TRAIL FORTRESS

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Rough Country 14004 Installation Instructions

OV2 Running Boards for 2021-2025 Ford Bronco 4WD (2-Door)

Part number: 14004

trailfortress.com/rough-country-ov2-running-boards-14004

Scan for fitment, price and install help

921400400

ROUGH COUNTRY
SUSPENSION SYSTEMS®

21-Up Bronco 2Dr Overland Steps

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Driver Side Step x1
Pass Side Step x1
Driver FR Bracket x1
Driver RR Bracket x1
Pass FR Bracket x1
Pass RR Bracket x1

TOOLS NEEDED:
13mm Wrench / Socket
16mm Wrench / Socket

HARDWARE INCLUDED:
8mm x 30mm Bolt x4
8mm Lock Nut x4
8mm Flat Washer x8
8mm Lock Washer x4
8mm T-Bolt x4
10mm x 30mm Bolt x8
10mm Lock Washer x8
10mm Flat Washer x8



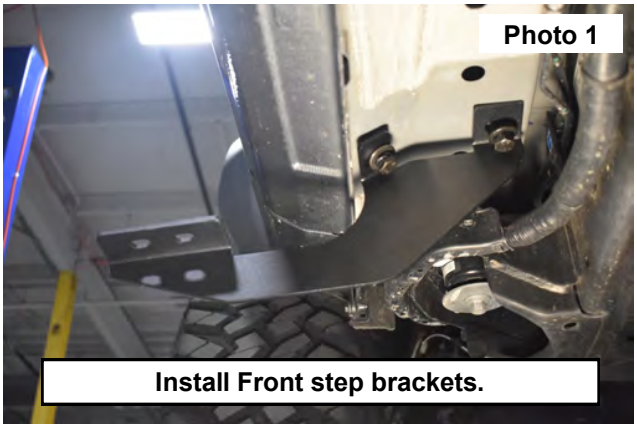
Torque Specs:

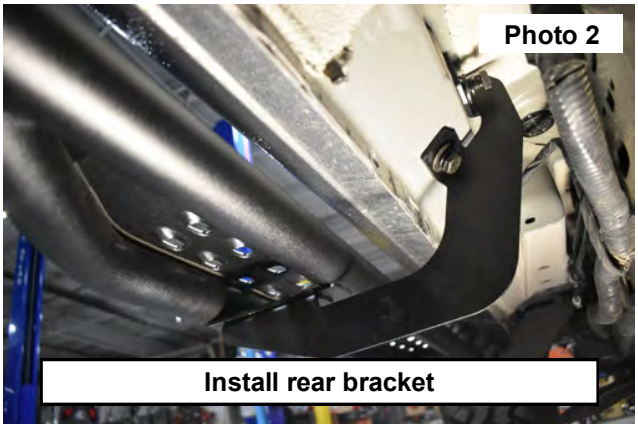
Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

RC ROUGH COUNTRY

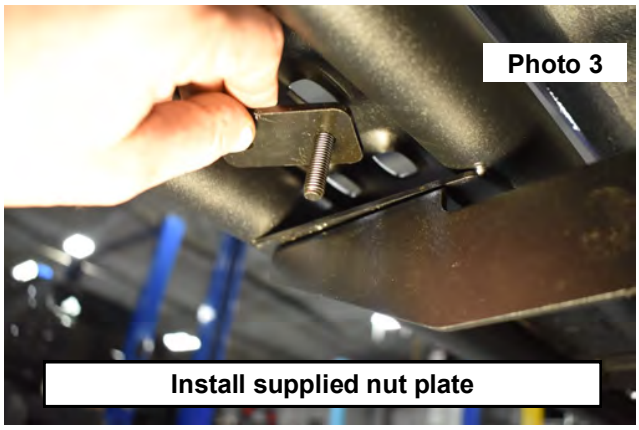
INSTALLATION INSTRUCTIONS

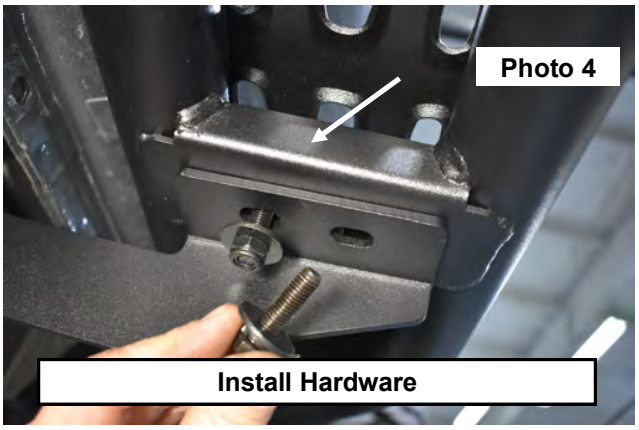
1. Remove stock steps if installed. Stock hardware will not be reused.
2. Install the front bracket in the factory mounting holes on the driver side using the supplied 10mm bolts, lock washers, and flat washers. **See Photo 1.** Tighten using a 16mm wrench / socket.
3. Place the rear bracket in position on the factory mounts an secure using the supplied 8mm bolts, lock washers and flat washers. **See Photo 2**.





4. Place the steps on the step brackets and line up the mounting plates on the steps and brackets. Place the nut plate in the mounting plates on the steps and secure using the supplied 8mm bolts, lock washers, lock nuts and (4) flat washers for each bolt plate. Tighten with a 13mm wrench. **See Photo 3 & 4**.





5. Repeat for passenger side of the vehicle.
6. Periodically check and tighten hardware.

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