Rough Country 44002 Installation Instructions

RPT2 Running Boards, Black: GM 1500 Crew Cab Bracket Kit

Part number: 44002

trailfortress.com/rough-country-rpt2-running-boards-44002

Scan for fitment, price and install help

924400200

GM 2019-UP 1500 Crew Cab Raptor Style Step Kit

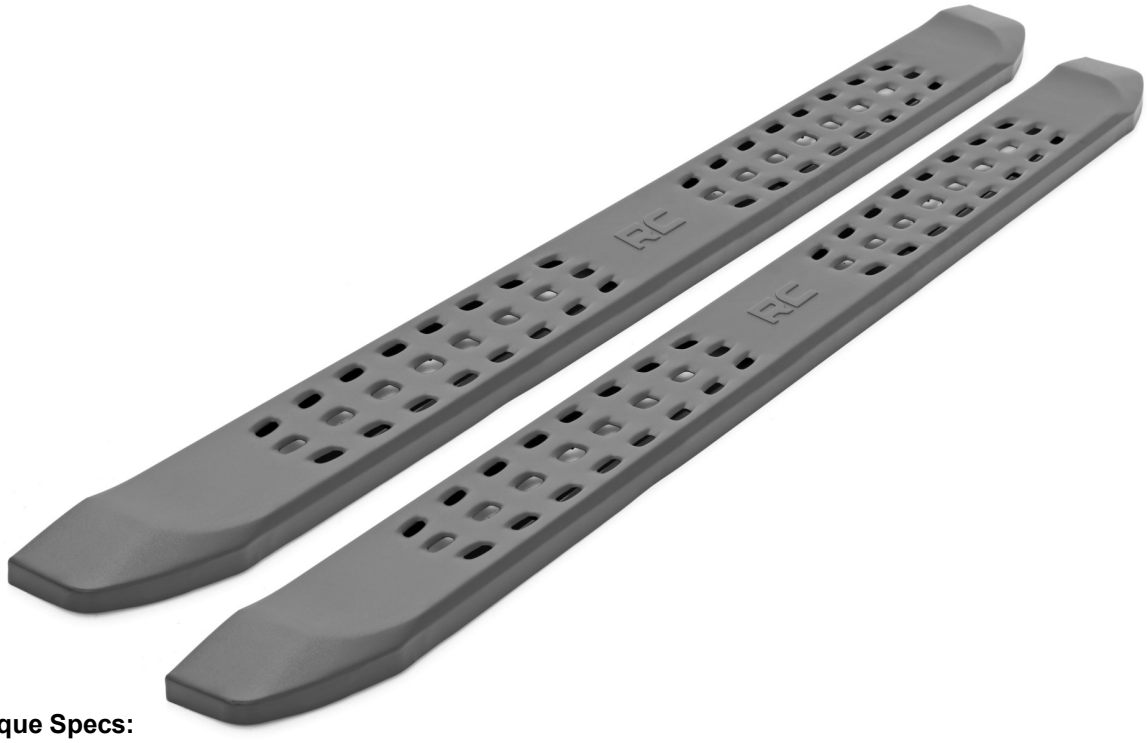
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Driver Side Step Rail x1
Pass Side Step Rail x1
Driver Side Step Brackets x4
Pass Side Step Brackets x4

TOOLS NEEDED:
10mm Wrench or Socket
13mm Wrench or Socket

HARDWARE INCLUDED:
Double Bolt Plate x8
6mm Flat Washers x16
6mm Lock washers x16
6mm Nuts x16
8mm Flat Washers x16
8mm Lock Washers x16
8mm Hex Bolts x16

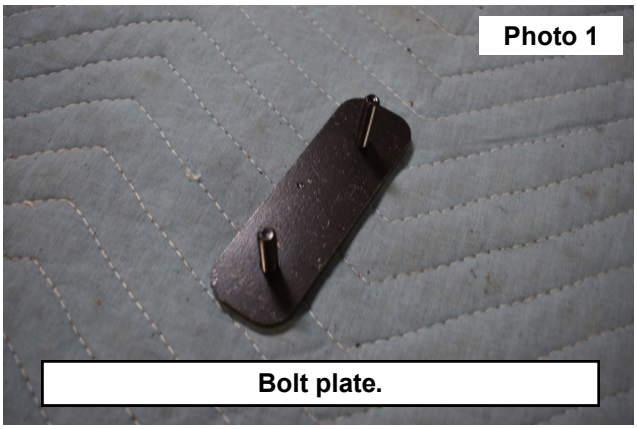


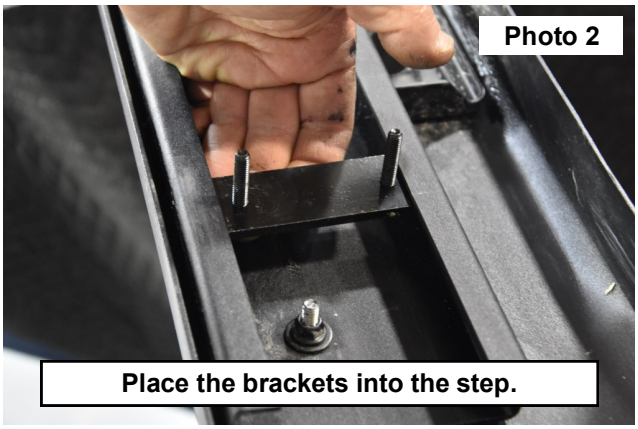
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

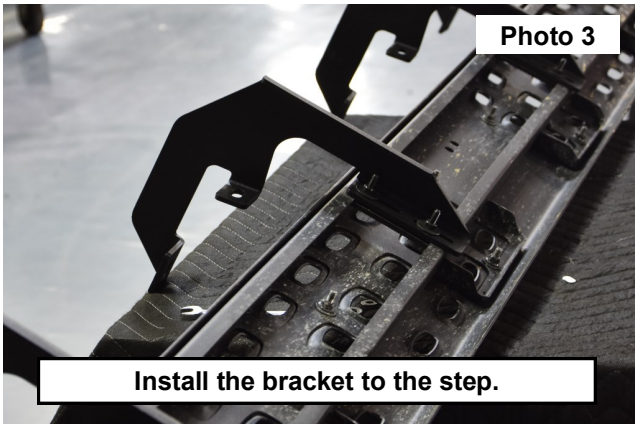
INSTALLATION INSTRUCTONS

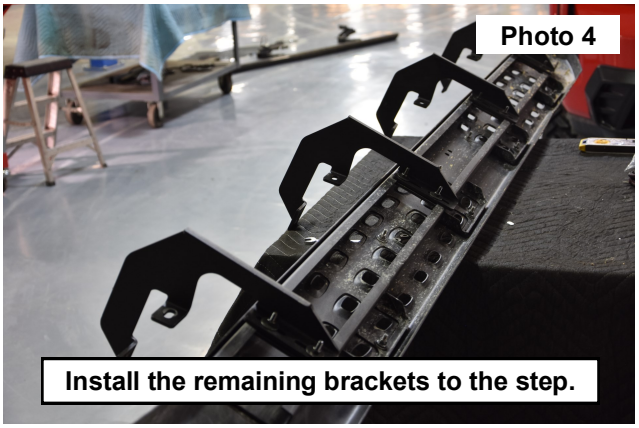
1. Locate (4) bolt plates. **See Photo 1.**
2. Install the (4) bolt plates into the channel of the step. **See Photo 2.**





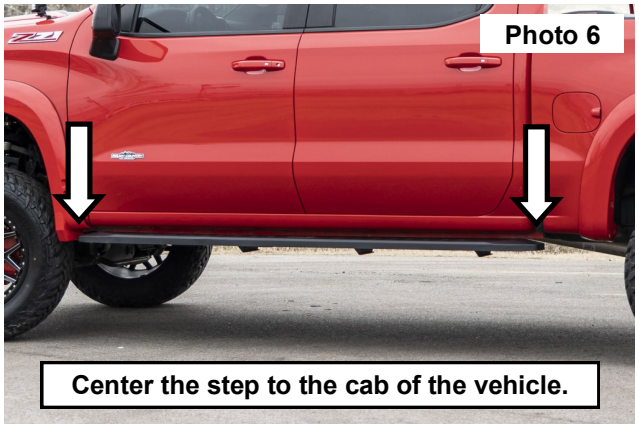
3. Place the bolt plate studs into the slots of the step mounting bracket. Secure the step bracket and bolt plate using (2) of the supplied 6mm flat washers (2) 6mm lock washers and (2) 6mm nuts for each of the (3) mounting brackets. **See Photo 3.**
4. Install the remaining (3) step brackets to the step using the supplied 6mm hardware. **See Photo 4.**



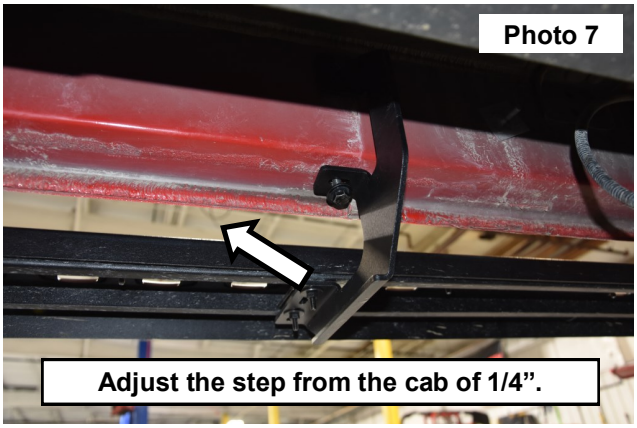


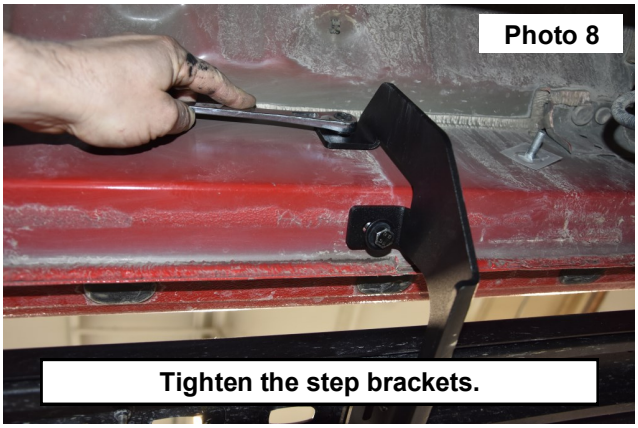
5. Support and install the step onto the vehicles rocker panel and secure the brackets to the vehicle using (2) 8mm flat washers (2) 8mm lock washers and (2) 8mm hex head bolts in each of the (4) mounts. **See Photo 5.**
6. Center the step plate into the desired position. **See Photo 6.**



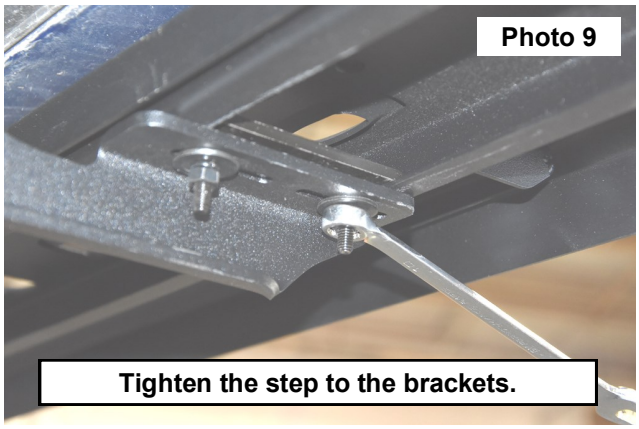


7. Adjust the inside of the step plate within a 1/4” away from the cab of the vehicle. **See Photo 7.**
8. Tighten the (4) step brackets to the body of the vehicle using a 13mm socket or wrench. **See Photo 8.**





9. Tighten the hardware using a 10mm wrench on each of the (4) mounting brackets. **See Photo 9.**





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