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Rough Country 21008 Installation Instructions

Oval Nerf Step Bars for Toyota Tacoma (2005-2023)

Part number: 21008

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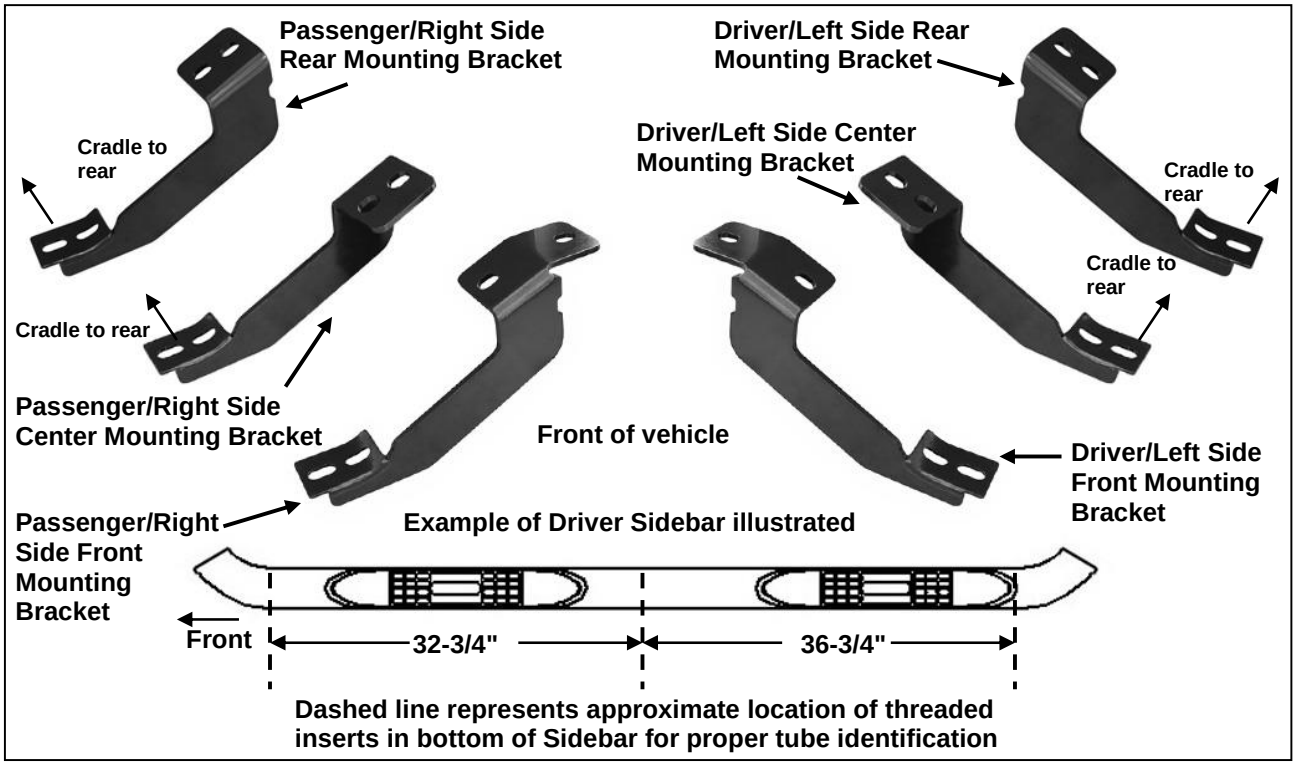
Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

21008

PARTS LIST:

1	Driver Sidebar	1	Driver/Left Rear Mounting Bracket
1	Passenger Sidebar	1	Passenger/Right Rear Mounting Bracket
1	Driver/Left Front Mounting Bracket	24	8-1.25mm x 30mm Hex Bolts
1	Passenger/Right Front Mounting Bracket	24	8mm x 24mm OD x 2mm STD Flat Washers
1	Driver/Left Middle Mounting Bracket	24	8mm Lock Washers
1	Passenger/Right Middle Mounting Bracket		



PROCEDURE:

1. **REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. USE ILLUSTRATION TO PROPERLY IDENTIFY BRACKETS AND SIDEBARS.**
2. Starting on the driver side front of the vehicle, use a flat screw driver to remove the plastic plugs covering the threaded holes in the body panel, (**Figure 1**). Select the driver side front Mounting Bracket and bolt it to the vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (**Figure 2**). Do not tighten hardware at this time.
3. Repeat **Step 2** for center and rear Mounting Bracket installation, (**Figures 3 & 4**).
4. **IMPORTANT**: Use the illustration on this page to identify the sidebars before continuing with the installation. Verify that the Brackets are in the correct locations as illustrated above. Carefully place the driver Sidebar onto the Brackets. Align the inserts in the bottom of the Sidebar with the slots on the Mounting Brackets. Attach the Sidebar to the Mounting Brackets with the included (6) 8mm x 30mm Hex Bolts, (6) 8mm Lock Washers and (6) 8mm Flat Washers, (**Figure 4**). Do not tighten hardware at this time.

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5. Level and adjust the Sidebar properly and tighten all hardware.
6. Repeat Steps 2 - 5 for passenger Sidebar installation.
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.
For gloss black finishes: Mild soap may be used to clean the Sidebar.

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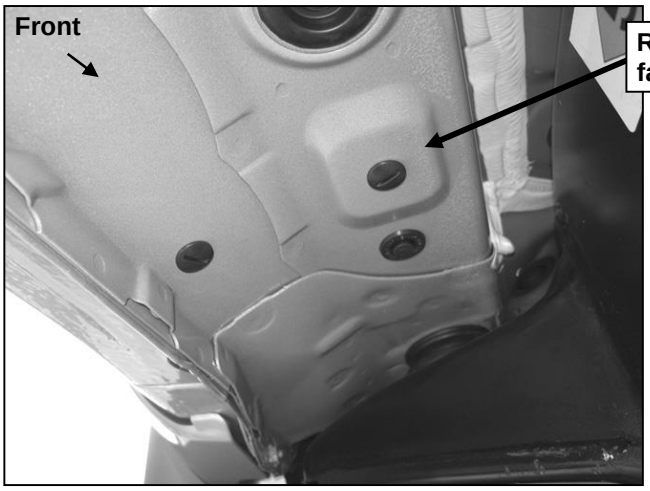
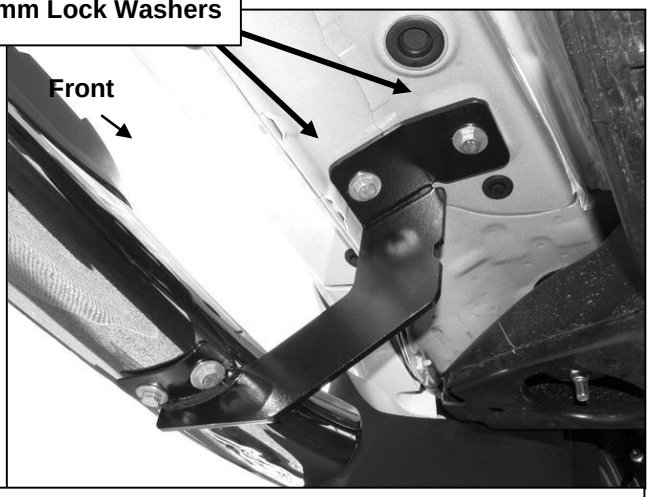
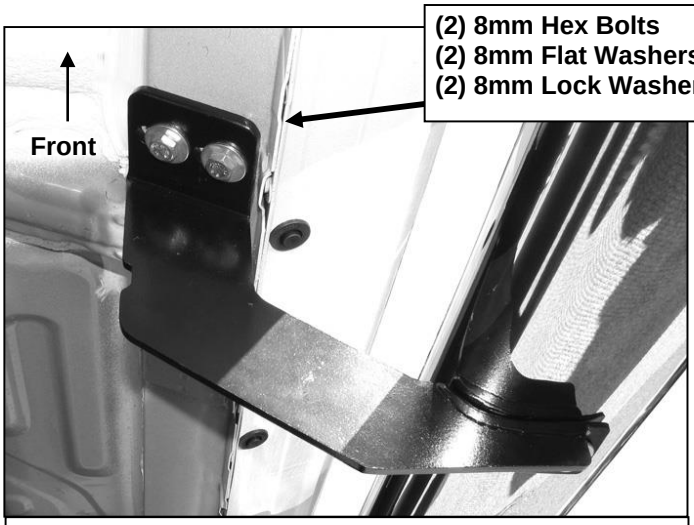
Driver Side Installation Pictured



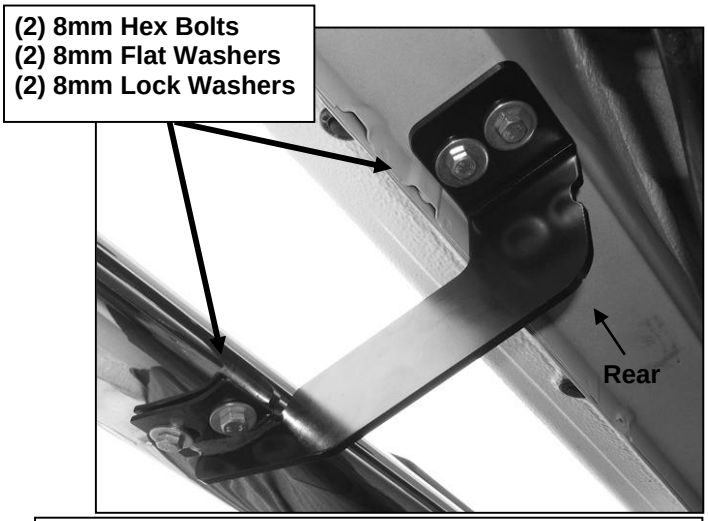
(Fig 1) Driver side front mounting location pictured



(Fig 2) Driver side front mounting location pictured



(Fig 3) Driver side center mounting location pictured



(Fig 4) Driver side rear mounting location pictured



Complete Installation

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