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Rough Country 11018 Installation Instructions

SRL2 Adjustable Aluminum Step Bars for GM 1500 Crew Cab (2007-18)

Part number: 11018

trailfortress.com/rough-country-srl2-adj-aluminum-step-11018

Scan for fitment, price and install help

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ROUGH COUNTRY SUSPENSION SYSTEMS®

GM 2007-18 Crew Cab Aluminum Step Extrusion Brackets

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:

Aluminum Rails x2
Aluminum Steps x2
End Caps x4
Dr Side Brackets x3
Pass Side Brackets x3

(Diesel Only)
Pass Side Lower Bracket x1
Pass Side Upper Bracket x1

Tools Needed:

5mm Allen Wrench
13mm Socket/Wrench

Hardware Included:

8mm x 25mm Bolts x48
8mm Button Head Bolts x12
8mm Flange Lock Nuts x30
8mm Finish Nut (Coated) x12
8mm Oversized Washers x12
8mm Clip Nuts x6

(Diesel Only)
10mm x 25mm Bolt x1
10mm Flat Washer x1



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs