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Rough Country 44009 Installation Instructions

RPT2 Running Boards for Ford F-250/F-350 Crew Cab (2009-2016)

Part number: 44009

trailfortress.com/rough-country-rpt2-running-board-44009

Scan for fitment, price and install help

924400900

FORD 1999-16 250/350 SD CREW CAB RPT2 STEP

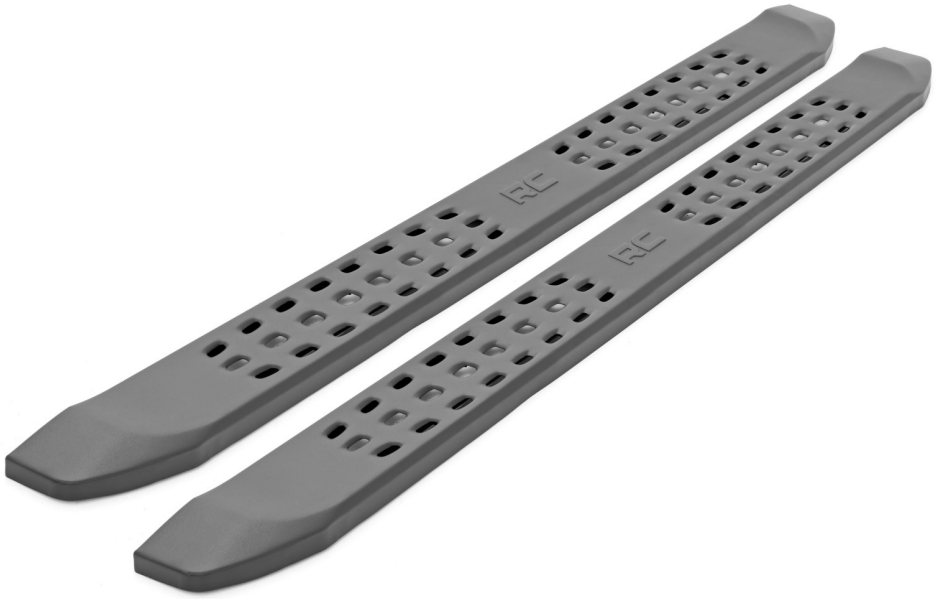
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Components Included:
2 - Step Boards
6 - Mounting Brackets

Hardware Included:
6mm Flag Bolt Plate x6
6mm Flat Washer x12
6mm Lock Nut x12
8mm Lock Washer x24
8mm Hex Nut x12
8mm x30mm Hex Bolt x24
8mm Clip Nut x12
8mm Flat Washer x36

Tools Required:
13mm Wrench

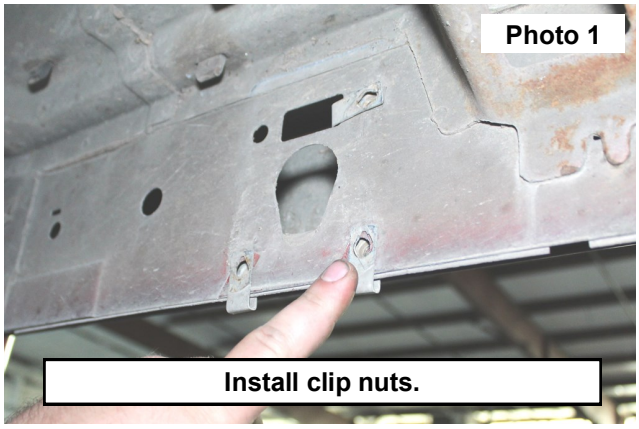


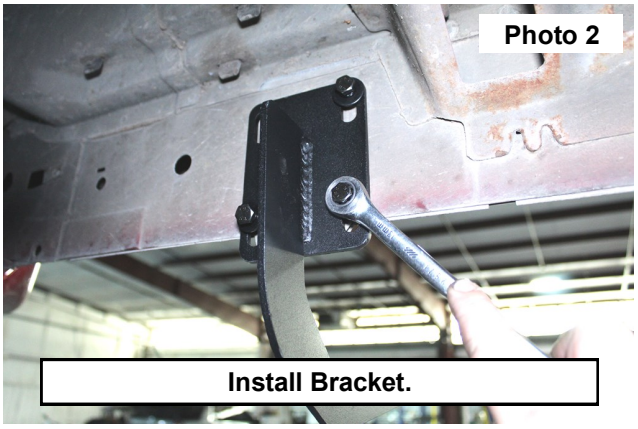
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

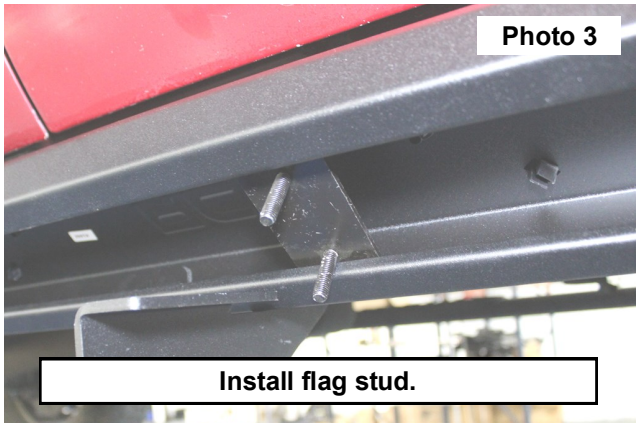
INSTALLATION INSTRUCTIONS

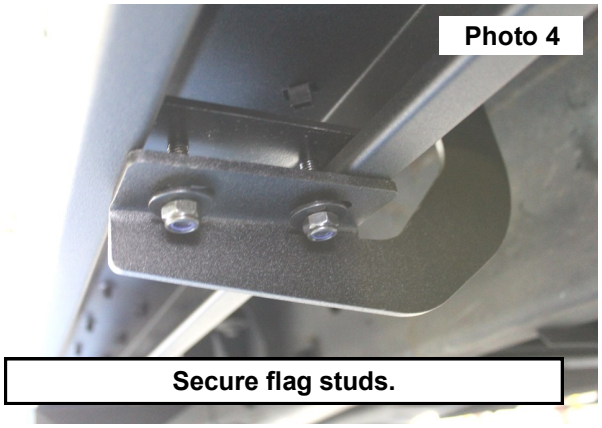
1. Place three (3) supplied 8mm clip nuts in each mounting location of the vehicle rocker. **See Photo 1.**
2. Install supplied bracket, 8mm bolt, 8mm lock washer, and 8mm flat washer through the previously installed clip nuts with a 13mm wrench. Do not fully tighten. **NOTE:** All brackets are the same. **See Photo 2.**





3. Repeat for remaining five brackets.
4. Install the supplied flag studs (one for each bracket) in the underside rail of the step board. **See Photo 3.**
5. Use supplied 8mm flat washer, 8mm lock washer, and 8mm lock nuts to secure the steps to the bracket. Tighten with a 13mm wrench. **See Photo 4.**
6. Adjust steps to desired fit. Tighten with a 13mm wrench.





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