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Rough Country 10788 Installation Instructions

LED Rear Bumper for F-250/F-350 Super Duty (2017-2022)

Part number: 10788

trailfortress.com/led-rear-bumper-f250-f350-super-duty-rough-country-10788

Scan for fitment, price and install help

ROUGH COUNTRY
SUSPENSION SYSTEMS®

921078800

FORD 2017-20 F-250 Rear Bumper

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
Rear Bumper x1
Sensor Mounting Kit x1

TOOLS NEEDED:
2.5mm Allen Wrench
4mm Allen Wrench
15mm Socket
21mm Socket
Ratchet

HARDWARE INCLUDED:
4mm x 10mm Socket Head Bolts x8
12mm x 35mm Hex Bolt x4
12mm Hex Nut x4
12mm Flat Washer x8
12mm Lock Washer x4
Plastic License Plate Mount x2



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

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