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Rough Country 13005 Installation Instructions

Mud Flap Delete Kit for GMC Sierra 2500 HD / 3500 HD (2020-2025)

Part number: 13005

trailfortress.com/rough-country-mud-flap-delete-13005

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

921130050

GMC 2020-2024 2500 MUD FLAP DELETE

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:

Dr. Front Cap (94034016)
Pass. Front Cap (94034017)
Dr. Rear - Front Cap (94034018)
Pass. Rear - Front Cap (94034019)
Dr. Rear - Rear Cap (94034020)
Pass. Rear - Rear Cap (94034021)

Part numbers are embossed on caps for identification.

TOOLS REQUIRED:

T15 Torx
13mm Wrench or Socket
Paint Pen
Metal Cutting Saw
Sandpaper
Paint
Tape Measurer
Scissors



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

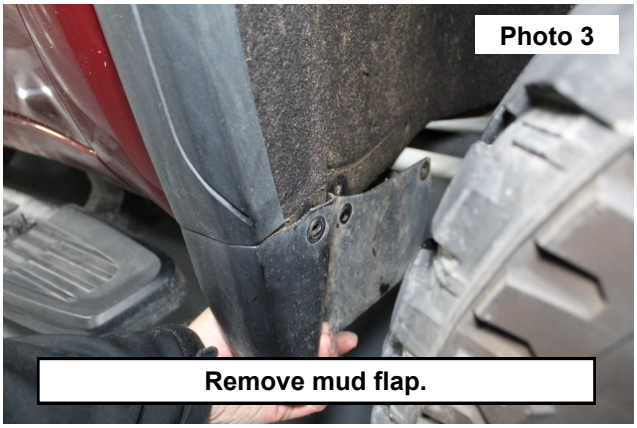
INSTALLATION INSTRUCTONS

1. Remove the front passenger side factory mud flap using a T15 Torx. Retain hardware for reuse. Remove mud flap. **See Photo 1 and Photo 2.**



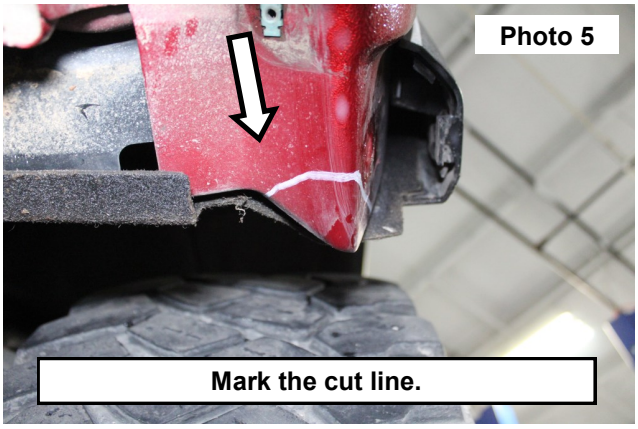


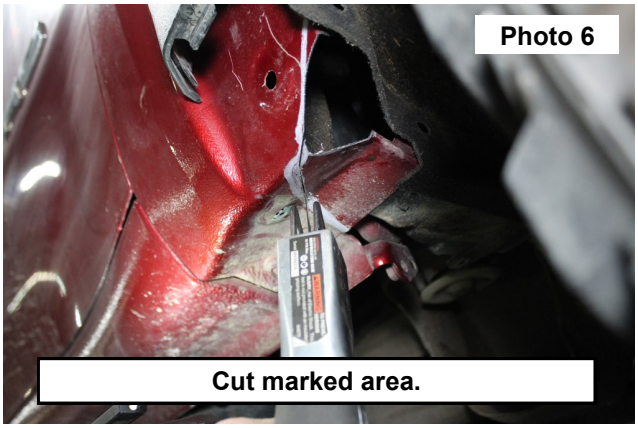
2. Pull the mud flap from vehicle. NOTE: Mud flap has two hidden clips. One in the fender and one in the fender flare. **See Photo 3.**
3. Use a paint pen to mark the vehicle body as shown in **Photo 4 and Photo 5.** Place masking tape in the locations shown.



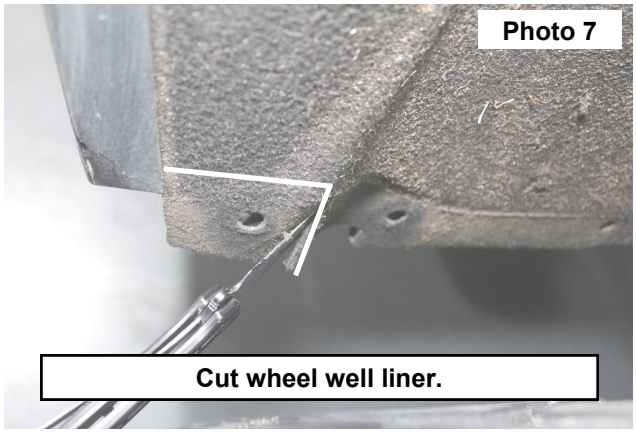


4. Use an appropriate metal cutting tool along the previously marked lines. **See Photo 6.**





5. Use a knife to partially cut the wheel well liner as shown in **Photo 7.**
6. Smooth the cut edges with sandpaper and use a paint protector to prevent rusting.
7. Install passenger front cap (94034017) using factory hardware. Tighten with a T15 Torx. **See Photo 8 and Photo 9.**
8. Repeat Step 1 through Step 7 using the driver front cap (94034016).





9. Remove the three factory bolts holding the passenger front-rear wheel well mud flap as shown in **Photo 10** with a T15 Torx. Retain hardware for reuse.





10. Remove the two factory bolts holding the passenger front-rear wheel well mud flap as shown in **Photo 11** with a T15 Torx. Retain hardware for reuse.
11. Remove the three factory bolts holding the passenger rear-rear wheel well mud flap as shown in **Photo 12** with a T15 Torx. Retain hardware for reuse.





12. Remove the three factory bolts holding the passenger rear-rear wheel well mud flap as shown in **Photo 13** with a T15 Torx. Retain hardware for reuse.
13. Use the factory hardware to install the front-rear wheel well cap (94034019). Tighten with a T15 Torx. **See Photo 14.**





14. Use the factory hardware to install the rear-rear wheel well cap (94034021). Tighten with a T15 Torx. **See Photo 15.**
15. Repeat Step 9 through Step 14 for driver side using 94034018 and 94034020.



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