Rough Country 21018 Installation Instructions

Oval Nerf Steps for Toyota Land Cruiser AWD (2024-2025)

Part number: 21018

trailfortress.com/rough-country-oval-nerf-steps-black-21018

Scan for fitment, price and install help

ROUGH COUNTRY
SUSPENSION SYSTEMS®

922101800

24-Up Toyota Landcruiser Oval Steps

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

KIT CONTENTS:

Oval Step Board x 2
1- Dr Front Bracket
1-Dr Center Bracket
1– Dr Rear Bracket
1– Pass Front Bracket
1– Pass Center Bracket
1– Pass Rear Bracket

TOOLS NEEDED:

13mm Socket or Wrench

HARDWARE INCLUDED:

8mm-1.25 x 30mm Hex Bolts x 12
8mm-1.25 x 25mm Hex Bolts x 12
8mm Lock Washer x 24
8mm Flat Washer x 24



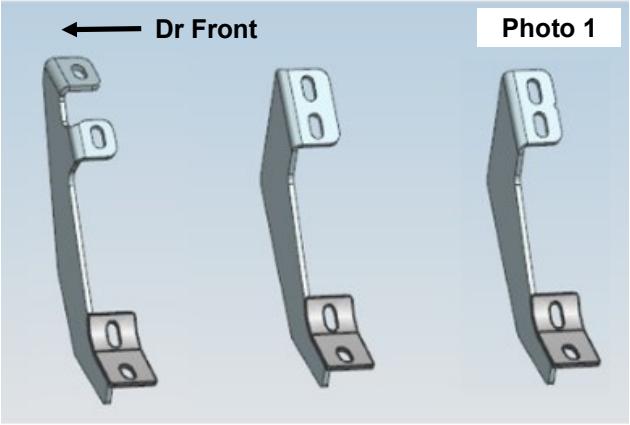
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

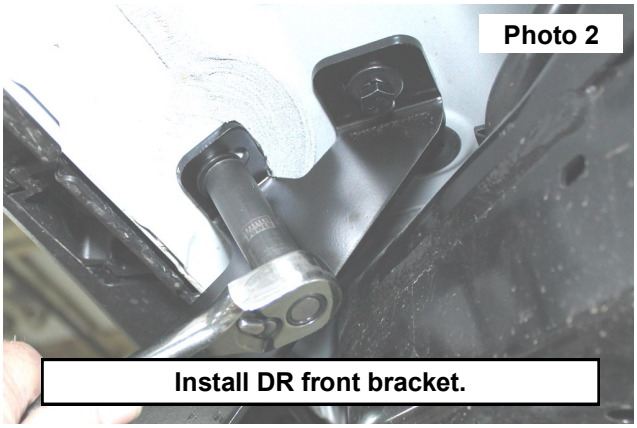
RC ROUGH COUNTRY

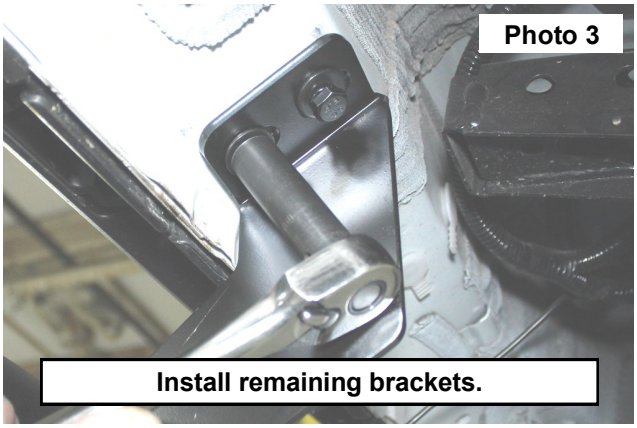
INSTALLATION INSTRUCTIONS

1. Locate and identify the driver side brackets. **See Photo 1.**

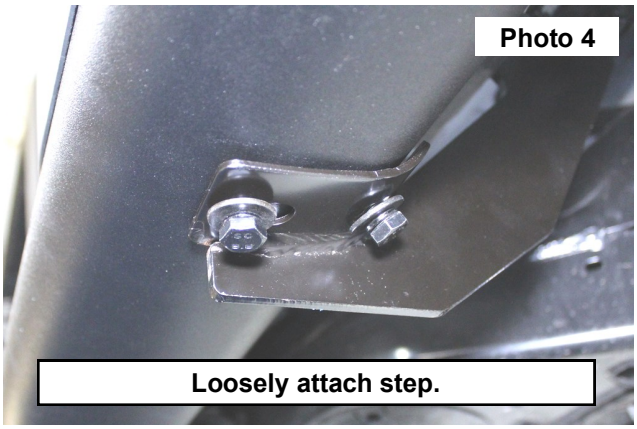


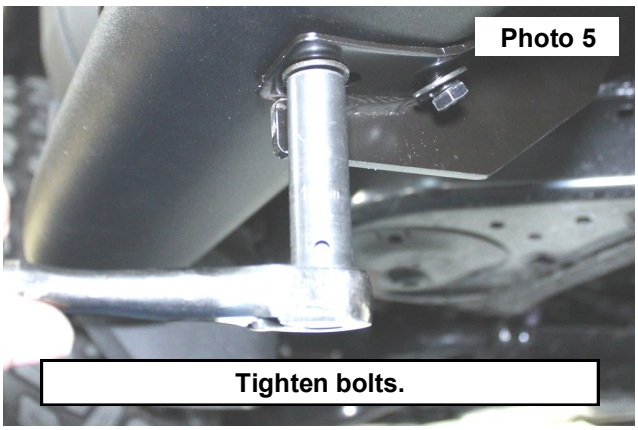
2. Attach and tighten front DR mounting bracket using 8mm-1.25 x30mm bolts and 13mm socket. **See Photo 2.**
3. Install DR side center and rear brackets using 8mm-1.25 x30mm bolts and a 13mm socket. **See Photo 3.**





4. Align step with (3) DR brackets and loosely attach step to the brackets with supplied 8mm-1.25 x 25mm bolts. **See Photo 4.**
5. Tighten bolts using 8mm socket. **See Photo 5.**
6. Repeat steps 1-4 for passenger side.





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