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Rough Country 44011 Installation Instructions

RPT2 Running Boards for 2024-2025 Toyota Tacoma Crew Cab

Part number: 44011

trailfortress.com/rough-country-rpt2-running-board-44011

Scan for fitment, price and install help

924401100

24 Toyota Tacoma Crew Cab Raptor Style Step Kit

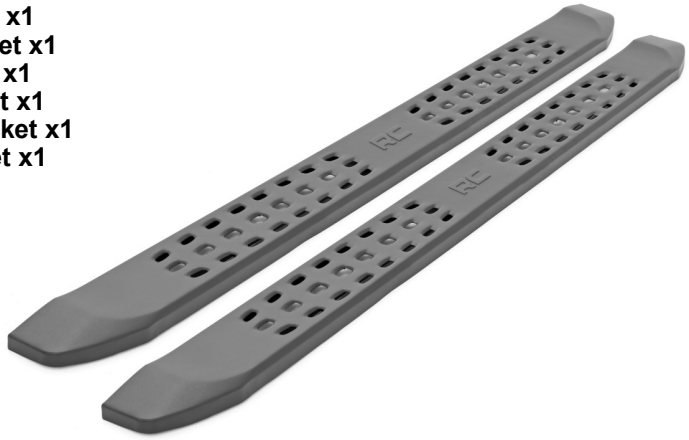
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

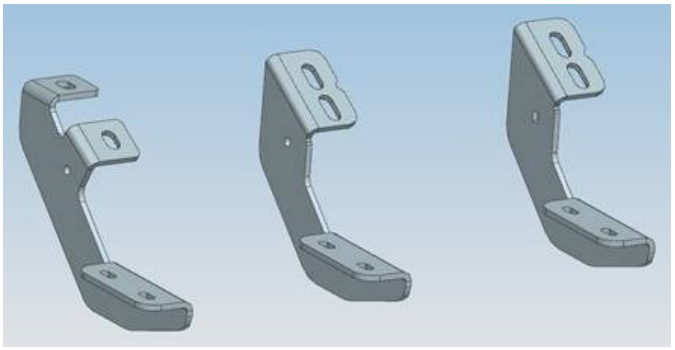
KIT CONTENTS:
Driver Side Step Rail x1
Pass Side Step Rail x1
Dr Fr Bracket x1
Dr Center Bracket x1
Dr Rr Bracket x1
Pass Fr bracket x1
Pass Center Bracket x1
Pass Rr Bracket x1

TOOLS NEEDED:
10mm Wrench or Socket
13mm Wrench or Socket

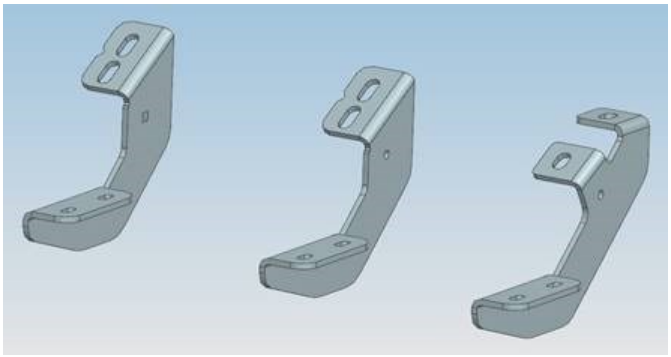
HARDWARE INCLUDED:
6mm Flag Bolt x6
6mm Flat Washer x12
6mm Lock Nut x12
8mm x 30mm Hex Bolt x12
8mm Lock Washer x12
8mm flat Washer x12



← Front Driver Side



Passenger Side Front →



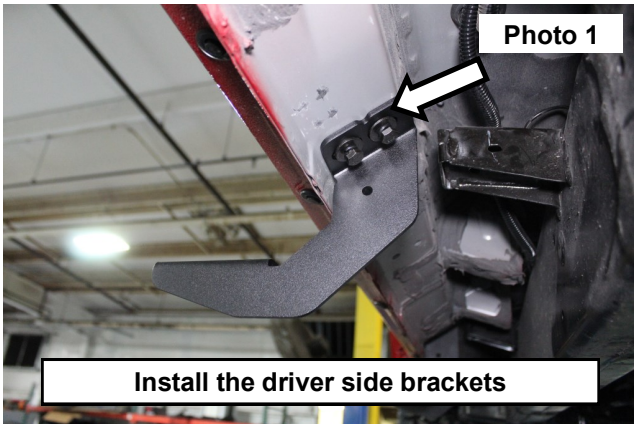
Torque Specs:

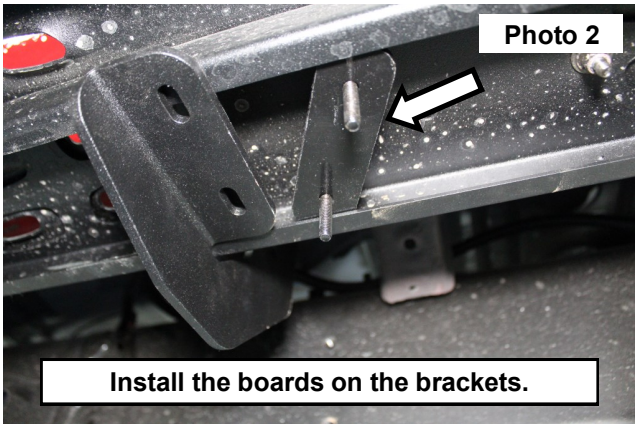
Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

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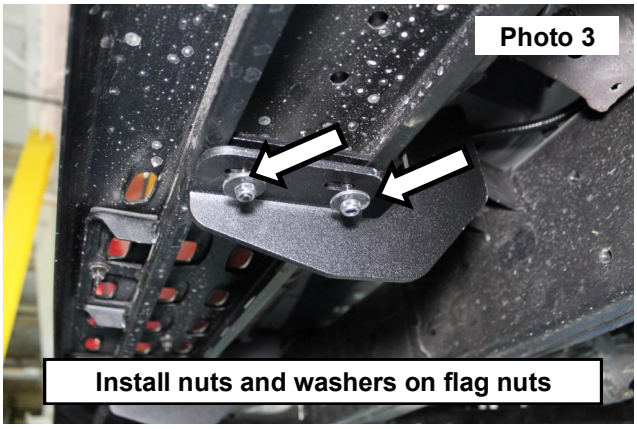
INSTALLATION INSTRUCTIONS

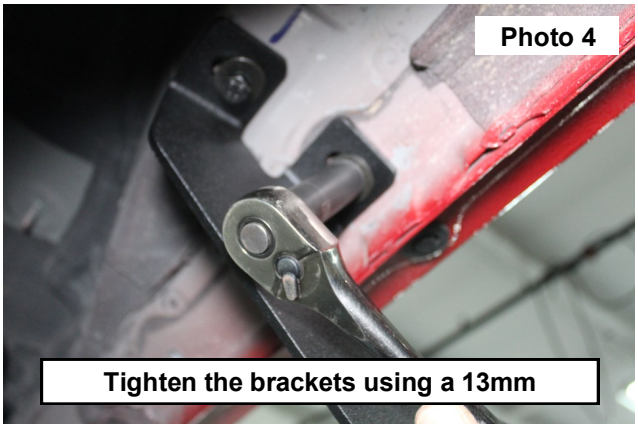
1. Locate the (3) step brackets for the drivers side of the vehicle using the diagram on Page 1.
2. Install driver side brackets in the stock location using the 8mm bolts, flat washers and lock washers. Do not fully tighten at this time. **See Photo 1.**
3. Place the step board on the brackets and install the (3) flag nuts into the board. **See Photo 2.**



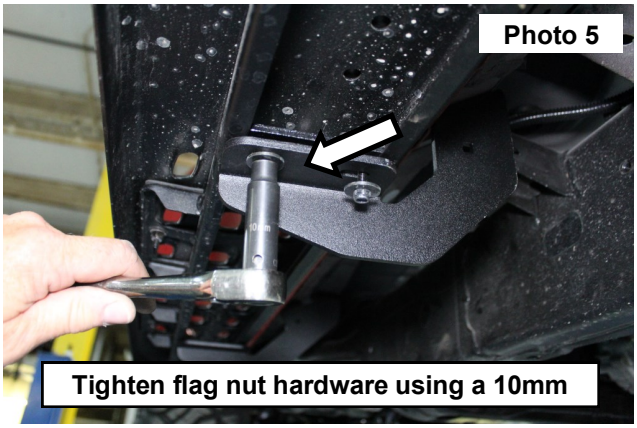


4. Secure the flag nuts to the step brackets with the supplied 6mm nuts and flat washers. **See Photo 3.**
5. Tighten the bolts securing the brackets to the body using 13mm socket / wrench and then the bolts securing the boards to the brackets using a 10mm socket / wrench. **See Photo 4 & 5.**





6. After completing the installation on the Driver side, proceed to the passenger side and repeat installation.





7. Periodically check hardware to ensure it is tight.

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