TRAIL FORTRESS

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Rough Country 51031 Installation Instructions

2.5-Inch Lift Kit for 2019-2020 Ford F-150 Raptor 4WD

Part number: 51031

trailfortress.com/rough-country-2-5-inch-lift-kit-51031

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

2019-20 Ford Raptor 2.5” Suspension Kit

Thank you for choosing Rough Country for all your suspension needs.

Rough Country recommends a certified technician install this system. In addition to these instructions, professional knowledge of disassembly/reassembly procedures as well as post installation checks must be known. Attempts to install this system without this knowledge and expertise may jeopardize the integrity and/or operating safety of the vehicle.

⚠NOTICE Please read instructions before beginning installation. Check the kit hardware against the parts list on the next page. Be sure you have all needed parts and know where they go. Also, please review tools needed list and make sure you have the needed tools.

PRODUCT USE INFORMATION

⚠WARNING As a general rule, the taller a vehicle is, the easier it will roll. Seat belts and shoulder harnesses should be worn at all times. Avoid situations where a side rollover may occur.
Generally, braking performance and capability are decreased when larger/heavier tires and wheels are used. Take this into consideration while driving. Do not add, alter, or fabricate any factory or after-market parts to increase vehicle height over the intended height of the Rough Country product purchased. Mixing component brands is not recommended.
Rough Country makes no claims regarding lifting devices and excludes any and all implied claims. We will not be responsible for any product that is altered. If questions exist we will be happy to answer any questions concerning the design, function, and correct use of our products.

This suspension system was developed using a 37” or 295/70R18-295/60R20, tire on factory wheels. **Note** if wider tires are used with offset wheels greater than factory specs, some trimming may be required.

⚠WARNING This vehicle will require the EPAS (Electronic Power Assist Steering) plugs to be disconnected prior to beginning installation of this kit. See installation instructions. Failure to disconnect these plugs may result in damage to the EPAS module resulting in an error message being displayed, which will require replacement of the EPAS module.

DEALER AND VEHICLE OWNER

⚠NOTICE Any vehicle equipped with any Rough Country product should have a “Warning to Driver” decal installed on the inside of the windshield or on the vehicle’s dash. The decal should act as a constant reminder for whoever is operating the vehicle of its unique handling characteristics.

INSTALLING DEALER - it is your responsibility to install the warning decal and forward these installation instructions on to the vehicle owner for review. These instructions should be kept in the vehicle for its service life.

⚠NOTICE Note to installer : Before installation begins we recommend that a test drive be performed. While driving check for uncommon sounds and/or vibrations . What you feel and hear during the test drive will only magnify once lift kit is installed. Advise you to discuss possible issues identified from drive with customer before proceeding to install this kit.

Kit Contents: 51031

Instruction Sheet x1
Dr Side Rear Block x1
Pass Side Rear Block
9/16Bag1 x1
9/16 x 3 x 11 U-bolts x4
1263Bag2 x1
10mm Studbag-2 x1
Strut Spacer Side (A) x2
Preload Spacer x2

9/16Bag1: For U-bolts.
9/16 Flat Washers x8
9/16-18 Nylock Nut x8
1263Bag2: For anti-wrap U-bolts
7/16 x 3-1/8 x 3-1/4 U-bolts x4
7/16 Flat Washers x8
7/16 Nylock Nuts x8
10mm STUDBAG-2: For upper strut spacers.
1/2-20 Jam Nut x1
10mm-1.25 Hex Nut x1
10mm-1.25 Strut Spacer Stud x6
10mm-1.25 Serrated Flange Nut x6

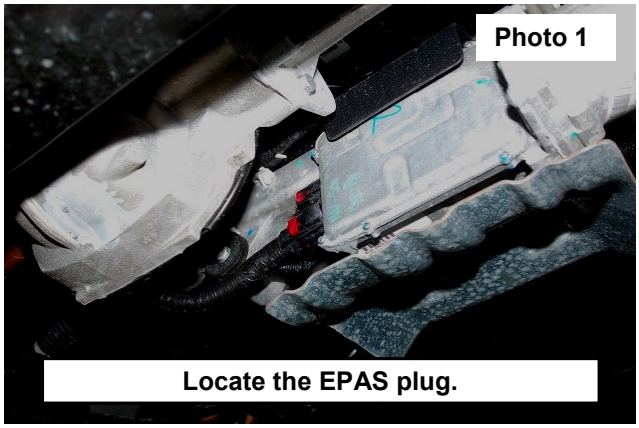
Tools Needed
15mm Wrench
15mm Socket
29mm Socket
1 1/16” Wrench
21mm Wrench
16 mm Wrench
21 mm Wrench
3/8” mm Wrench
9/16” Wrench
9/16” Socket
Hammer
Floor Jack
Jack Stands
18mm Socket

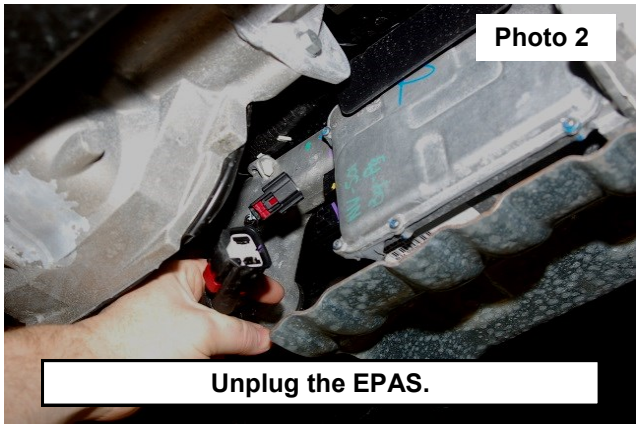


Torque Specs:

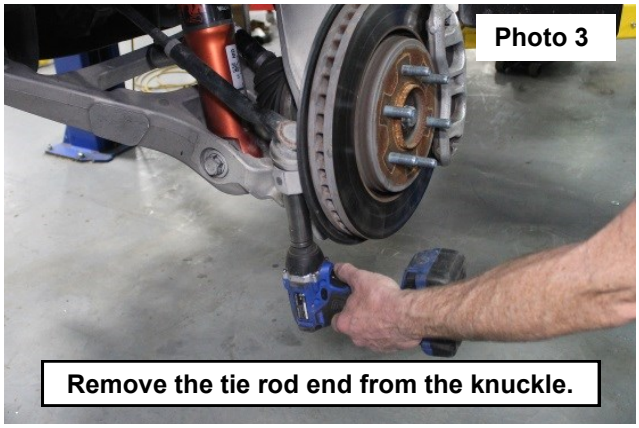
Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

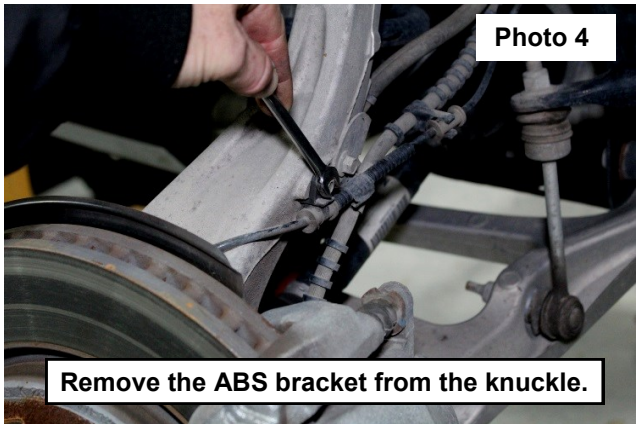
1. Jack up the front of the vehicle and support the vehicle with jack stands, so that the front wheels are off the ground. Next, remove the front tires/wheels, using a 21mm deep well socket.
2. Using a 15mm socket remove the front skid, if the truck is equipped with a full front skid.
3. Disconnect the EPAS (Electronic Power Assist Steering) Plugs as shown located on the steering assembly by the front differential. **See Photo 1 & 2. <u>This must be done BEFORE installation is started.</u>**



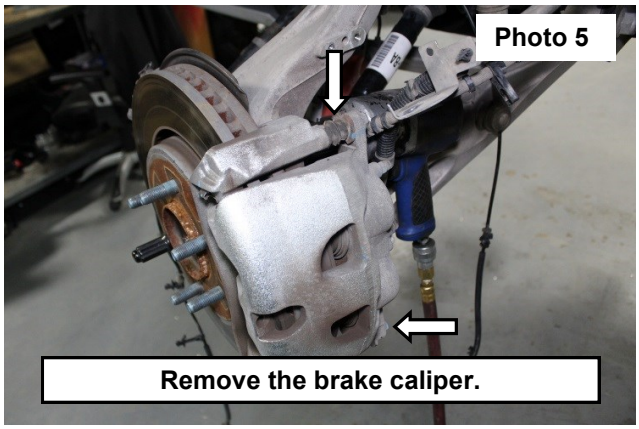


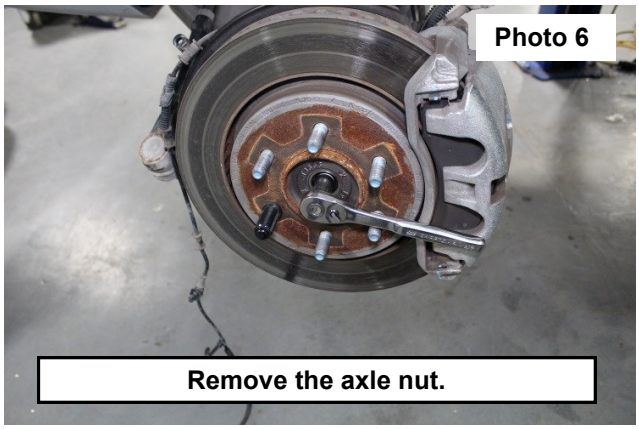
4. Using a 21mm wrench remove the nut from the tie rod on the knuckle. Using a tie rod/ball joint puller, remove the tie rod from the knuckle. Push linkage forward to make room for installation. Retain factory hardware. **See Photo 3**.
5. Using a 8mm socket remove the ABS bracket from the knuckle and also remove the brake line bracket with a 10mm socket. **See Photo 4.**





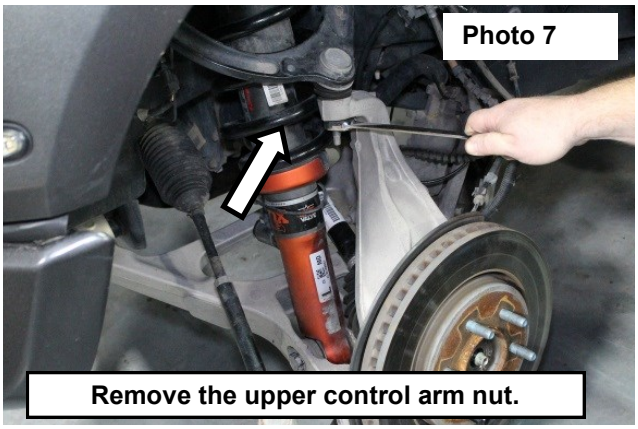
6. Next remove the caliper bolts with a 18mm socket as shown in **Photo 5** and the dust shield bolts with a 8mm socket. Remove the ABS wire from the knuckle with a 5mm Allen wrench.
7. Use a pair of pliers to pull off the axle dust cap and remove the axle nut with a 15mm socket. **See Photo 6.**

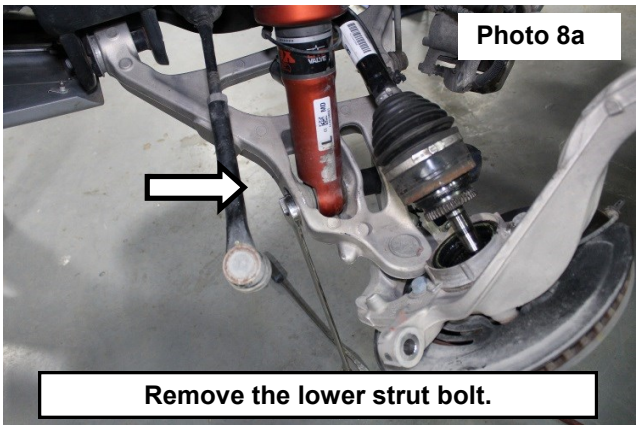




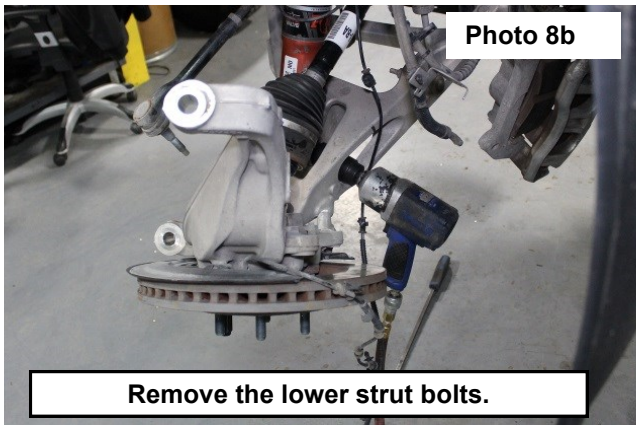
8. Remove the sway bar nut using a 18mm wrench. Retain factory hardware.
9. Using a 21mm wrench and a 1 1/16” socket loosen the lower control arm bolts. Do not remove the bolts just loosen them so you can later swing the lower control arm down.
10. Place jack stand under the lower control arm for support. Loosen the upper ball joint nut using a 18mm wrench. Unseat the upper ball joint taper from the knuckle using a hammer, striking the knuckle. Then remove the upper ball joint nut and remove the upper ball joint from the knuckle.

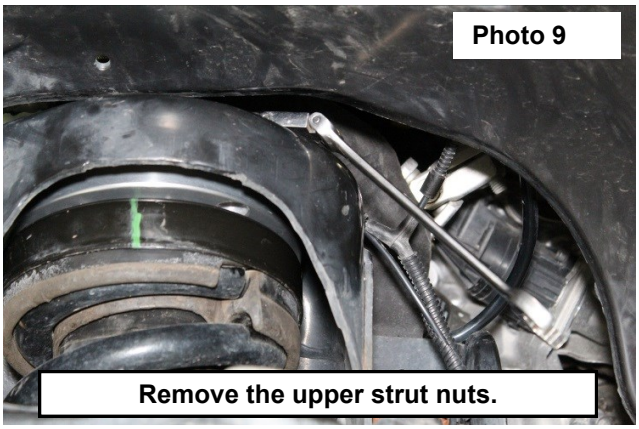
11. Do not allow the knuckle to pull out far enough that it pulls the shaft out of the differential. **See Photo 7.**
12. Remove the lower strut bolt using an 18mm socket for 14-20 models. **See Photos 8a&b.** Retain hardware for reuse.



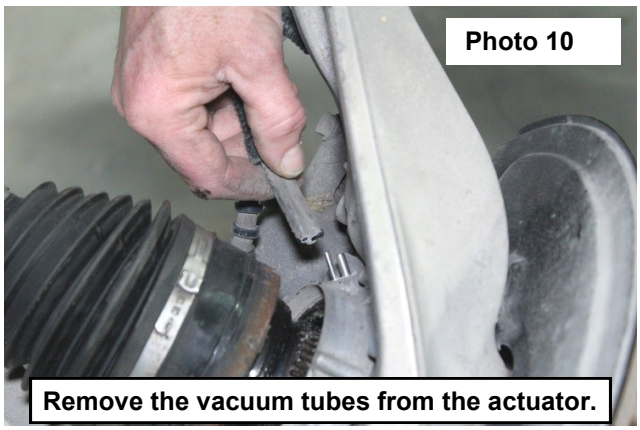


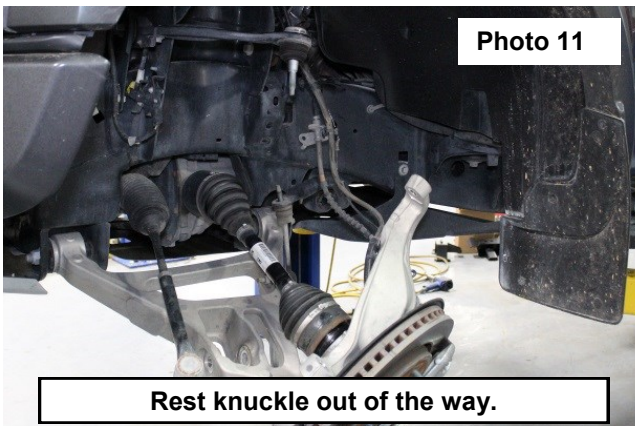
13. Remove the nuts on the upper strut tower using an 18mm wrench. **See Photo 9**.



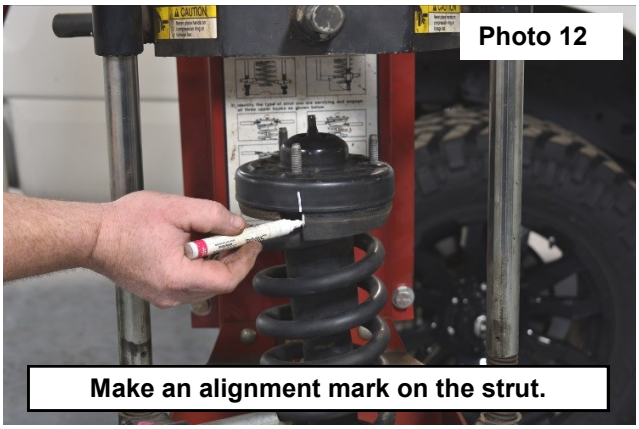


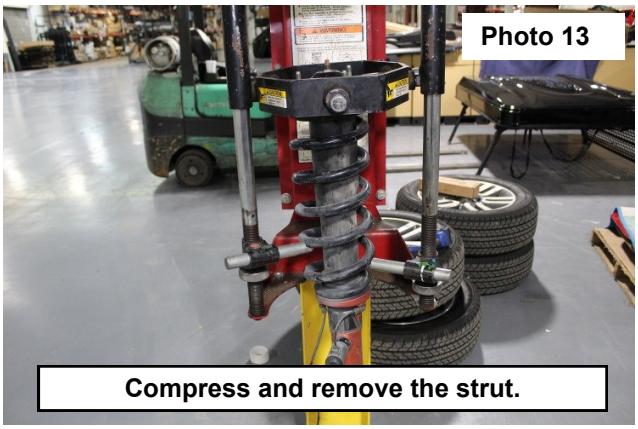
14. Lower the jack to let the lower control arm and knuckle swing down so the strut can be removed.
15. **NOTICE** **We recommend using OE instructions for disassembly and assembly of IWE actuator, the following instructions are for reference only.**
15. Disconnect vacuum tubes from the actuator. **See Photo 10.**
16. Push CV axle inward allowing the knuckle to pivot outward to allow for more clearance to remove the strut. **See Photo 11.**





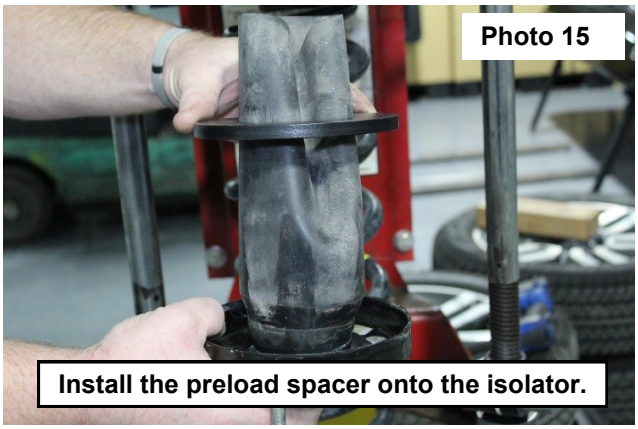
17. Make an alignment mark on the strut through the top hat, coil spring and the strut. **See Photo 12.**
18. Compress the strut in the strut compressor. Then use a 15mm socket to remove the nut from the top of the strut, remove the strut. **See Photo 13.**



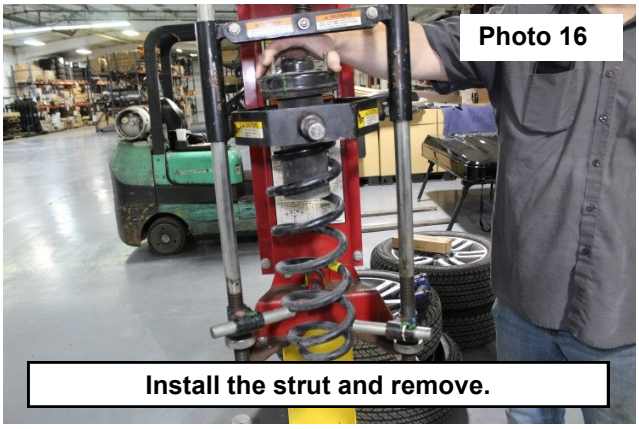


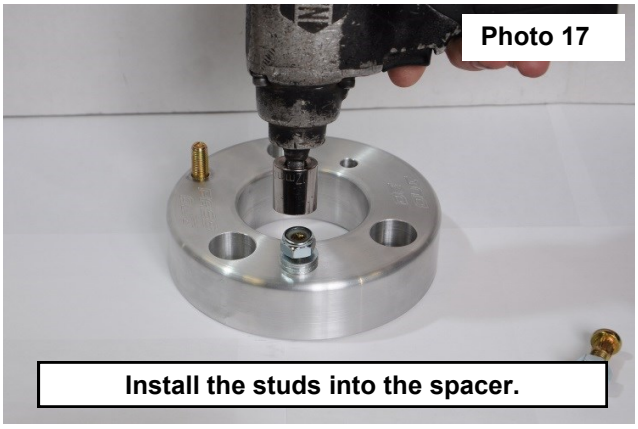
19. Remove the top hat from the rubber isolator. **See Photo 14.**
20. Place the preload spacer onto the isolator and install the top hat. Line up the marks made on each part. **See Photo 15.**



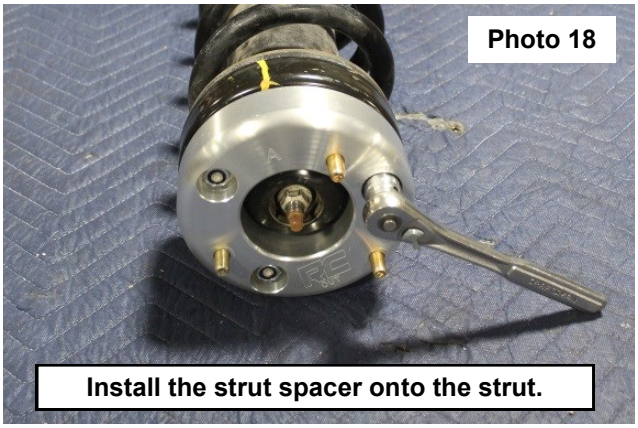


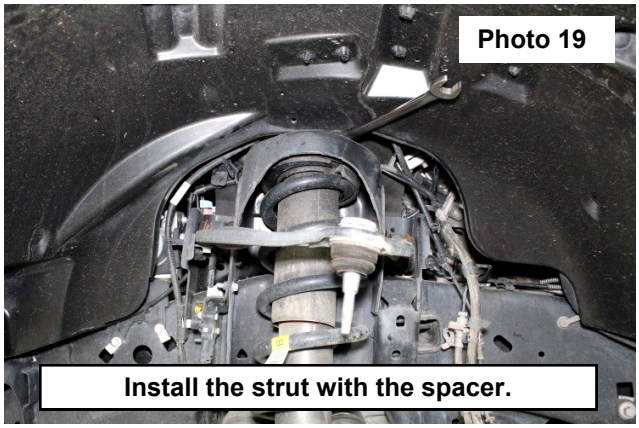
21. Install the strut lining the marks up and tighten using a 15mm socket. **See Photo 16.**
22. Insert the stud through the back side of the spacer. Use the supplied washers and nut to pull the stud into place. **See Photo 17.**



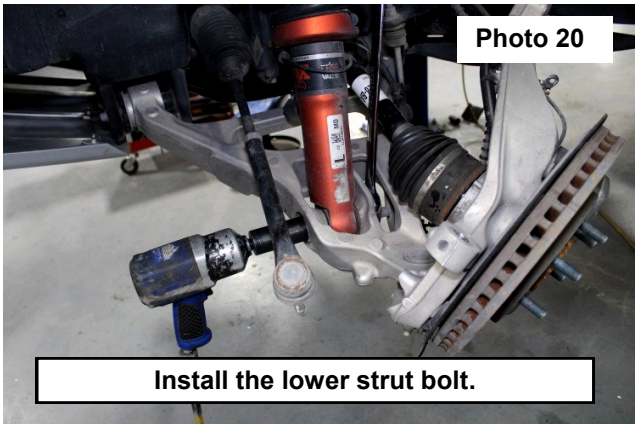


24. Install the new strut spacer on the strut with the RC logo on the outside for both Dr/Pass sides using the supplied 10mm nuts and 17mm socket from 569bag1. Torque to 30 ft/lbs. **See Photo 18**.
25. Install strut into the upper mount using the 10mm nut, lock washer and flat washer from 569bag1. **See Photo 19.**



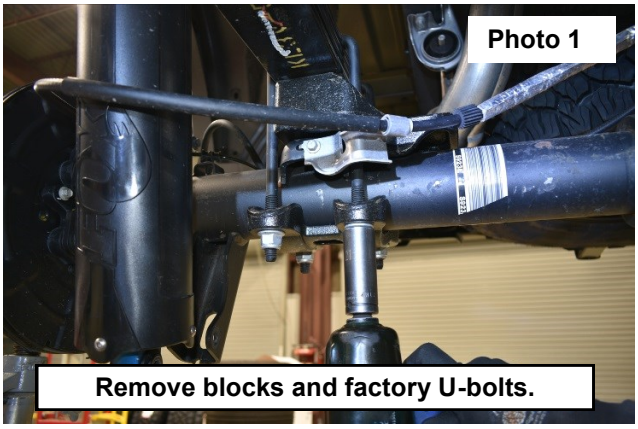


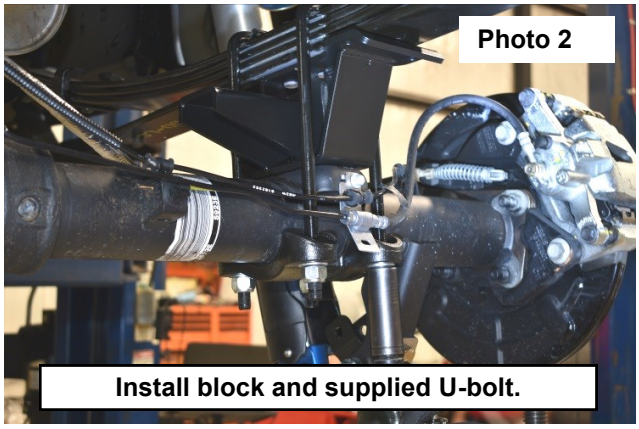
26. Install the lower strut bolt using the stock hardware. **See Photo 20.**



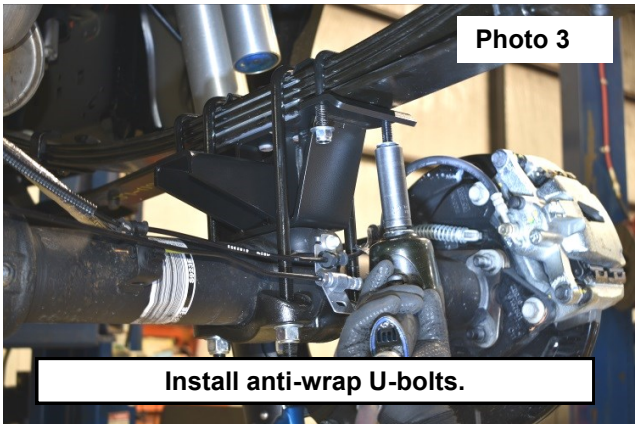
27. Reinstall the remainder of the strut assembly in reverse order of teardown.
28. Put on wheels and lower.

1. Chock the front wheels.
2. Jack up the rear of the vehicle and place jack stands underneath the frame rail.
3. Remove the tires and wheels.
4. Using a 21mm deep well socket, remove the factory U-bolts and lower the axle to remove blocks. **See Photo 1**.
5. Install the axle U-bolts and tighten using a 13/16” deep well socket. Torque to 90 ft-lbs **See Photo 2.**



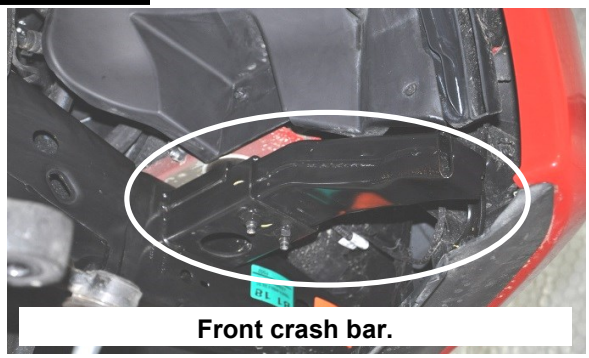


6. Install the anti-wrap U-bolts over the leaf spring and into the blocks. Secure with supplied hardware and torque to 45ft-lbs. using a 5/8 socket. **See Photo 3**.

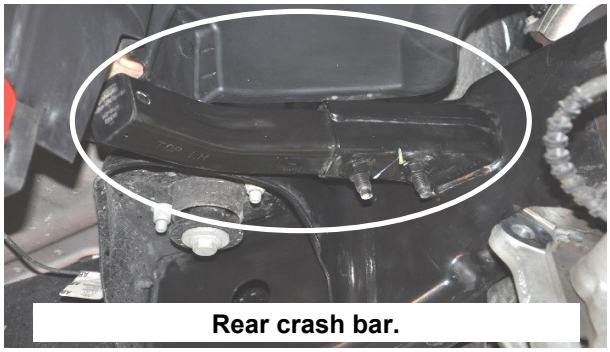


7. Put on wheels and lower.

⚠WARNING **Do not cut or remove factory crash bar if equipped.**



Front crash bar.



Rear crash bar.

POST INSTALLATION INSTRUCTIONS

1. Check all fasteners for proper torque. Check to ensure there is adequate clearance between all rotating, mobile, fixed and heated components. Check steering for interference and proper working order. Test brake system.
2. Perform steering sweep. The distance between the tire sidewall and the brake hose must be checked closely. Cycle the steering from full turn to full turn to check for clearance. Failure to perform inspections may result in component failure.
3. Re-torque all fasteners after 500 miles. Visually inspect components and re torque fasteners during routine vehicle service.
4. Readjust headlights to proper settings.

MAINTENANCE INFORMATION

It is the ultimate buyers responsibility to have all bolts/nuts checked for tightness after the first 500 miles and then every 1000 miles. Wheel alignment steering system, suspension and driveline systems must be inspected by a qualified professional mechanic at least every 3000 miles

Thank you for purchasing a Rough Country Suspension System.

By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable Federal, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.