TRAIL FORTRESS

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Rough Country 51006 Installation Instructions

EXO Winch Mount Kit for Ford Super Duty (2011-2016)

Part number: 51006

trailfortress.com/exo-winch-mount-kit-ford-super-duty-rough-country-51006

Scan for fitment, price and install help

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ROUGH COUNTRY SUSPENSION SYSTEMS®

51006BAG1

FORD 2011-16 F-250 EXO Bumper

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

⚠NOTICE Rough Country LED lights are for off-road use only.
If factory equipped, winch bumper may interfere with parking, proximity and external cruise control sensors.

KIT CONTENTS:
- 1-EXO Front Bumper W/ Light mount
- 2– 2" Flush Mount LED Cubes
- 1– Single Row 20" LED
- 1– Drivers Side EXO Bumper mount
- 1– Passengers EXO Bumper mount
- 1– Drivers Side Bumper Bracket
- 1– Passengers Side Bumper Bracket
- 2-Bolt Plates
- 2-D-rings

TOOLS NEEDED:
- 3/4 wrench and socket
- 13mm wrench and socket
- 15mm wrench and socket
- 19mm wrench and socket
- 18mm wrench and socket
- Ratchet
- Tape Measure
- Auto Trim Puller

HARDWARE INCLUDED:
- 6-7/16-14 x 1 1/2 bolts
- 6-7/16 Lock Washers
- 6–7/16 Flat Washers
- 2-12mm x 120mm Bolts
- 4-1/2" x 1 1/2" Bolts
- 6-1/2" Flat Washers
- 6-1/2" Lock Washers
- 4-12mm x 35mm Bolts
- 4-12mm Flat Washers
- 4-12mm Flange Lock Nuts



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

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