# Rough Country 117500 Installation Instructions

117500

Part number: 117500

trailfortress.com/rough-country-flag-pole-holder-117500

Scan for fitment, price and install help

ROUGH COUNTRY
SUSPENSION SYSTEMS®

# Flag Pole, Hitch Holder, Bed Rail Holder

**Thank you for choosing Rough Country for all of your suspension needs.**

Rough Country recommends that a certified technician install this system. In addition to these instructions, professional knowledge of disassemble/reassembly procedures as well as post installation checks must be known. Attempts to install this system without this knowledge and expertise may jeopardize the integrity and/or operating safety of the vehicle. Please read all the instructions before beginning the installation. Check the kit hardware against the ''Kit Contents'' list below. If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness. Be sure you have all the needed parts and understand where they go. Also, please review the "Tools Needed" list to be certain you have the necessary tools to complete the installation.

## PRODUCT USE INFORMATION

**⚠WARNING** As a general rule, the taller a vehicle is the easier it will roll. We strongly recommend that seat belts and shoulder harnesses be worn at all times. Braking performance and capabilities are decreased when significantly larger/heavier tires and wheels are used. Do not add, alter, or fabricate any factory or after-market parts which increase vehicle height over the intended height of the Rough Country product purchased. Rough Country makes no claims regarding lifting devices and excludes any and all implied claims. We will not be responsible for any product that is altered.

## NOTICE TO DEALER AND VEHICLE OWNER

**⚠NOTICE** Any vehicle equipped with any Rough country product must have the "Warning to Driver" decal installed on the sun visor or dash. The decal is to act as a constant reminder for whoever is operating the vehicle of its unique handling characteristics. INSTALLING DEALER—It is your responsibility to install the warning decal and to forward these installation instructions on too the vehicle owner for review and to be kept in the vehicle for its service life.




RC ROUGH COUNTRY



trailfortress.com/rough-country-flag-pole-holder-117500

# Flag Pole, Hitch Holder, Bed Rail Holder

**TOOLS NEEDED:**
Drill
11/32” Bit
1/4” Bit
Impact Driver
SAE Wrench/Socket
9/16”

**Flag Pole KIT CONTENTS:**
Top Pole (1)
Coupler (1)
Bottom Pole (1)
Eyelet Bolts (2)
1/4” Bolt (1)

**Hitch Mount KIT CONTENTS:**
Hitch Mount (1)
3/8” Bolt (2)
Double Wire Pin (4)
Keychain Wrench (1)

**Bed Mount KIT CONTENTS:**
Bed Mount (1)
3/8” Bolt (2)
Flag Nut (2)
3/8” Self Threading Bolt (2)
Double Wire Pin (2)



Collapsible Flag Pole



Hitch Holder w/ Flag Poles



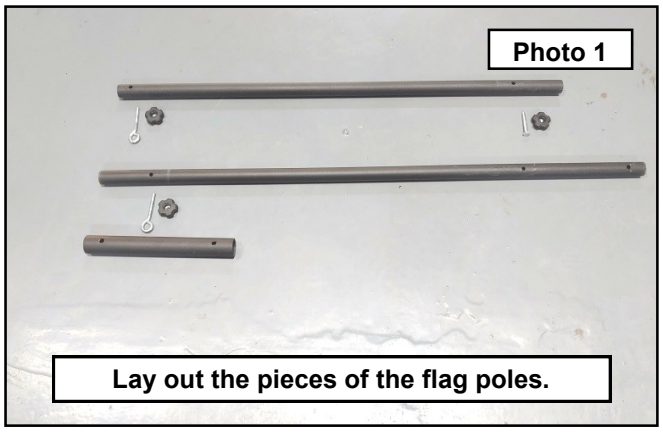
Bed Rail Holder w/ Flag Pole

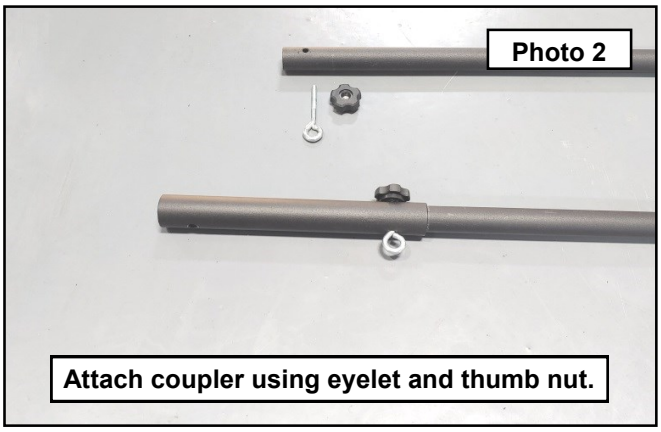


trailfortress.com/rough-country-flag-pole-holder-117500

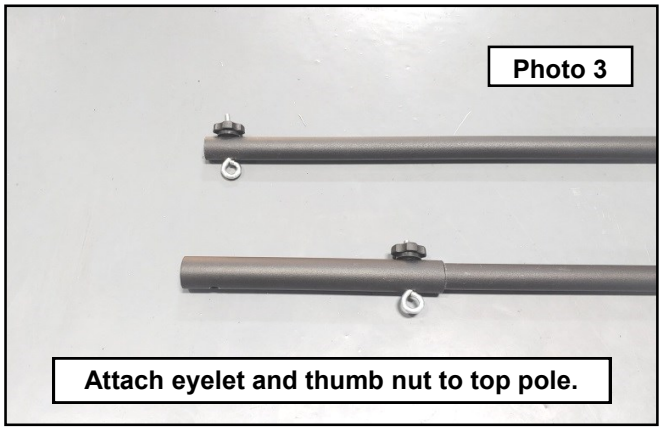
## Flag Pole Assembly

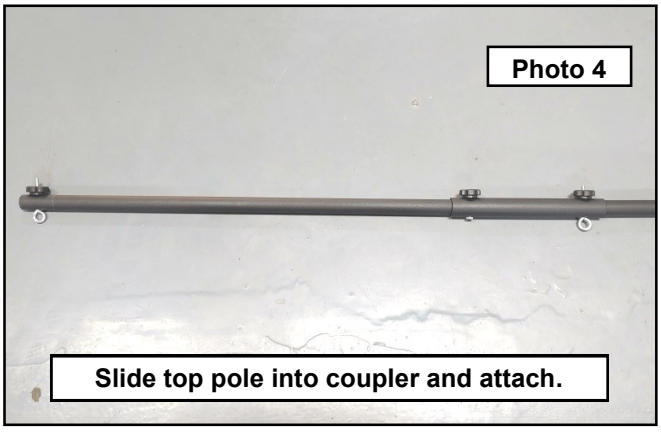
1. Lay out all the pieces in the flag pole kit. You will have a top pole with 2 holes, a coupler with 2 holes and a bottom pole with 3 holes. There will be 2 eyelets, 1 bolt and 3 thumb nuts. **Photo 1**
2. Start by attaching the coupler to the bottom pole with the eyelet bolt and thumb nut. This goes onto the side of the pole with the single hole. **Photo 2**



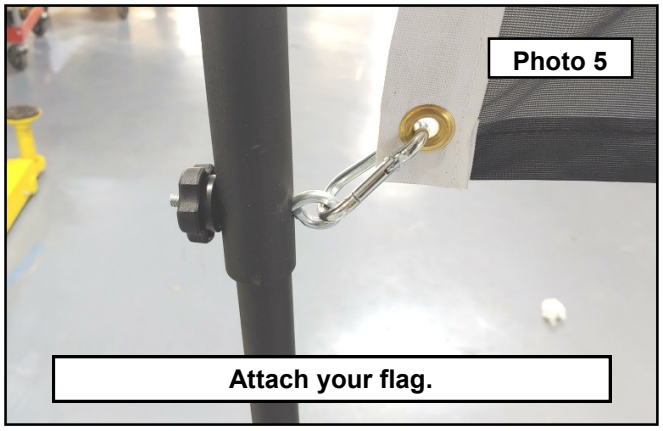




3. Attach a eyelet and thumb nut to the top pole into the hole at the closest end of the pole. **Photo 3**
4. Slide the top pole into the coupler and attach using the 1/4” bolt and thumb nut. **Photo 4.**




5. Attach your flag of choice to the poles using whatever attachment method you prefer. Shown here is a carabiner. **Photo 5**
6. This flag pole is designed for flags measuring 3’ x 5’. **Photo 6**





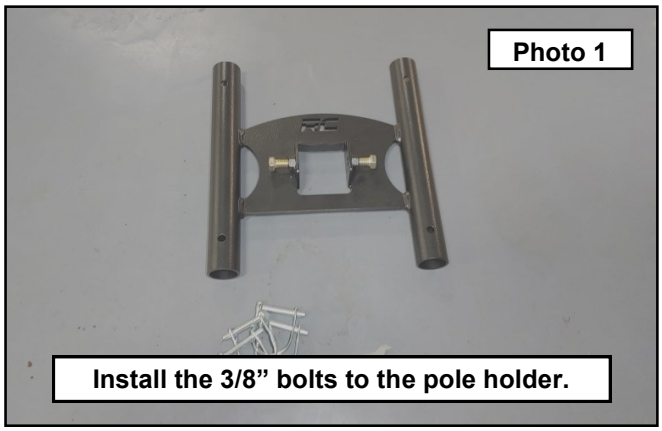


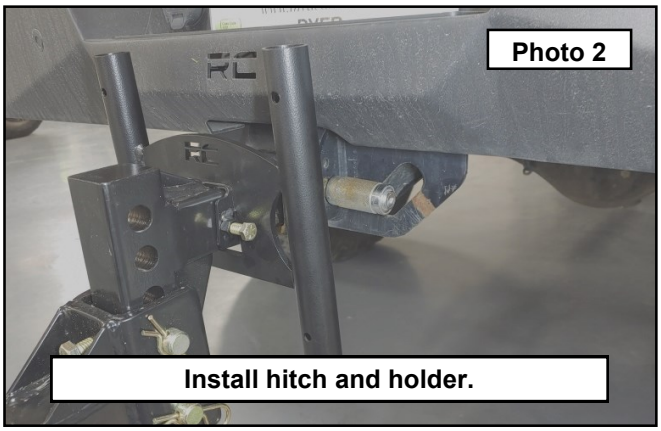


trailfortress.com/rough-country-flag-pole-holder-117500

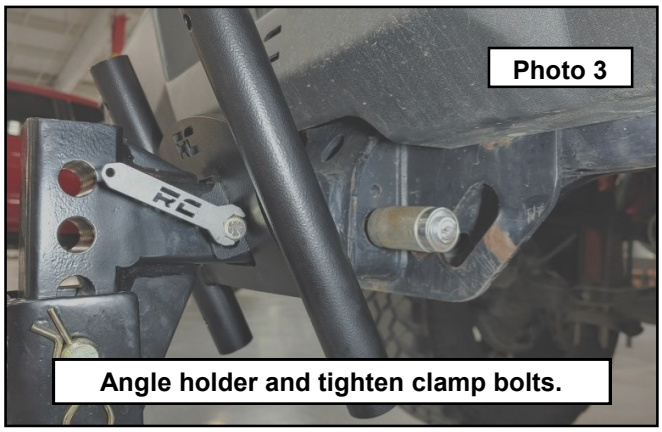
## Universal 2” Hitch Mount Flag Pole Holder

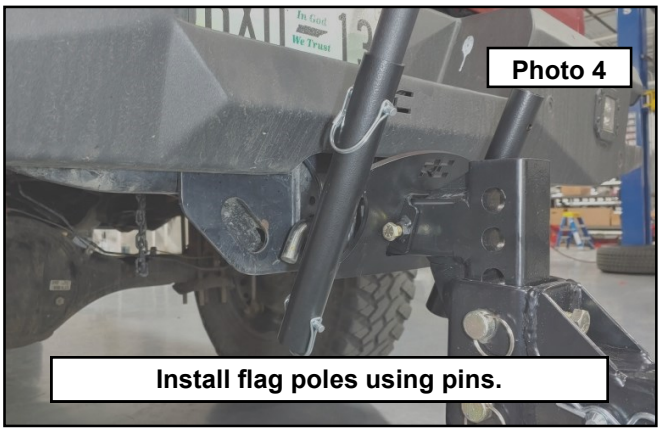
1. Install the 3/8” bolts into the flag pole holder. These are meant to pinch onto your hitch. **Photo 1**
2. Install the flag pole holder to your 2” hitch and slide into your receiver. Lock your hitch with whatever pin you have. **Photo 2**

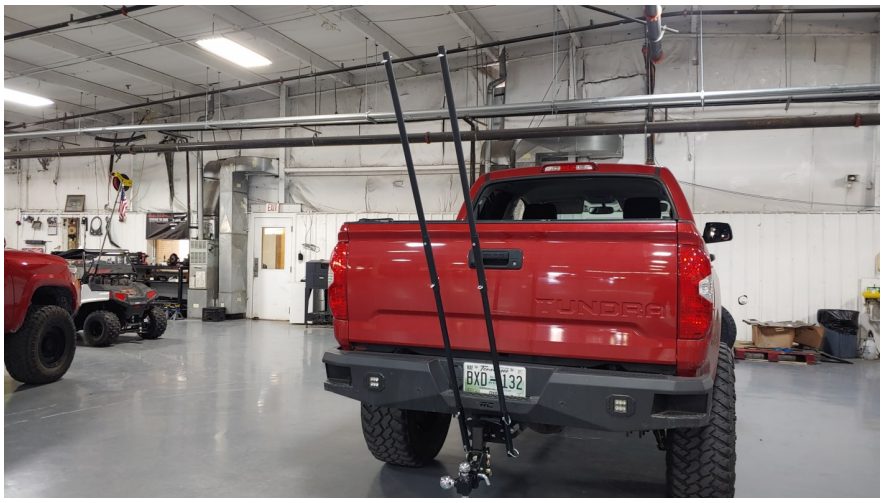



3. The flag pole holder is designed to sit at an angle on your hitch. Pull the holder out as far back onto your hitch as possible and angle it until the holder locks in place. Tighten the 3/8” bolts enough to hold the holder at the spot you have selected. There is a provided keychain wrench to snug these bolts down. **Photo 3**
4. If you have purchased the flag poles that Rough Country offers, you will see that they have holes that line up with the holder. Install the poles using the provided double wire pin. If you are using your own 1” diameter poles, slide the poles into place and mark. Drill out your marked holes with a 1/4” drill bit. **Photo 4**

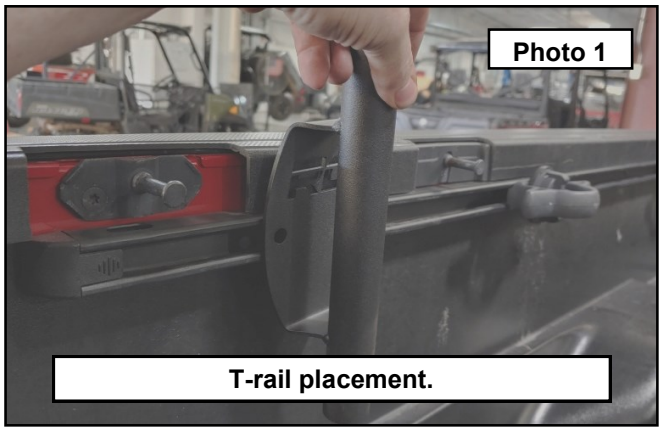


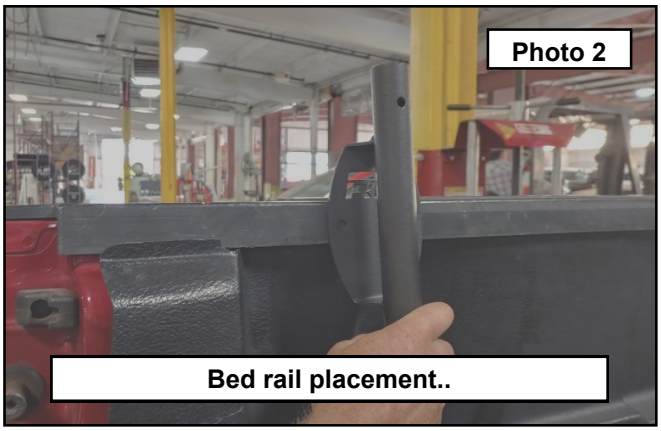



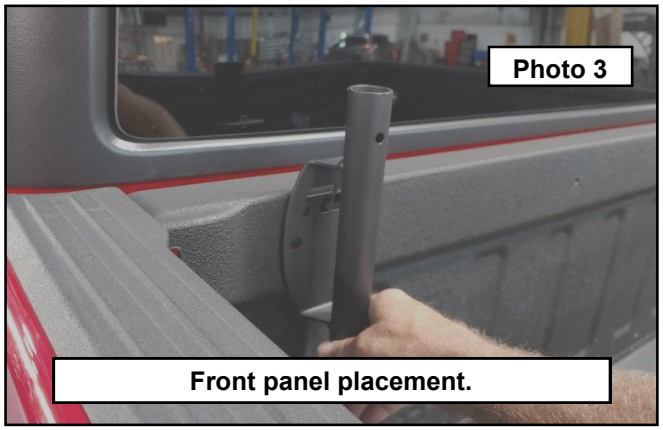
## Universal Bed Mount Flag Pole Holder

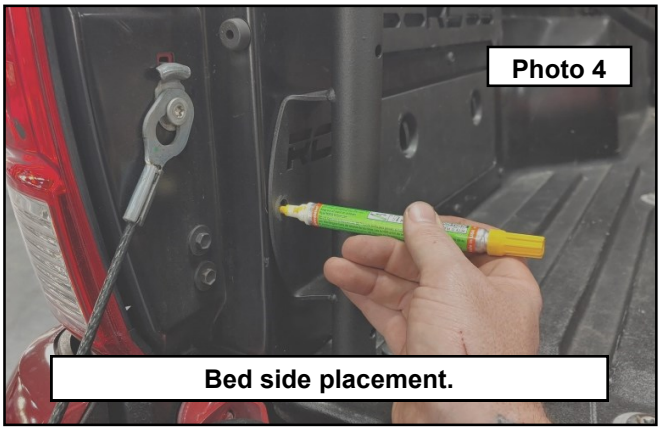
1. This is a universal bed mount flag pole holder. It is up to you to figure out your location and how you want to use the holder. First find the location that fits your needs. Multiple options will be shown. If you do not have access behind your preferred location, you have the option to install using the provided 3/8” self tappers.
2. T-rail slot Mounting: To do this attach the flag nuts to the holder using the provided 3/8” bolts loosely. Slide into the T -rail and position in place. Tighten the bolts. **Photo 1**
3. You can mount to anyplace you are willing to drill holes. If you would like to attach to the bed sides, find your location of preference and mark the mounting holes. Drill out using a 3/8” drill bit and attach using the flag nuts and 3/8” bolts. **Photo 2**



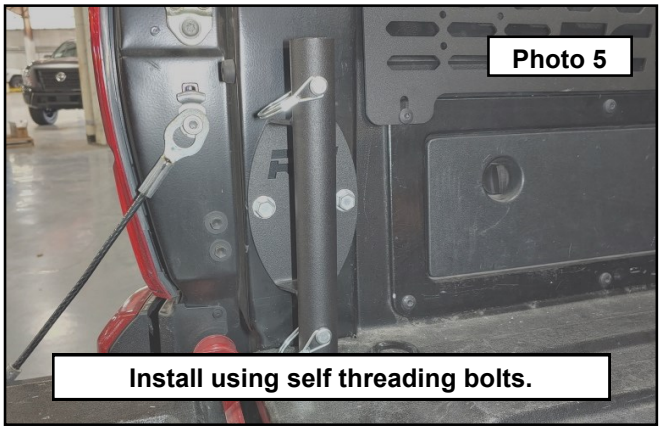




4. If you want to mount to the front of the bed wall, mark and drill the holes. Make sure that you do not punch into the cab of your vehicle. It is suggested to drop a piece of material like some wood to act as a hard stop. Attach using the flag nuts and 3/8” bolts. Photo 3
5. To attach at a location where you do not have access to install the flag nuts, you have the option to install using the provided self tapping 3/8” bolts. Mark your location and drill out using a 11/32” drill bit. **Photo 16**




6. Use an impact to run the self tapping bolts in place. DO NOT over tighten as you could strip out the holes. Install the flag pole using the provided double wire pins. If you are using your own 1” poles, mark and drill out the hole location and drill out using a 1/4” drill bit. **Photo 5**






trailfortress.com/rough-country-flag-pole-holder-117500



By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable , State, and Local laws and regulations regarding the purchase, ownership, and use of the item.  It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold.  The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.