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Rough Country 14011 Installation Instructions

OV2 Side Step Bars for Crew Cab Ford F-150 (15-24)

Part number: 14011

trailfortress.com/rough-country-ov2-running-boards-14011

Scan for fitment, price and install help

921401100

15-24 FORD 150 CREW CAB OV2 STEP

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents
Driver Side Step x1
Pass Side Step x1
Driver Side Mounting Bracket x3
Pass Side Mounting Bracket x3

Hardware Included:
8mm T Bolt x6
8mm Lock Washer x6
8mm Flat Washer x30
8mm Lock Nut x24
8mm x 30mm Hex Bolt x6

Tools Needed:
13mm Socket/ Wrench

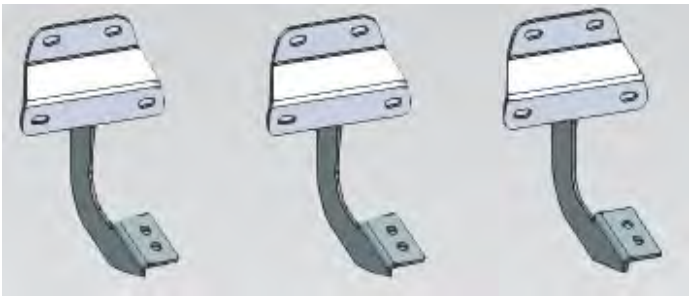


Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

Bracket Orientation / Location

Driver Front



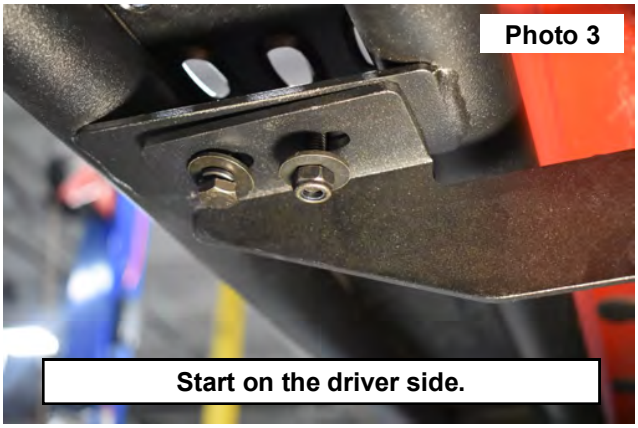
INSTALLATION INSTRUCTIONS

1. Locate the driver and passenger side steps using the illustration above.
2. Starting on the driver side, place the brackets on the factory studs as shown in **Photo 1 & 2** and secure with the nuts and washers supplied. Do not tighten at this time.





3. On the driver side, place the driver side step board on the mounting brackets. Align the mounting brackets to the steps and secure using the supplied flag nuts in the step. Install the supplied bolts in the flag nut and supplied nuts and washers. **See Photo 3.**
4. After all hardware has been installed, tighten hardware using a 13mm socket/ wrench. **See Photo 4.**
5. Proceed to the passenger side and repeat installation.





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