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Rough Country 44010 Installation Instructions

RPT2 Running Boards for Ford F-150 Crew Cab (2009-2014)

Part number: 44010

trailfortress.com/rough-country-rpt2-running-board-44010

Scan for fitment, price and install help

924401000

FORD 2009-14 F150 CREWCAB RPT2 STEP

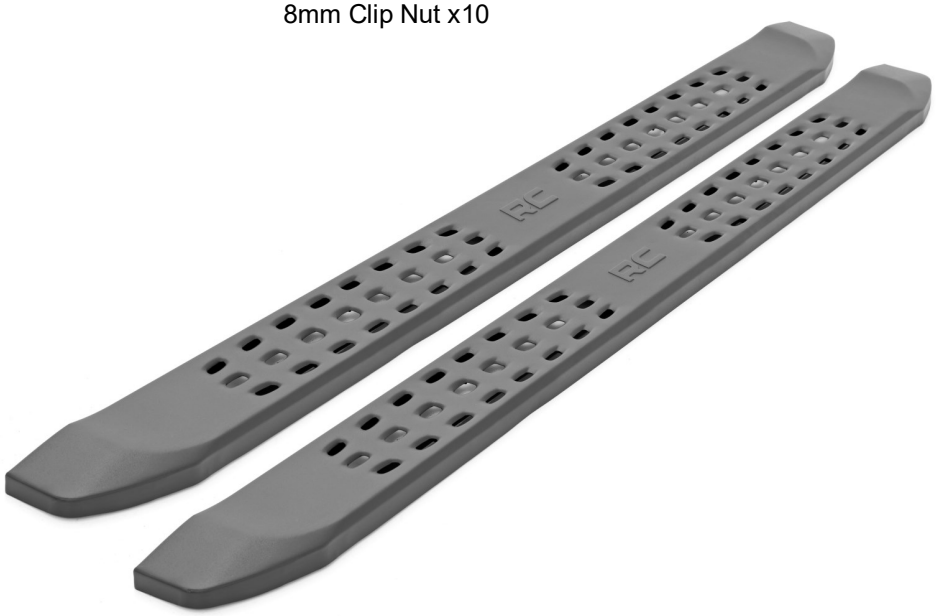
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Components Included:
2 - Step Boards
1 - Dr. Middle Bracket
1 - Pass. Middle Bracket
2 - Dr. Bracket
2 - Pass. Bracket

Hardware Included:
6mm Flag Nut Plate x6
6mm Lock Washer x12
6mm Hex Nut x12
6mm Flat Washer x12
8mm Lock Washer x20
8m Flat Washer x20
8mm Large OD Flat Washer x10
8mm Hex Nut x10
8mm x 25mm Hex Bolt x10
8mm x 30mm Hex Bolt x10
8mm Clip Nut x10

Tools Required:
13mm Wrench
10mm Wrench

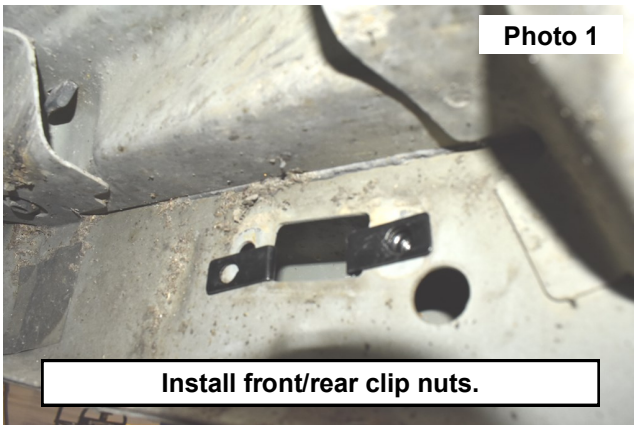


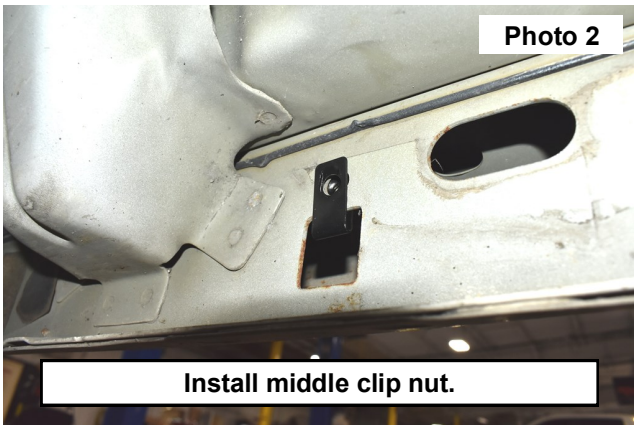
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

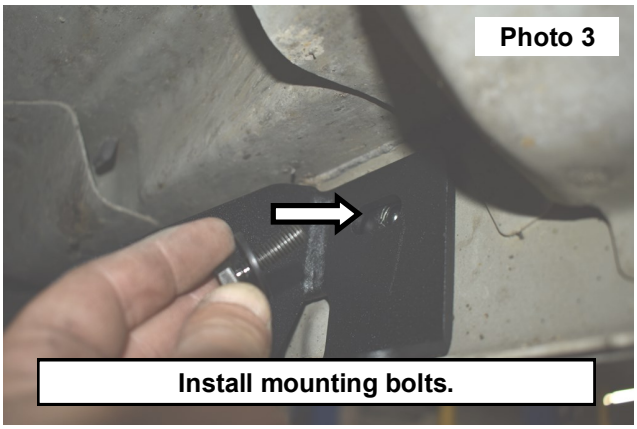
INSTALLATION INSTRUCTIONS

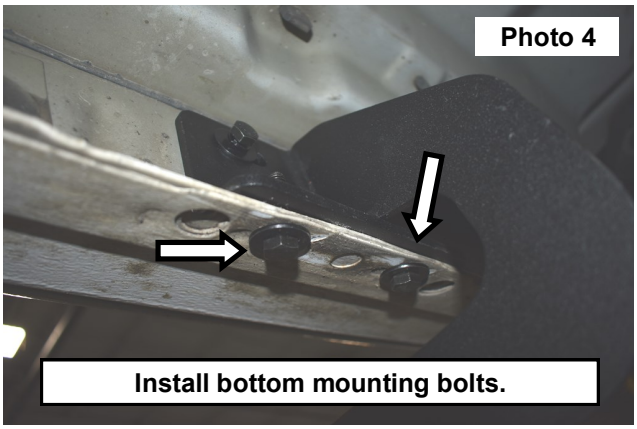
1. Place (2) supplied 8mm body clip in the both the front and rear factory step hole locations. **See Photo 1.**
2. Place (1) supplied 8mm body clip in the middle factory step hole location. **See Photo 2.**



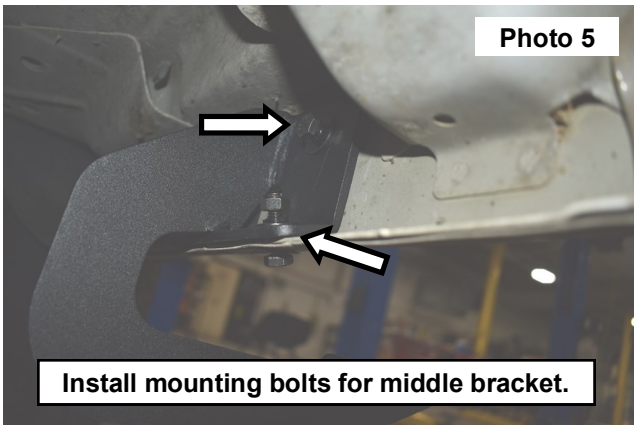


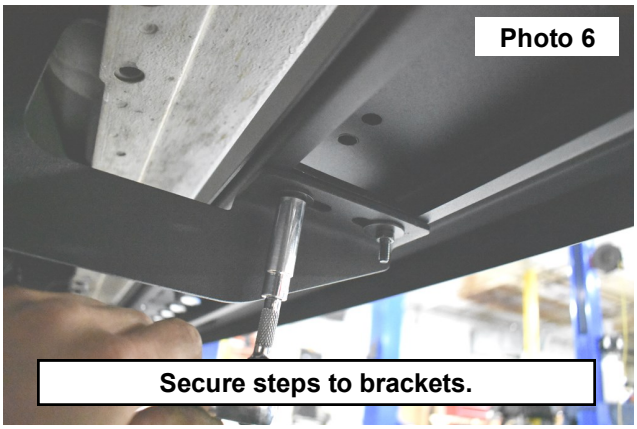
3. Install the front and rear brackets using (2) 8mm x 30mm bolts, (2) 8mm Lock Washer, and (2) 8mm Large Washer for each bracket. Thread these into the previously installed body clips. Tighten with a 13mm wrench. **See Photo 3.**
4. Use (2) 8mm x 25mm bolts, (4) 8mm Small Washer, (2) 8mm Lock Washer, and (2) 8mm Nuts to secure the bottom of the bottom of the front and rear brackets. Tighten with a 13mm wrench. **See Photo 4.**

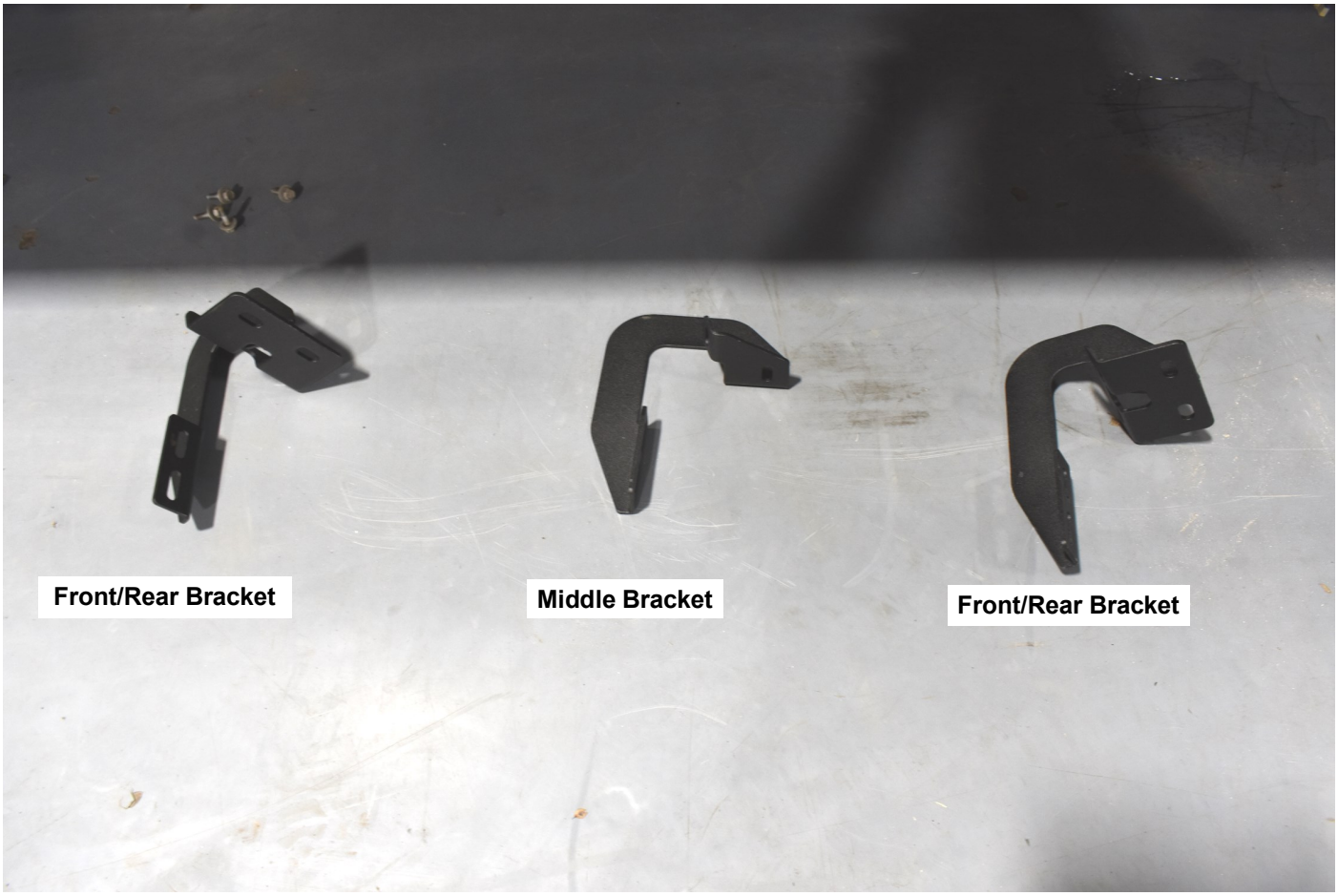




5. Install the middle brackets using (1) 8mm x 30mm bolts, (1) 8mm Lock Washer, and (1) 8mm Large Washer for the bracket. Thread into the previously installed body clip. Tighten with a 13mm wrench. **See Photo 5.**
6. Use (1) 8mm x 25mm bolts, (2) 8mm Small Washer, (1) 8mm Lock Washer, and (1) 8mm Nuts to secure the bottom of the bottom of the front and rear brackets. Tighten with a 13mm wrench. **See Photo 5.**
7. Slide (3) supplied 8mm flag studs into the rails of the steps.
8. Use (2) supplied 8mm flat washer and (2) 8mm lock nuts for each bracket. Tighten with a 13mm wrench. **See Photo 6.**







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