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Rough Country 44012 Installation Instructions

RPT2 Running Boards for 2016-2023 Toyota Tacoma (4WD/RWD)

Part number: 44012

trailfortress.com/rough-country-rpt2-running-board-44012

Scan for fitment, price and install help

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Toyota 2016-23 Tacoma RPT2 Running Boards

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:

Driver Side Running Board x1
Pass Side Running Board x1
Front Driver Side Step Bracket x1
Front Pass Side Step Bracket x1
Center Driver Side Step Bracket x1
Center Pass Side Step Bracket x1
Rear Driver Side Step Bracket x1
Rear Pass Side Step Bracket x1

Tools Needed:

10mm Wrench or Socket
13mm Wrench or Socket

Hardware Included:

8mm x 30mm Hex Head Bolts x12
8mm Lock Washers x12
8mm Flat Washers x12
6mm Flat Washers x12
6mm Nylock Nuts x12
6mm x 30mm Bolt Plates x6

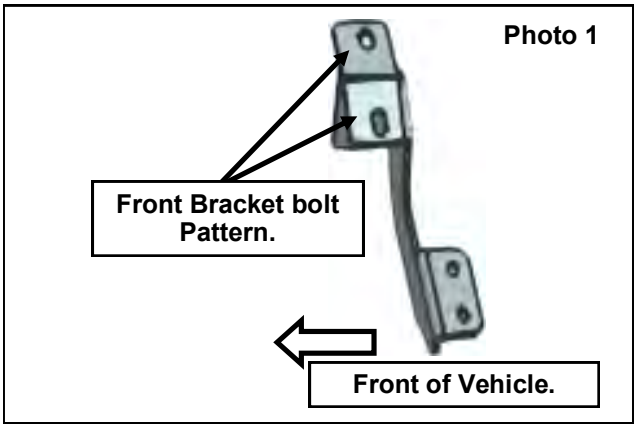


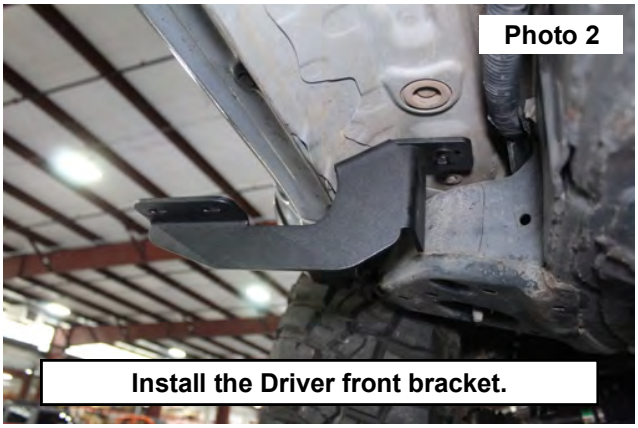
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

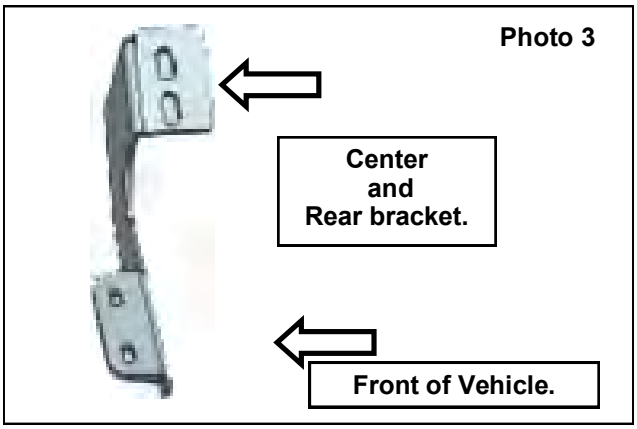
INSTALLATION INSTRUCTIONS

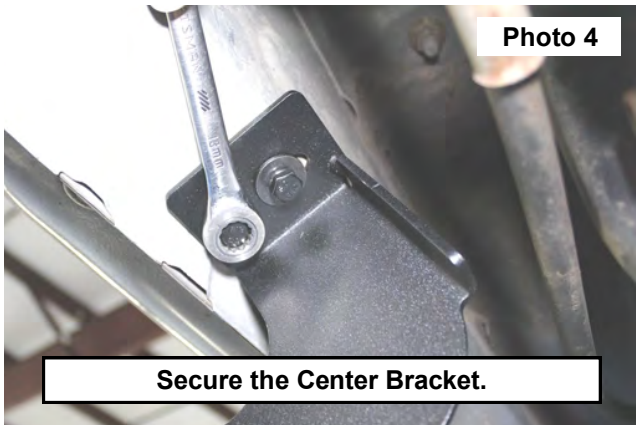
1. Locate the Driver side front step mount. Noting the bolt pattern is wider on the front bracket. **See Photo 1.**
2. Secure the Front step bracket to the body using (2) 8mm x 30mm Hex Head Bolts, (2) Lock Washers And (2) Flat Washers. Snug using a 13mm Socket. **See Photo 2.**



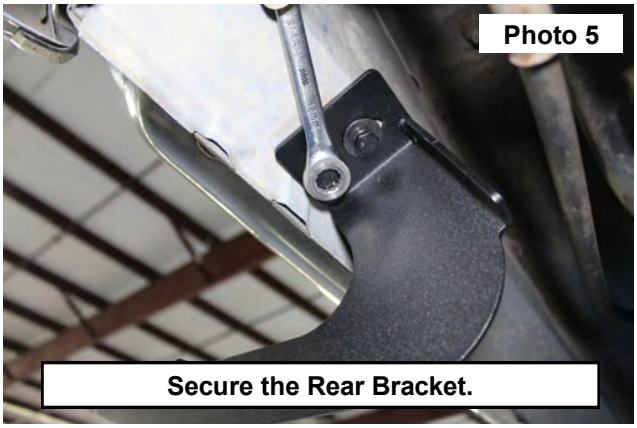


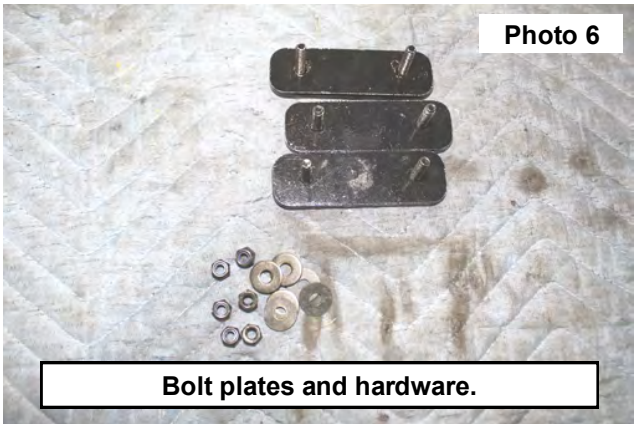
3. Locate the Center and Rear step mount. Noting the bolt pattern is narrower on these brackets. **See Photo 3.**
4. Secure the Center step bracket to the body using (2) 8mm x 30mm Hex Head Bolts, (2) Lock Washers And (2) Flat Washers. Snug using a 13mm Socket. **See Photo 4.**





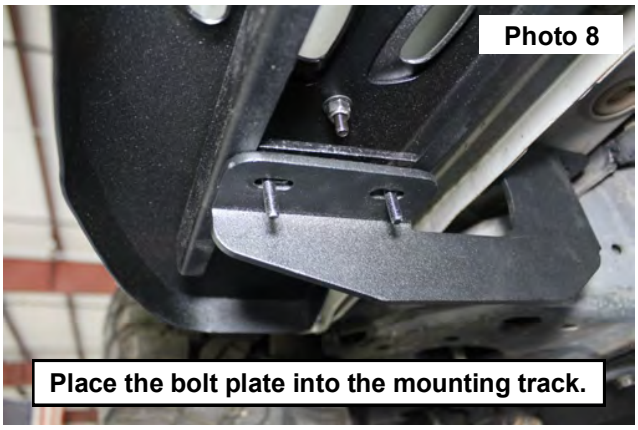
5. Secure the rear step bracket to the body using (2) 8mm x 30mm Hex Head Bolts, (2) Lock Washers And (2) Flat Washers. Snug using a 13mm Socket. **See Photo 5.**
6. Repeat steps 1-5 on the Passengers side of the vehicle.
7. Locate the (3) 6mm bolt plates, (6) Flat Washers and (6) 6mm nylock nuts. **See Photo 6.**





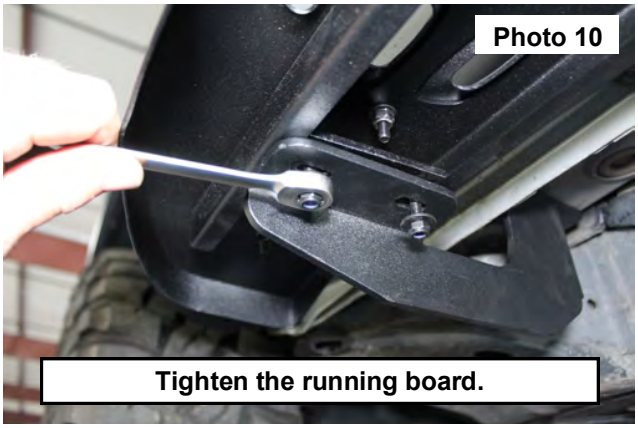
8. Place the running board onto the brackets on the vehicle. **See Photo 7.**
9. Place the bolt plate into the mounting track in the bottom of the running board and the mounting holes on the step bracket. **See Photo 8.**





10. Center the running board between the front fender and the bed. **See Photo 9.**
11. Secure the bolt plate and the running board using the (6) Flat Washers and (6) 6mm nylock nuts. Tighten using a 10mm Socket. **See Photo 10.**





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