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# Rough Country 14009 Installation Instructions

OV2 Running Boards for GM 1500 Crew Cab

Part number: 14009

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Scan for fitment, price and install help

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ROUGH COUNTRY
SUSPENSION SYSTEMS®

# 19-Up GM 1500 Crew Cab Overland Steps

**Thank you for choosing Rough Country for all your vehicle needs.**

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

**KIT CONTENTS:**
**Driver Side Step x1**
**Pass Side Step x1**
**Driver Brackets x3**
**Pass Bracket x3**

**TOOLS NEEDED:**
**13mm Wrench / Socket**

**HARDWARE INCLUDED**
**8mm x 30mm Bolt x18**
**8mm Flat Washer x24**
**8mm Lock Washer x18**
**8mm Lock Nut x6**
**8mm T-Bolt x6**



**Torque Specs:**

| Size | Grade 5 | Grade 8 | Size | Class 8.8 | Class 10.9 |
|---|---|---|---|---|---|
| 5/16” | 15 ft/lbs | 20ft/lbs | 6MM | 5ft/lbs | 9ft/lbs |
| 3/8” | 30 ft/lbs | 35ft/lbs | 8MM | 18ft/lbs | 23ft/lbs |
| 7/16” | 45 ft/lbs | 60ft/lbs | 10MM | 32ft/lbs | 45ft/lbs |
| 1/2” | 65 ft/lbs | 90ft/lbs | 12MM | 55ft/lbs | 75ft/lbs |
| 9/16” | 95 ft/lbs | 130ft/lbs | 14MM | 85ft/lbs | 120ft/lbs |
| 5/8” | 135ft/lbs | 175ft/lbs | 16MM | 130ft/lbs | 165ft/lbs |
| 3/4” | 185ft/lbs | 280ft/lbs | 18MM | 170ft/lbs | 240ft/lbs |

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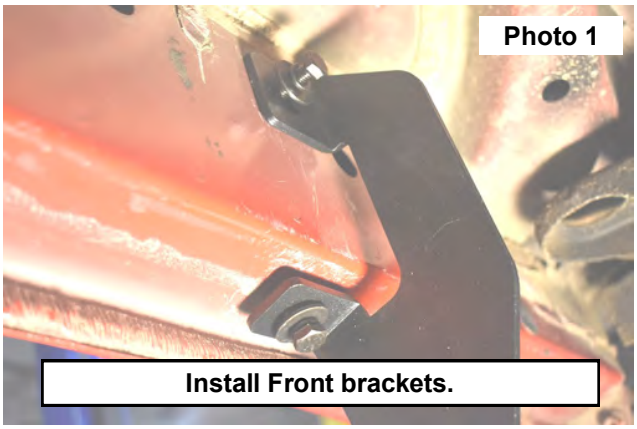
**Bracket Placement Diagram (Driver Side Shown)**



**Driver Front**

## INSTALLATION INSTRUCTIONS

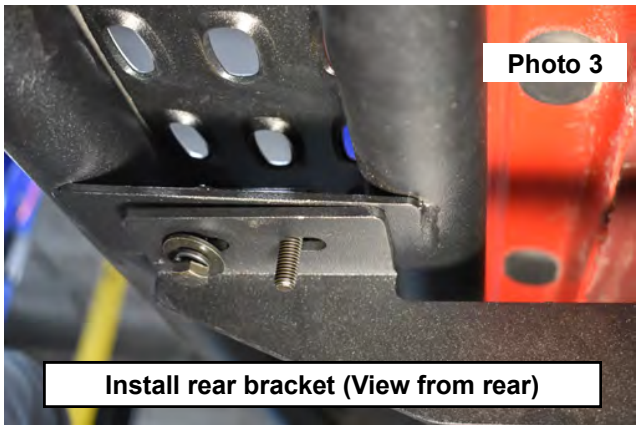
1. Remove stock steps if installed. Stock hardware will not be reused.
2. Refer to the illustration above and install the front bracket in the factory mounting holes on the **driver** side using the supplied 8mm bolts, lock washers, and flat washers. **See Photo 1.** Tighten using a 13mm wrench / socket.
3. Place the center and rear bracket in position on the factory mounts an secure using the supplied 8mm bolts, lock washers and flat washers. Tighten using a 13mm wrench / socket. **See Photo 2**.







4. Place the steps on the step brackets and line up the mounting plates on the steps and brackets. Place the nut plate in the mounting plates on the steps and secure using the supplied 8mm bolts, lock washers, lock nuts and (4) flat washers for each bolt plate. Tighten with a 13mm wrench. **See Photo 3 & 4**.







5. Repeat for Driver side of the vehicle.
6. Periodically check and tighten hardware.

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