TRAIL FORTRESS

BUILT FOR THE TRAIL. CHECKED FOR YOUR TRUCK.

# Rough Country 10646 Installation Instructions

Rear Bumper with Bed Steps and LED Cubes for Gladiator

Part number: 10646

trailfortress.com/rear-bumper-gladiator-rough-country-10646

Scan for fitment, price and install help

ROUGH COUNTRY
SUSPENSION SYSTEMS®

921064600

# JEEP 2020-UP GLADIATOR REAR BUMPER

**Thank you for choosing Rough Country for all your vehicle needs.**

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

**KIT CONTENTS:**
**Bumper x1**
**Double Flag Bolt x2**
**Flag Bolt x2**
**2" LED Light Pods x2**
**D-rings x2**
**Bumper Brace x2**

**TOOLS NEEDED:**
**2.5mm Allen Wrench**
**Flat Pry Tool**
**13mm Socket and Socket**
**16mm Wrench and Socket**
**19mm Wrench and Socket**
**21mm Wrench and Socket**

**HARDWARE INCLUDED:**
**Wire ties x10**
**Sensor Plugs / Seals x4**
**12mm Lock Washer x4**
**12mm Flat Washer x4**
**12mm Flat Washer x10**
**12mm Lock Nut x6**
**12mm Hex Nut x4**
**12mm x 40mm Hex Bolt x4**
**4mm x 10mm Button Head x8**
**Plastic Bolt Retainers x4**




**Torque Specs:**

| Size | Grade 5 | Grade 8 | Size | Class 8.8 | Class 10.9 |
|---|---|---|---|---|---|
| 5/16" | 15 ft/lbs | 20ft/lbs | 6MM | 5ft/lbs | 9ft/lbs |
| 3/8" | 30 ft/lbs | 35ft/lbs | 8MM | 18ft/lbs | 23ft/lbs |
| 7/16" | 45 ft/lbs | 60ft/lbs | 10MM | 32ft/lbs | 45ft/lbs |
| 1/2" | 65 ft/lbs | 90ft/lbs | 12MM | 55ft/lbs | 75ft/lbs |
| 9/16" | 95 ft/lbs | 130ft/lbs | 14MM | 85ft/lbs | 120ft/lbs |
| 5/8" | 135ft/lbs | 175ft/lbs | 16MM | 130ft/lbs | 165ft/lbs |
| 3/4" | 185ft/lbs | 280ft/lbs | 18MM | 170ft/lbs | 240ft/lbs |

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