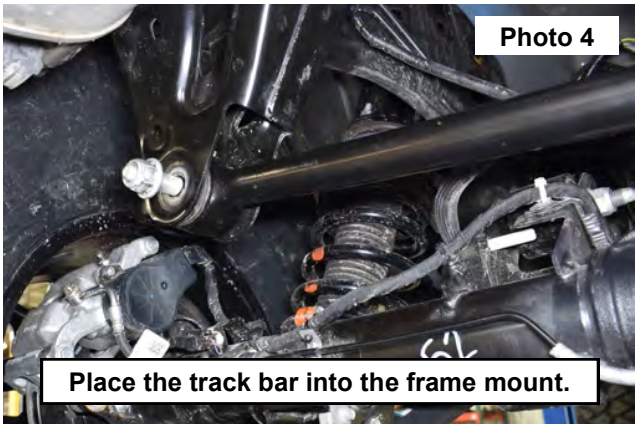


Photo 4

Place the track bar into the frame mount.

6. Track bar is shown installed into the axle mount using the OE bolt. **See Photo 5.**
7. Track bar is shown installed into the 7” kit axle mount track bar bracket using the 14mm bolt supplied in the track bar bracket kit. **See Photo 6.**

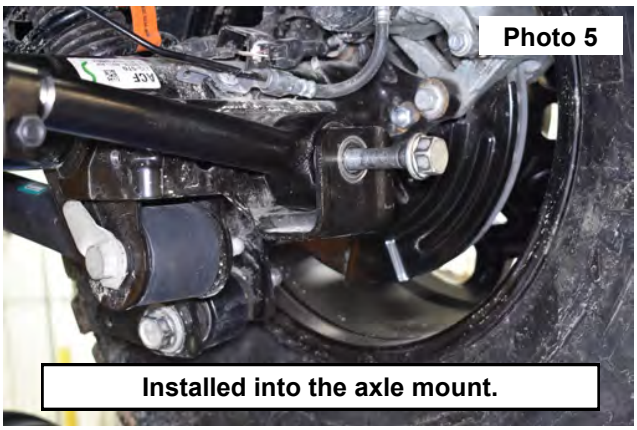


Photo 5

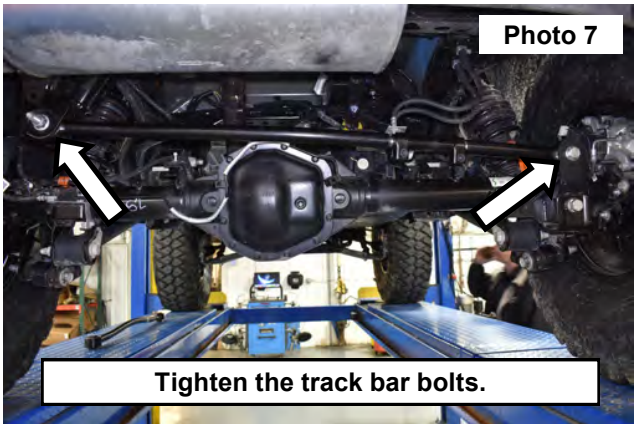
Installed into the axle mount.

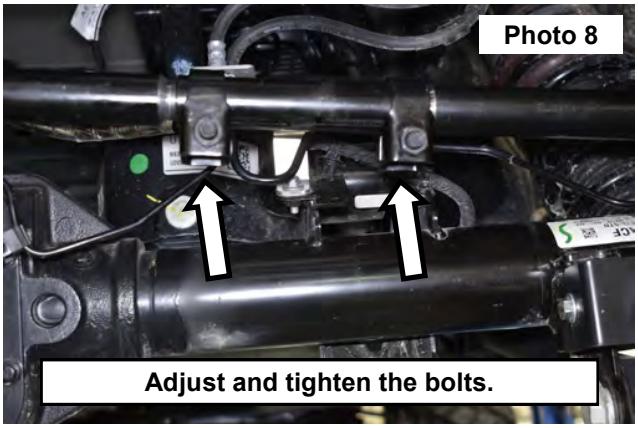


Photo 6

Installed into the track bar bracket.

8. Tighten the track bar bolts using a 24mm wrench and socket. **See Photo 7.**
9. Measure the rear tracking of the vehicle. Using the adjustment collar adjust the axle center to the vehicle. Then tighten the 2 bolts in the clamps on the adjustable collar using a 16mm wrench on the bolt and a 17mm socket on the nut. **See Photo 8.**





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