TRAIL FORTRESS

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Rough Country 51021 Installation Instructions

Roof Rack with 40-Inch Black Series LED Bar for F-150 (2015–2018)

Part number: 51021

trailfortress.com/rough-country-roof-rack-51021

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

921510200

51020BAG

FORD 2015-20 F-150 Roof Rack

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:

- Right Side Panel x1
- Left Side Panel x1
- Center Cross Bars x4
- Front Cross Bar x1
- Rear Cross Bar x1
- Front Panel x1
- Front Light Brackets x2
- Rear Light Brackets x2
- Roof Rack Mounting Brackets x8
- Rear mounting Brackets x2
- Mounting Gaskets x10
- Rubber Edge Trim 18 Feet

TOOLS NEEDED:

- 25/64 Drill
- Drill Motor
- 3/16 Allen Wrench
- 5/32 Allen Wrench
- 7/16 Wrench or Socket
- Tape Measure
- Painters Tape

HARDWARE INCLUDED:

- 1/4-20 Square Mounting Bolts x18
- Rivet Nuts x12
- 1/4-20 x1” Button Head Bolts x18
- 5/16-18 x 1” Button Head Bolts x24
- 1/4-20 Nylock Nuts x30
- 1/4” Flat Washers x30
- 8mm Oversized Washer x10

Rivet Nut Installation Hardware

- 1/4-20 x 1 Hex Bolt x1
- 5/16 Hex Nut x1
- 1/4” SAE Flat Washers x2

