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Rough Country 10765 Installation Instructions

EXO Winch Mount Kit for Chevy Silverado 1500 (2019-2022)

Part number: 10765

trailfortress.com/exo-winch-mount-kit-chevy-silverado-1500-rough-country-10765

Scan for fitment, price and install help

ROUGH COUNTRY SUSPENSION SYSTEMS®

921107650

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Chevy 2019-20 1500 EXO Bumper

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

⚠NOTICE Rough Country LED lights are for off-road use only.
If factory equipped, winch bumper may interfere with parking, proximity and external cruise control sensors.

KIT CONTENTS:
EXO Front Bumper W / Light mount x1
2" Flush Mount LED Cubes x2
Dual Row 20" LED x1
Driver Frame Brackets x1
Passenger Frame Brackets x1
D-rings x2

TOOLS NEEDED:
5/8" Wrench or Socket
18mm Wrench or Socket
19mm Wrench or Socket

HARDWARE INCLUDED:
Sleeves x2
12mm-1.75 x 120mm Hex Bolt x2
1/2-13 x 1.5 Hex Bolt x4
1/2" Flat Washer x4
1/2" Lock Washer x6
12mm Flat Washers x4
7/16-14 x 1.25 Hex Bolt x2
7/16" Lock Washer x2
Large Frame Washers x2
Flag Nuts x2



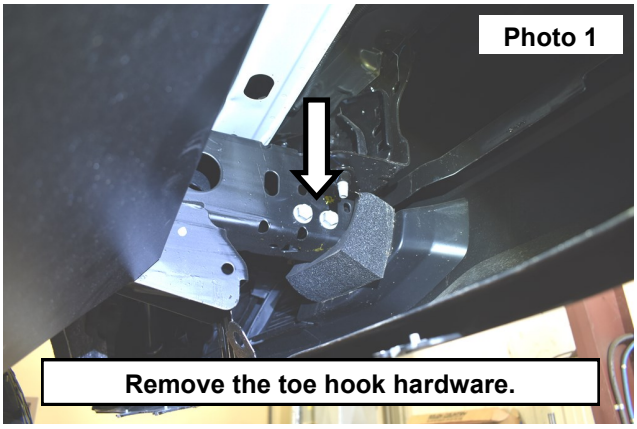
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

RC ROUGH COUNTRY

INSTALLATION INSTRUCTONS

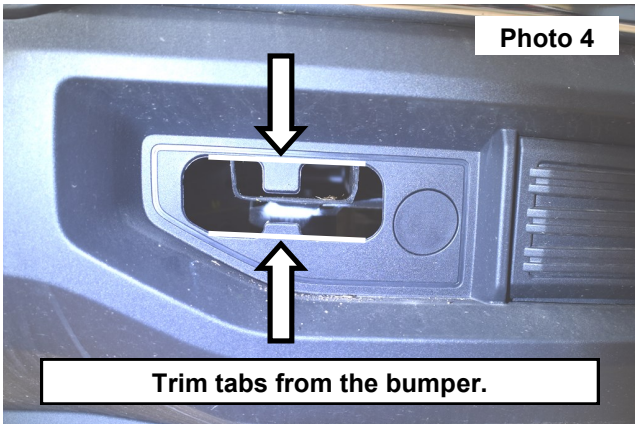
1. Remove the rear bolt and the bolt and nut securing the toe hook to the frame of the vehicle using a 18mm wrench. Retain hardware for reuse. **See Photo 1.**
2. Pull the toe hook from the frame and padding out of the front side of the bumper. **See Photo 2.**



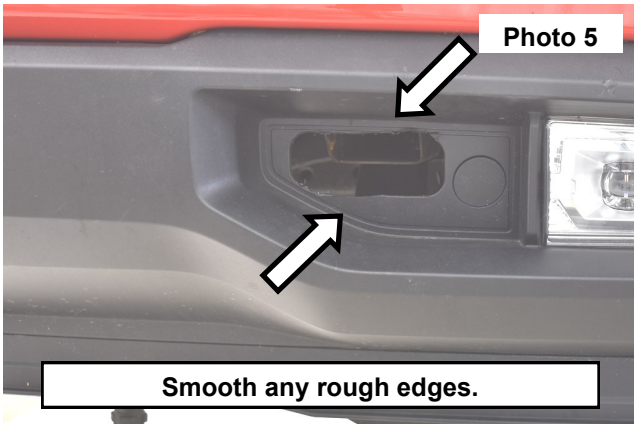


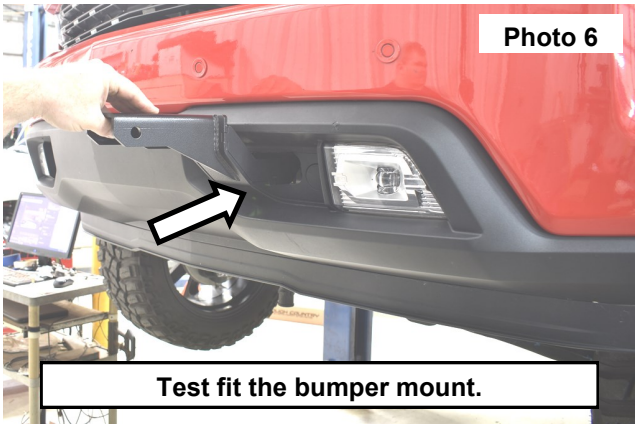
3. Remove the padding from the front side of the bumper. **See Photo 3.**
4. Trim the tabs on the front bumper using a razor knife or a reciprocating saw. **See Photo 4.**



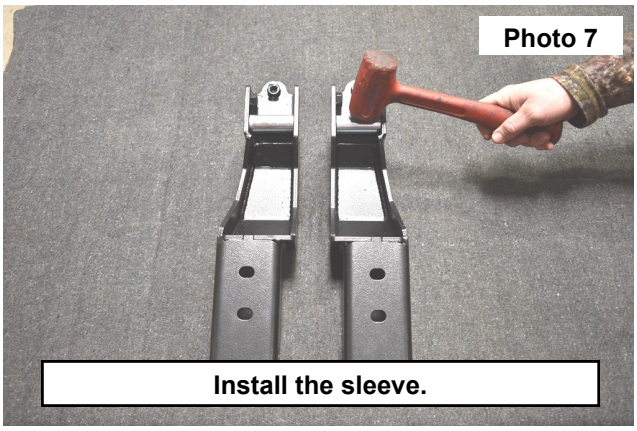


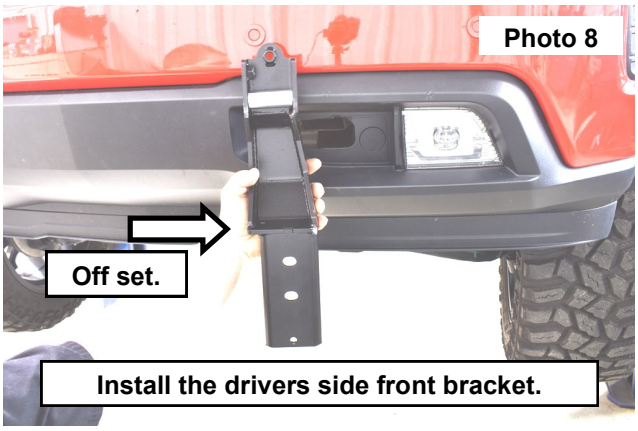
5. Smooth the opening in the bumper and test fit the EXO bumper mount trim any area if needed. **See Photos 5 and 6.**



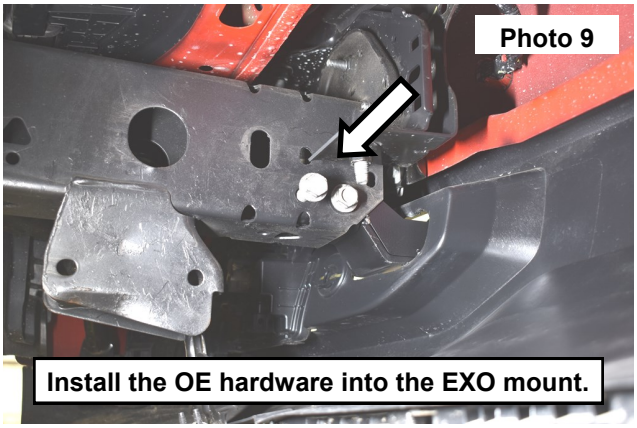


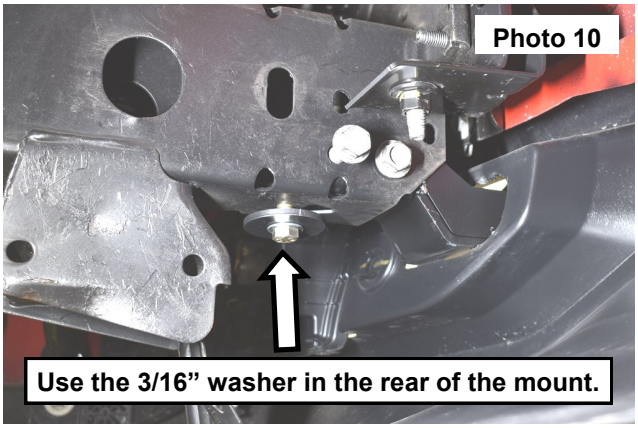
6. Install the sleeve into the EXO bumper mount using a rubber mallet, align the sleeve with the hole in the side of the mount. **See Photo 7.**
7. **Drivers side shown.** Install the bumper bracket with the offset to the center of the vehicle. **See Photo 8.**



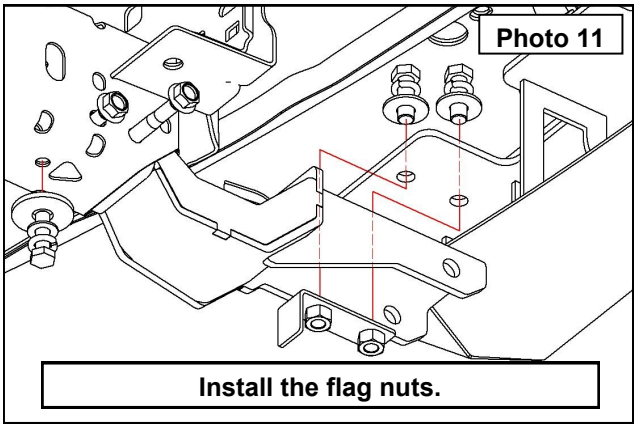


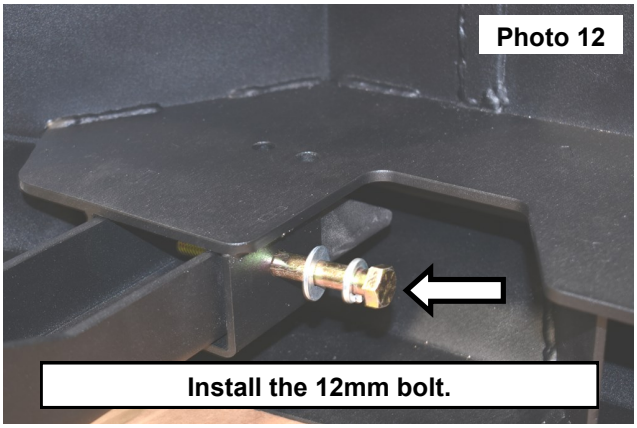
8. Install the retained hardware from the toe hooks into the EXO bumper mount. **See Photo 9.**
9. Install the supplied 3/16” Thick x 1-7/8” OD washer, 7/16” lock washer and the 7/16-14 x 1.50 hex head bolt in to the rear mount of the EXO mount installed in the frame. **See Photo 10.**



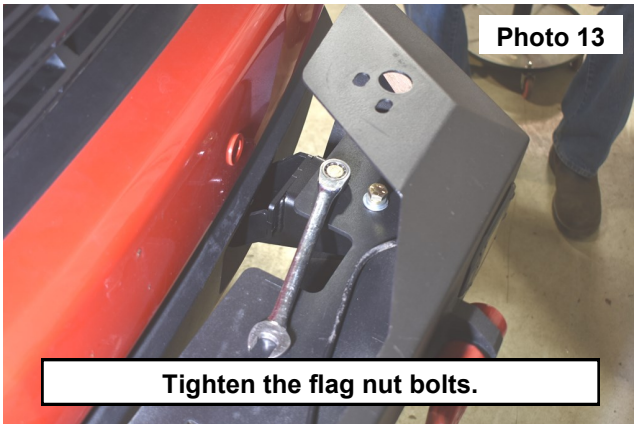


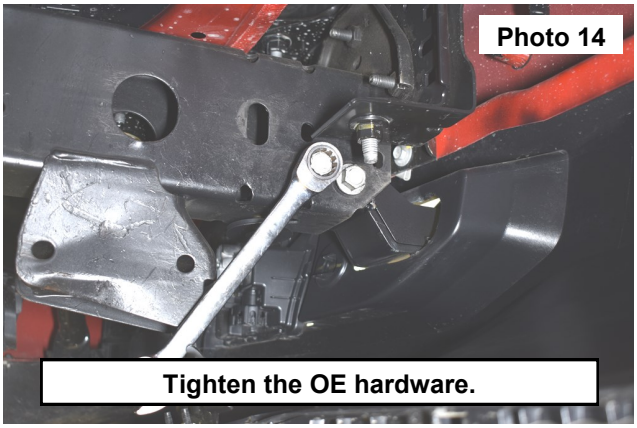
10. Install the Flush mount lights and the winch into the bumper.
11. Install the EXO bumper mount into the passengers side frame. Using the OE and the supplied 7/16 hardware.
12. Install the bumper onto the EXO bumper mounts. Install (1) of the supplied flag nuts under each side of the EXO frame mount, secure the flag nut using (2) 1/2” flat washers, (2) 1/2” lock washers and (2) 1/2-13 x 1.75 hex head bolts. **See Photo 11.**
13. Repeat step 12 for flag nut installation on the opposite side.
14. Install the supplied 12mm-1.75 x 120mm bolts in the frame bracket as shown with the flat washers and lock nuts. Tighten using a 19” wrench and socket. **See Photo 12.**



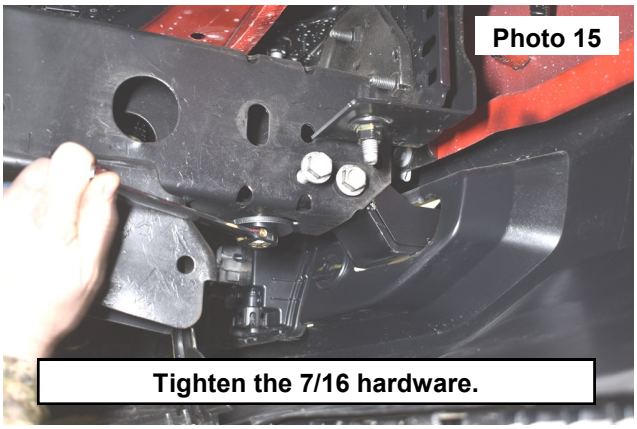


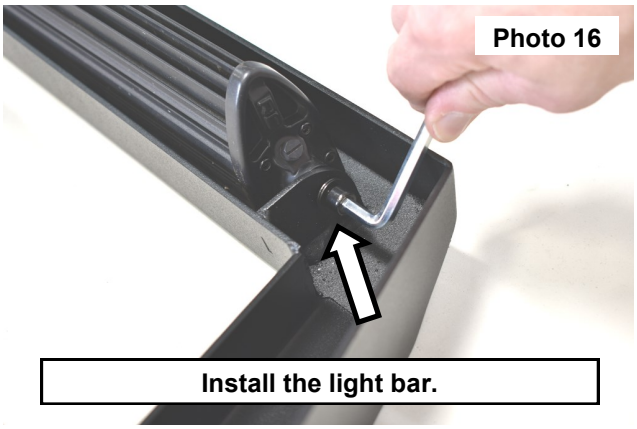
15. Tighten the 1/2” flag nut bolts using a 3/4” wrench. **See Photo 13.**
16. Tighten the EXO frame mounts using a 18mm wrench. **See Photo 14.**



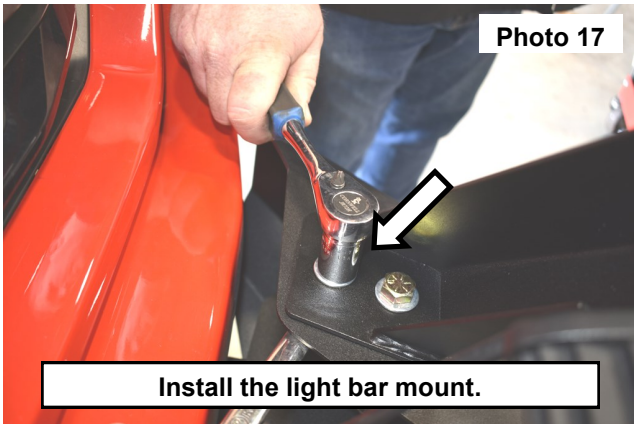


17. Tighten the 7/16 hardware using a 5/8 wrench. **See Photo 15.**
18. Install the light bar in the mount with instructions included in light bar kit. **See Photo 16.**





19. Install the light bar mount on the bumper with the supplied 12mm x 35mm bolts, flat washers and lock nuts. **See Photo 17.**
20. Install the supplied d-rings.
21. Connect the winch and the flush mount lights per instructions included in corresponding kits to the vehicle.



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