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Rough Country 10648 Installation Instructions

Tubular Rear Bumper for Jeep Wrangler JL (2018-2025)

Part number: 10648

trailfortress.com/tubular-rear-bumper-jeep-wrangler-jl-rough-country-10648

Scan for fitment, price and install help

ROUGH COUNTRY
SUSPENSION SYSTEMS®

921064800

JEEP 2019-20 JL Rear Tube Bumper

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

KIT CONTENTS:
2” Flush Mount LED Light Kit x1
Pass Side Double Nut Plate x1
Bumper x1
D-rings x2
License Plate Mount x1
Sensor Bumper Mounts x4

TOOLS NEEDED:
13mm Socket
16mm Socket
21mm Wrench and Socket
Pry Tool
Phillips Screw Driver
Flat Head Screw Driver
6mm Allen Wrench

HARDWARE INCLUDED:
8mm x 25mm Button Head Bolts x2
8mm Flat Washers x4
8mm Lock Nuts x2
14mm x 40mm Hex Head Bolts x2
14mm Lock Washers x2
14mm Flat Washers x2



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

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