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Rough Country 13003 Installation Instructions

Mud Flap Delete Kit for GMC Sierra 1500 (2019-2025)

Part number: 13003

trailfortress.com/rough-country-mud-flap-delete-13003

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

921130030A

GMC 2019-23 1500 MUD FLAP DELETE

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:
Dr. Front Cap (94034004A)
Pass. Front Cap (94034005A)
Dr. Rear - Front Cap (94034006)
Pass. Rear - Front Cap (94034007)
Dr. Rear - Rear Cap (94034008)
Pass. Rear - Rear Cap (94034009)

Part numbers are embossed on caps for identification.

Hardware Included:
2 - #12 x 5/8" Screw

TOOLS REQUIRED:
T15 Torx
10mm Wrench or Socket
13mm Wrench or Socket
Screwdriver
Cleaning Spray
Drill Motor
Phillips Bit
Paint Pen
Metal Cutting Saw
Sandpaper

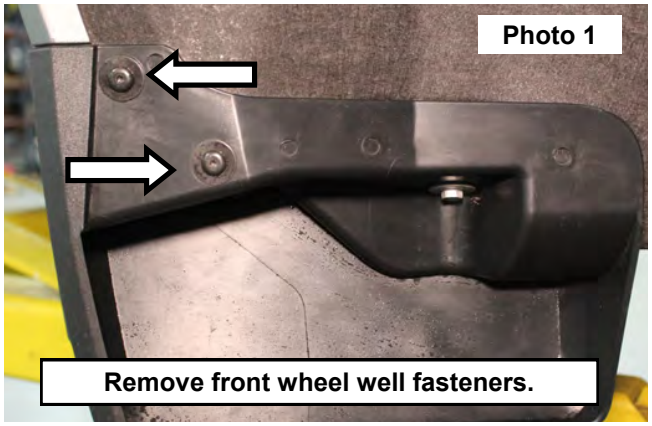


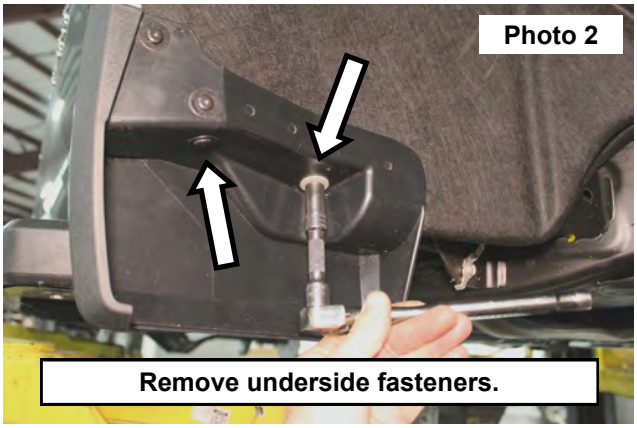
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

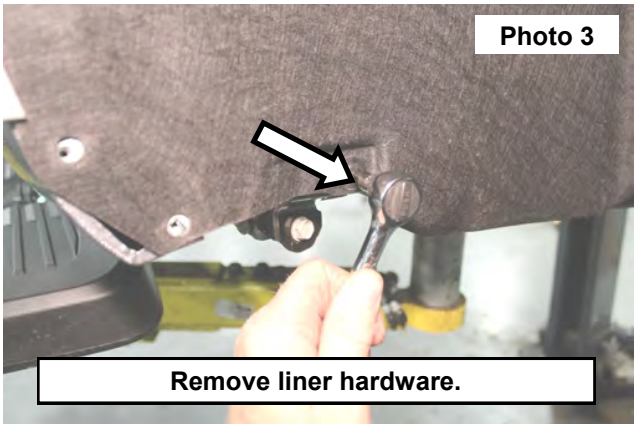
INSTALLATION INSTRUCTONS

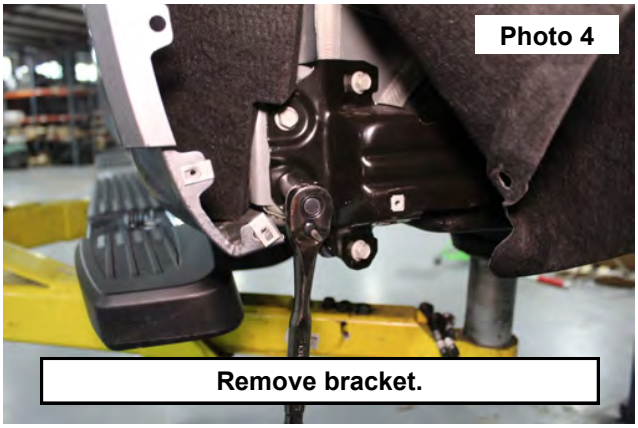
1. Remove the front passenger side factory mud flap using a T15 Torx. **NOTE:** Some models may have a 6mm bolt on the underside of the mud flap. Use a 10mm wrench or socket to remove. Retain hardware for reuse. Remove mud flap. **See Photo 1 and Photo 2.**



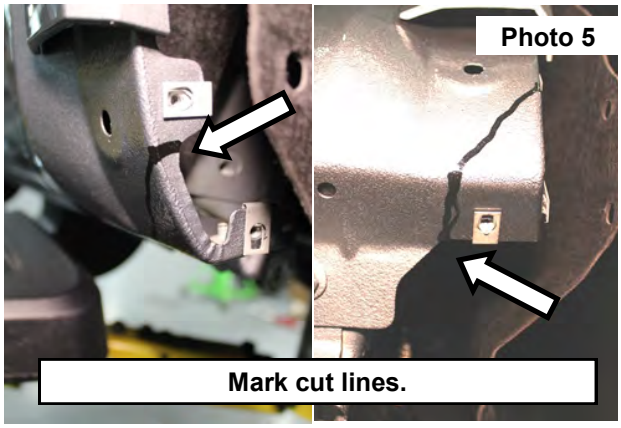


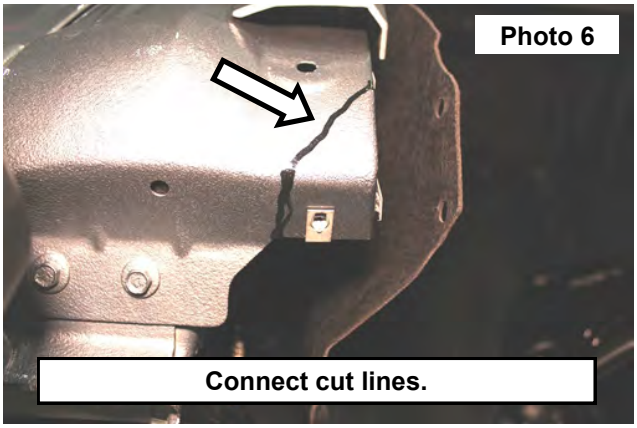
2. Use a T15 Torx to remove the single bolt shown. **See Photo 3.**
3. Pull the wheel well liner back to expose the bracket behind. Remove the (4) factory bolts with a 13mm wrench or socket. Remove the bracket. **See Photo 4.**



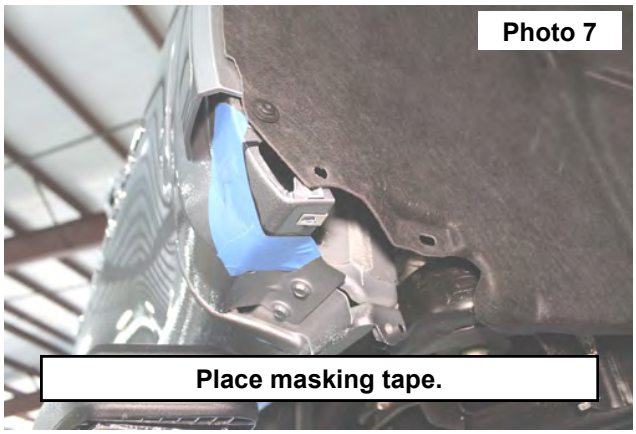


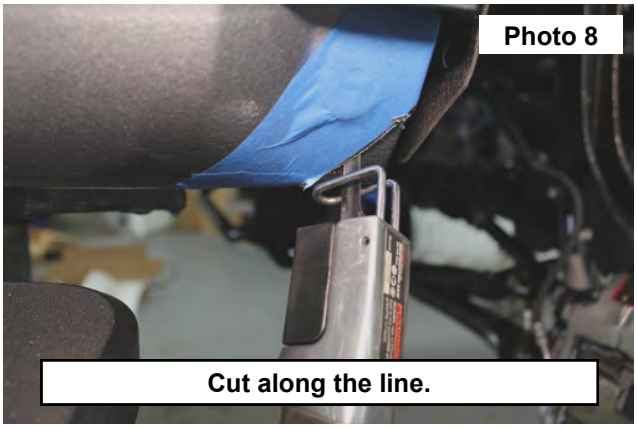
4. Use a paint pen to mark along the shown cutting lines. The lines will be made below the metal tab in the left photo and where the metal makes an angle in the right photo. **See Photo 5.**
5. Use the paint pen to connect the previously marked cut lines. **See Photo 6.**



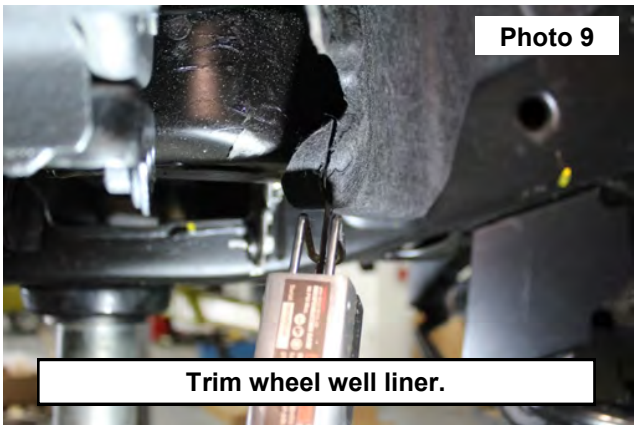


6. Use masking tape to border the cut lines. This is to protect the paint. **See Photo 7.**
7. Use appropriate metal cutting saw or cut-off wheel to cut along the line. **See Photo 8.**
8. Sand and paint bare metal to reduce the risk of rust.





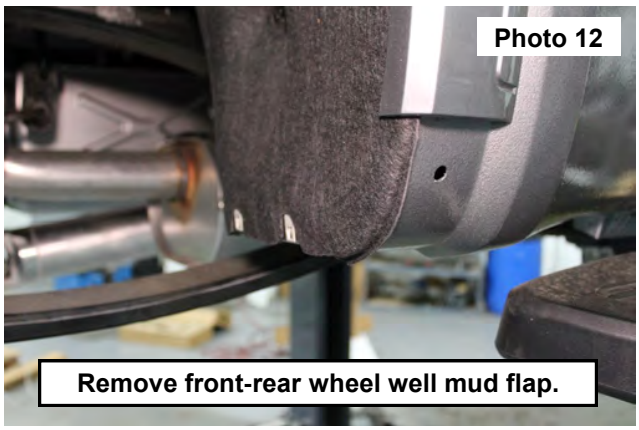
9. Trim the wheel well liner so it does not bend toward the rear of the vehicle. **See Photo 9.**
10. Use preferred cleaning spray and rag to remove dirt and debris from the surface where the new cap will go.
11. Press the cap (**94034005A**) into place and use one of the factory Torx screws to secure the outside edge of the cap. Tighten with a T15 Torx. **See Photo 10.**



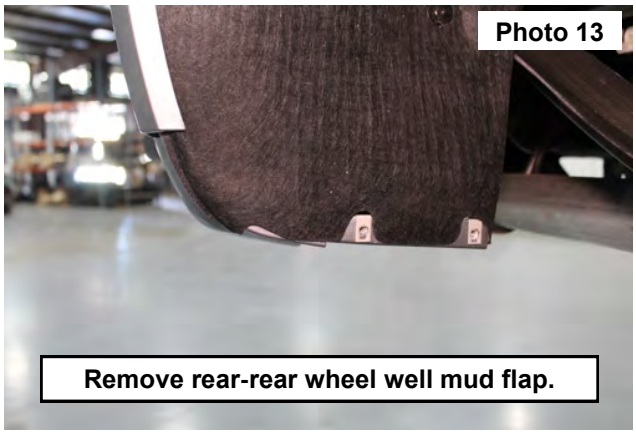


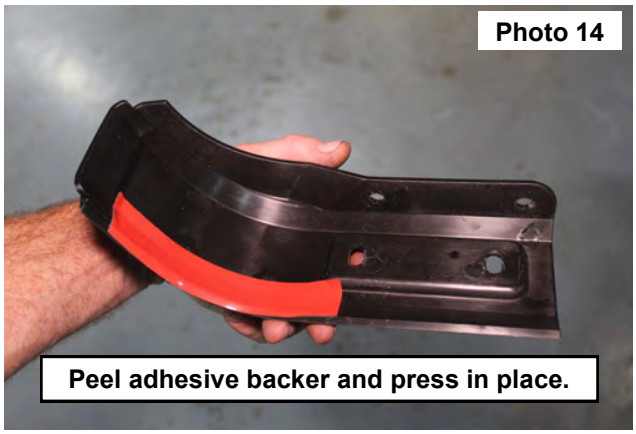
12. Use a drill motor with a Phillips bit to install the supplied self-tapping screw. **See Photo 11.**
13. Repeat Step 1 through Step 10 for driver side of vehicle (**94034004A**).
14. Remove the (4) factory Torx screws holding the passenger front-rear wheel well mud flap with a T15 Torx. Retain hardware for reuse. Remove the front-rear wheel well mud flap from vehicle. **See Photo 12.**





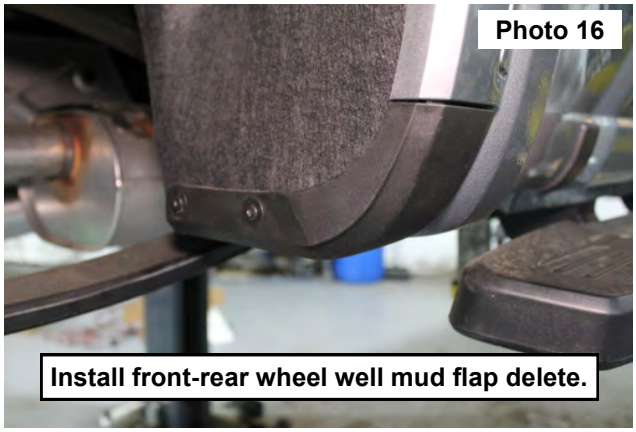
15. Remove the (4) factory Torx screws holding the rear-rear wheel well mud flap with a T15 Torx. Retain hardware for reuse. Remove the rear-rear wheel well mud flap. **See Photo 13.**
16. Use preferred cleaning spray and rag to remove dirt and debris from the surface where the new cap will go.
17. Peel the adhesive backer off and install the passenger rear-rear wheel well mud flap delete (**94034009**) using the factory hardware. Tighten with a T15 Torx. **See Photo 14 and Photo 15.**





18. Peel the adhesive backer off and install the passenger front-rear wheel well mud flap delete (**94034007**) using the factory hardware. Tighten with a T15 Torx. **See Photo 16.**
19. Repeat Step 12 through Step 16 for the driver side. Part **94034006** is the driver side front-rear wheel well mud flap delete and Part **94034008** is the driver side rear-rear wheel well mud flap delete.







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