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Rough Country 44008 Installation Instructions

RPT2 Running Boards for 2020-2025 Jeep Gladiator 4WD

Part number: 44008

trailfortress.com/rough-country-rpt2-running-board-44008

Scan for fitment, price and install help

924400800

JEEP 2020-23 GLADIATOR RPT2 STEPS

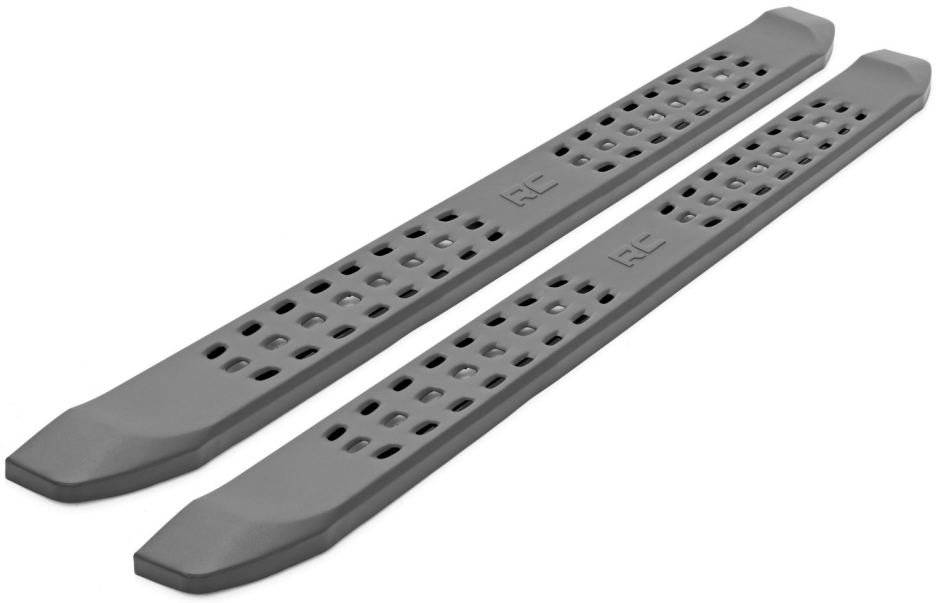
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Components Included:
- 2 - Step Boards
- 2 - Front Bracket (A)
- 2 - Middle Bracket (B)
- 2 - Rear Middle Bracket (C)
- 2 - Rear Bracket (D)

Hardware Included:
- 8 - 6mm Flag Bolt
- 8 - 8mm Lock Washer
- 8 - 8mm Flat Washer
- 8 - 8mm x 35mm Hex Bolt
- 48 - 6mm Flat Washer
- 32 - 6mm Lock Nut
- 16 - 6mm x 25mm Hex Bolt

Tools Required:
- 13mm Wrench
- 10mm Wrench

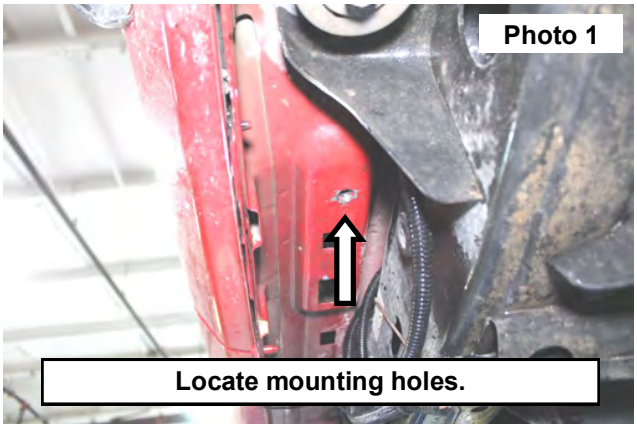


Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

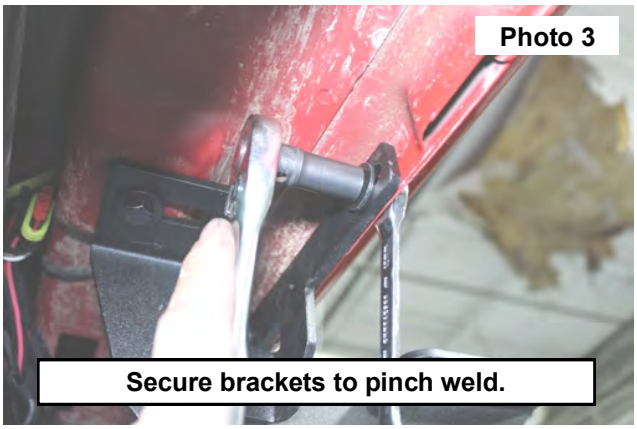
INSTALLATION INSTRUCTIONS

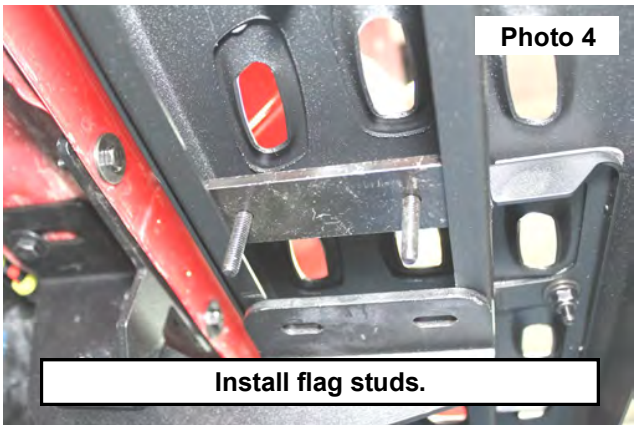
1. Locate the factory threaded mounting holes in the rocker panel of the vehicle. **See Photo 1.**
2. Install the brackets in their corresponding locations. **See Back page of instruction sheet**. Use the supplied 8mm bolt, lock washer and flat washer to secure to the rocker panel. Tighten with a 13mm wrench. **See Photo 2.**



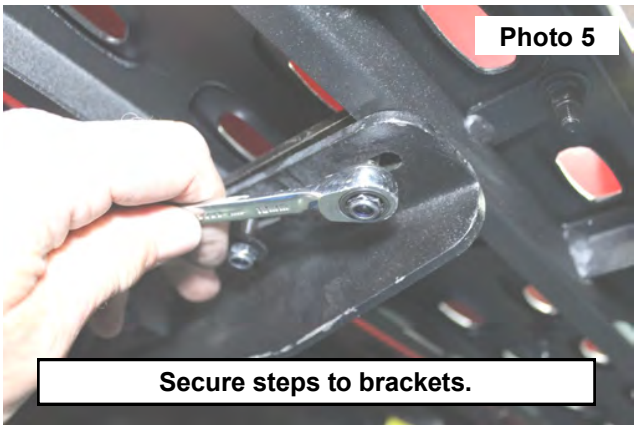


3. Use supplied 6mm bolts, (2) 6mm washers, and 6mm lock nut to secure the brackets to the pinch weld. Tighten with a 10mm wrench and socket. **See Photo 3.**
4. Place the 6mm flag studs into the tracks of each step and align the studs with the slots of the brackets. **See Photo 4.**



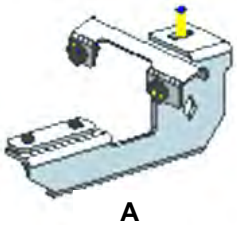


5. Use supplied 6mm washers and lock nuts to secure the steps to the brackets. Tighten with a 10mm wrench. **See Photo 5.**

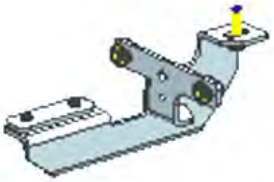


Mounting Bracket Orientation

Driver Side Shown



A



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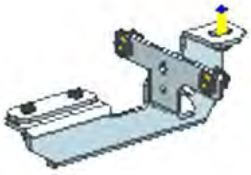

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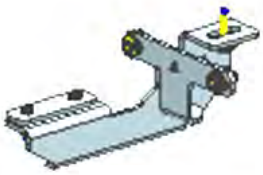

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