TRAIL FORTRESS

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Rough Country 14007 Installation Instructions

OV2 Running Boards for Ford Bronco 4WD (2021–2025)

Part number: 14007

trailfortress.com/rough-country-ov2-running-boards-14007

Scan for fitment, price and install help

92140070

ROUGH COUNTRY
SUSPENSION SYSTEMS®

FORD 2021-Up Bronco Overland Steps

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Driver Side Step x1
Pass Side Step x1
Front Brackets x2
Center Brackets x2
Rear Brackets x2

TOOLS NEEDED:
13mm Wrench or Socket
16mm Wrench or Socket

HARDWARE INCLUDED:
6 - 8mm Bolt Plate
6 - 8mm Lock Washer
12 - 8mm Flat Washer
6 - 8mm Lock Nut
6 - 8mm x 30mm Bolt
12 - 10mm x 30mm Bolt
12 - 10mm Flat Washer
12 - 10mm Lock Washer

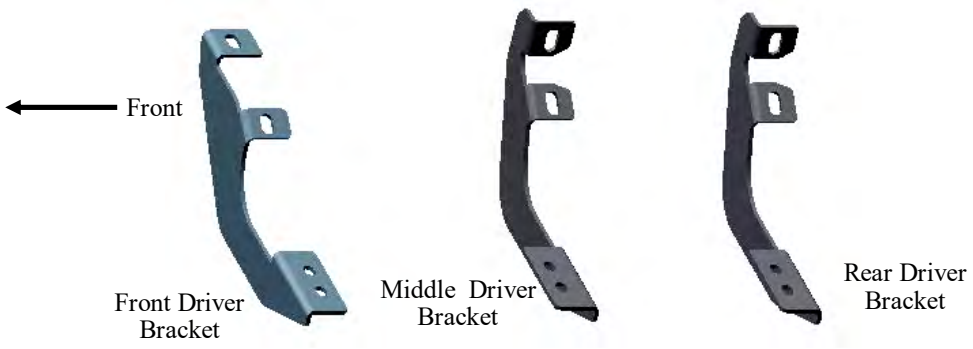


Torque Specs:

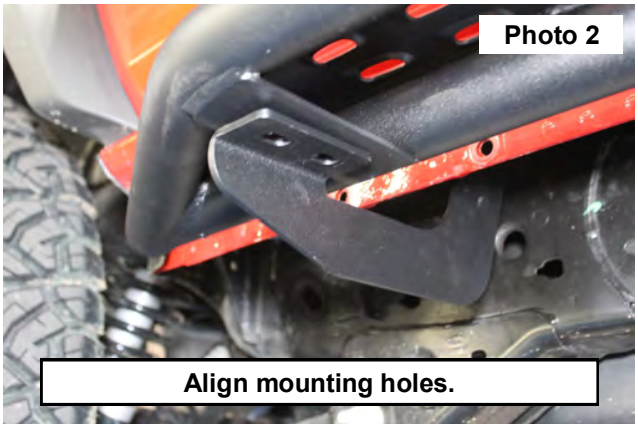
Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTONS

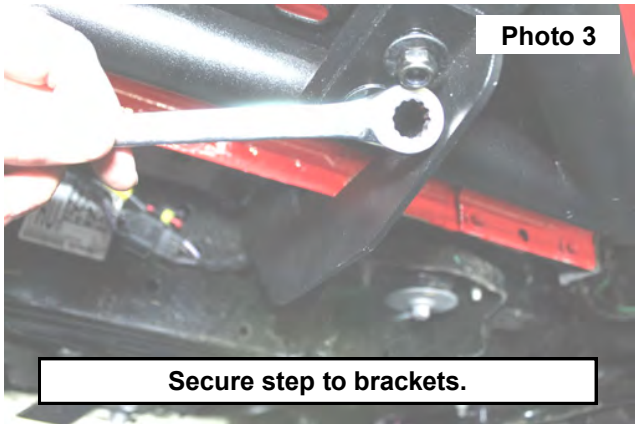
Mounting Bracket Position
(Driver Side Shown)







1. Remove stock steps if installed. Hardware will not be reused.
2. Refer to the illustration above and install the step brackets in the factory mounting holes on the driver side using the supplied 10mm bolts, lock washers, and flat washers. Tighten with a 16mm wrench. **See Photo 1.**
3. Place the step on the brackets and align the mounting holes. **See Photo 2**.
4. Place (2) supplied 8mm bolts, lock washers, lock nuts and (4) flat washers for each bolt plate. Place bolt plate assembly over the step mounting holes. Tighten with a 13mm wrench. **See Photo 3**.
5. Repeat for passenger side of the vehicle.
6. Periodically tighten hardware.



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